

t-NEXT DW

8 – 156 kW

**Direct expansion air conditioners for IT Cooling.
Equipped with built-in water-cooled condenser.**



The picture of the unit is indicative and may vary depending on the model

- PERIMETER INSTALLATION
- FULLY HERMETIC ON/OFF COMPRESSORS
- SINGLE OR DOUBLE REFRIGERANT CIRCUIT
- AIR DELIVERY FROM THE BOTTOM (UNDER) OR FROM THE TOP (OVER)
- PLUG FANS WITH EC ELECTRIC MOTOR
- ELECTRONIC EXPANSION VALVE
- AIR SUCTION TEMPERATURE UP TO 40°C

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MEHITS CERTIFICATIONS

SYSTEM CERTIFICATIONS



ISO 9001 CERTIFICATION – MEHITS S.p.A.
Quality Management System



ISO 14001 CERTIFICATION – MEHITS S.p.A.
Environmental Management System



BS OHSAS 18001 CERTIFICATION – MEHITS S.p.A.
Occupational Health and Safety Management System

PRODUCT CERTIFICATIONS BY COUNTRY



CE MARKING
MEHITS units are in compliance with the European Directives in force.



CCC – CQC CERTIFICATION
(People’s Republic of China)



EAC CERTIFICATION
(Russian Federation, Belarus, Kazakhstan)



GENERAL CHARACTERISTICS



UNDER
Downflow air delivery



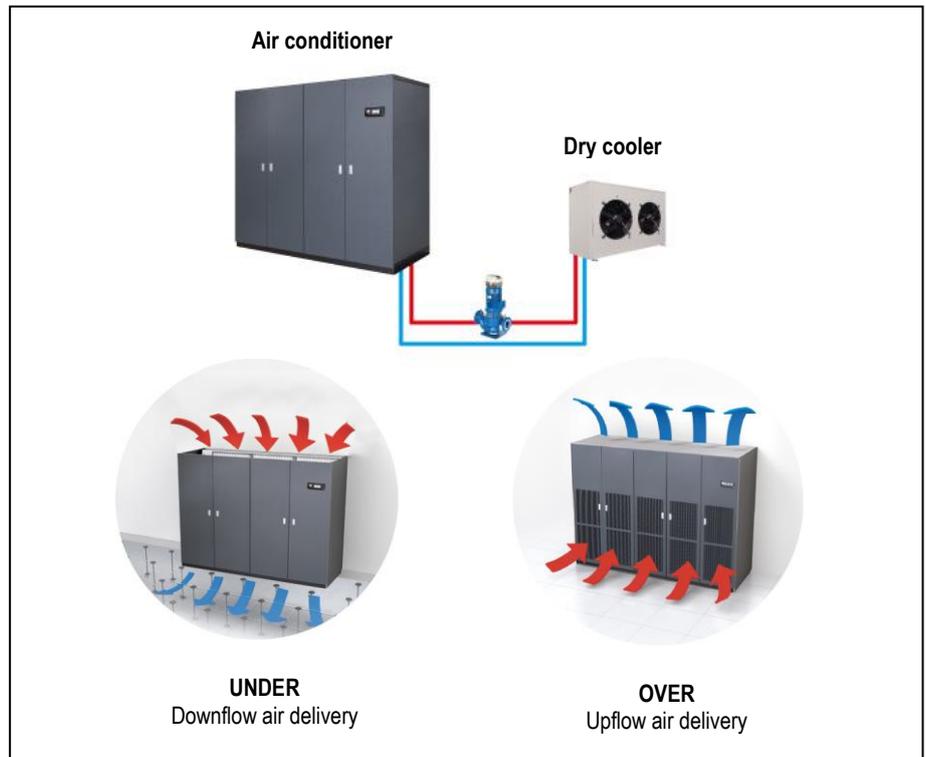
OVER
Upflow air delivery

Air Conditioners for IT Cooling with built-in water cooled condenser.

This series is offered in 22 models available in the following versions:

- The upflow version (Over) is characterized by air intake from the front through honeycomb grille and air delivery from the top of the unit.
- The downflow version (Under) is characterized by air intake from the top and air delivery from the bottom of the unit.

Cooling capacity: 8 ÷ 156 kW



The machines are made for indoor installation.

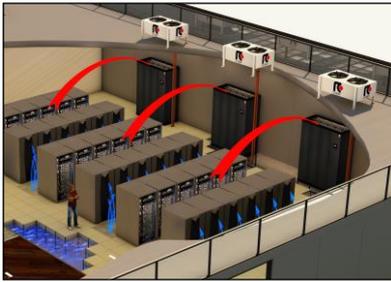
The constructive solutions and the internal lay-out allow high application flexibility and the frontal access to the main components for the inspection and routine maintenance.

The installation requires electrical and hydraulic connections.

Final assembly on all machines before shipment including running test, reading and monitoring of operating parameters, alarms simulation and visual check.



INSTALLATION



The series is particularly suitable for installation in Data Center of medium / small size with constant load.

DOWNFLOW VERSION (Under)

Typical installation is on the perimeter.

The units are placed along the perimeter of the Data Center. Air suction from the top of the unit and air delivery in the underfloor void.

The air distribution is achieved by special tiles placed in front of the racks row, forming cold aisle for air diffusion. On the rear of the racks is expelled the hot then aspirated by the unit.

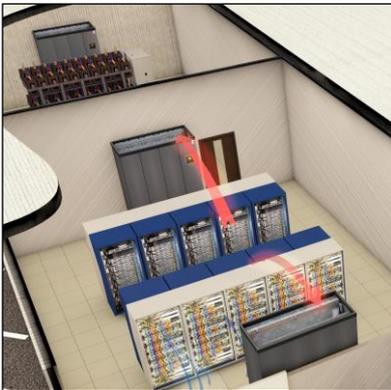
For an optimal installation is advisable to provide the cold aisle containment.



Some solutions provide a service corridor around the server rooms where to place the units. In this case, it is necessary to provide the air intake plenum for each unit. With this solution, all the space in the Data Center is available for the installation of racks.

UPFLOW VERSION (Over)

The type of installation is practically similar to the previous. The only difference is that for the air distribution in the Data Center is not used the raised floor but ducts in the ceiling.



The series is also suitable for installation in UPS, Batteries, Distribution rooms and in all service areas of the Data Center that need a service of conditioning.

OPTIONAL

An extensive list of accessories allows the unit to adapt effectively to the real needs of the system, reducing the time and cost of installation.

PRODUCT FEATURES AND BENEFITS

- EER up to 5,56;
- New plug fans with EC electric motors and impeller in composite material, which guarantees a reduction of power consumption;
- Electronic expansion valve
- New fans electric motor that do not require maintenance;
- Improvement of the control software with advanced control logic;
- Single or double refrigerant circuit;
- Air suction temperature up to 40°C

F-GAS DIRECTIVE

The units highlighted in this publication contain <HFC R410A [GWP₁₀₀ 2088]> fluorinated greenhouse gases.

MODEL IDENTIFICATION

Air conditioners for IT Cooling

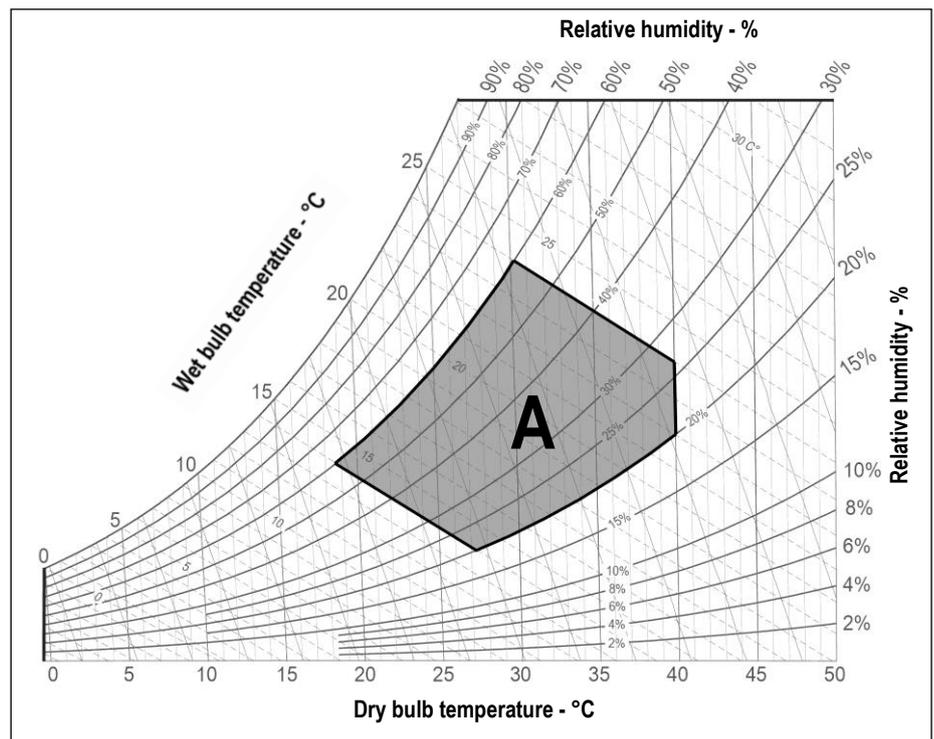
model: t-NEXT DW O 041 P1 S E4L

t-NEXT	Series
DW	Unit type DW – direct expansion, water cooled
O	Air delivery O = over – upflow air delivery U = under – downflow air delivery
041	Model / Cooling capacity (kW) at nominal conditions
P1	Compressor type and number P = scroll compressor for R410A 1 = number of compressors
S	Refrigerant circuit S = single D = double
E4L	Size

STORING TEMPERATURE

If the machine is not installed on receipt and is stored for a long time, store it in a protected place, at temperatures ranging between -30°C and 50°C in absence of superficial condensation and direct sun light.

WORKING LIMITS



ROOM AIR CONDITIONS

Room air temperature:

- 14°C minimum temperature with wet bulb.
- 24°C maximum temperature with wet bulb.
- 18°C minimum temperature with dry bulb
- 40°C maximum temperature with dry bulb.

AREA "A". Machine operating envelope.

Room air humidity:

- 20%RH minimum relative humidity.
- 60%RH maximum relative humidity.

WATER COOLED CONDENSER

Inlet water temperature:

- 6-20°C Inlet water temperature range – the 2-way valve optional for condensing control is required.
- 20-50°C Inlet water temperature range – without necessarily using the 2-way valve optional for condensing control.

Outlet water temperature:

- 25-55°C Outlet water temperature range

Operating ΔT:

- 4-20°C Operating ΔT between water inlet / outlet

All the values are indicative. The working temperatures are influenced by a series of variables as:

- Working conditions;
- Thermal load;
- Set of the microprocessor control.

HYDRAULIC CIRCUIT

- 10 Bar Maximum working pressure of the hydraulic circuit

POWER SUPPLY

- ± 10% Maximum tolerance of the supply voltage (V)
- ± 2% Maximum unbalancing of the phases.



MAIN COMPONENTS



FRAMEWORK

- Base in aluminium extrusion, painted with epoxy powders. Colour RAL 9005;
- Frame in aluminium profile, painted with epoxy powders. The inner frame is provided with seals for the panels. Colour RAL 9005;
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 7016 hammered;
- Panels insulated with polyurethane foam and seals to ensure air tight.
- Hinged front panels with quick release removal system.
- Total front access for routine maintenance.
- Removable lateral and back side panels.
- Air flow OVER version:
 - Air intake from the front through honeycomb type grille and air delivery from the top.
- Air flow UNDER version:
 - Air intake from the top and air delivery from the bottom.
- Compartment for electrical panel on unit front for direct access to control and regulation devices;

FILTER SECTION

- Washable air filters with COARSE 60% efficiency (according to ISO EN 16890), with cells in synthetic fibre and metallic frame.
- Air filters access:
 - OVER version
 - Frontal access for all machines
 - UNDER version
 - For machines size E1 – E2 – E3 frontal access
 - For machine size E4L – E5L – E6L – E7L – E8L – E9L access from upper side
- Differential pressure switch on the air side for clogged filters alarm signal.

ON / OFF COMPRESSORS SECTION

Units size E1 and E2:

- Rotary vane compressors for R410A refrigerant
- 2-pole 3-phase electric motor with direct on line starting.
- Crankcase heater.
- Rubber supports.

Units size E3, E4L, E5L, E6L, E7L, E8L and E9L

- Scroll rotary compressors with spiral profile optimized for R410A refrigerant.
- 2-pole 3-phase electric motor with direct on line starting.
- Crankcase heater.
- Rubber supports.

FANS SECTION

The fan section is contained within the machine and includes:

- Centrifugal fans with backward curved blades with wing profile, single suction and without scroll housings (Plug-fans), directly coupled to external rotor electric motor.
- Impeller in composite material exempt from rust formation.
- Brushless type synchronous EC motor with integrated electronic commutated system and continuous variation of the rotation speed. The motor rotation control is obtained with the EC system (Electronic Commutation) that manage the motor according to the signal coming from the microprocessor control.
- Fans control through ModBus. In case of failure, the control stops the interested fan indicating the type of fault. The machine with more than one fan is not stopped.
- Fan guard with rubber support (UNDER version)



COOLING SECTION

- Heat exchanger coil with internally corrugated copper tubes and high efficiency aluminium fins, specifically developed to provide high heat transfer and lower pressure drops.
- Frame in galvanized steel or peralluman.
- Condensate tray in peralluman with PVC flexible discharge pipe.
- Temperature sensors on air intake with control and regulation functions.
- Temperature sensors on air delivery with function of temperature display.
- Under floor water alarm through sensor to be placed on the floor.



CONDENSING SECTION

- Copper brazed plate type with cover plates, plates and connections in AISI 316 stainless steel.
- 0÷10V proportional signal to manage the condensing control system.

REFRIGERANT CIRCUIT

Components for each refrigerant circuit:

- Electronic expansion valve. The valve allows high performance and system efficiency thanks to a timely and accurate response to changes in temperature and pressure.
- Sight glass.
- Filter dryer on liquid line.
- Pressure transducers with indication, control and protection functions, on low and high refrigerant pressure.
- High pressure safety switch with manual reset.
- Liquid receiver with accessories.
- Refrigerant circuit with copper tubing with anticondensate insulation of the suction line.
- R410A refrigerant charge and lubricant oil.



ELECTRICAL PANEL

In accordance with EN60204-1 norms, suitable for indoor installation, complete with:

- Main switch with door lock safety on frontal panel.
 - Magnetothermic switches for each compressor.
 - Magnetothermic switches for supply fans.
 - Contactors for each load. The supply fans equipped with EC electric motor don't require contactors.
 - Transformer for auxiliary circuit and microprocessor supply.
 - Terminals:
- OUTLETS
- Voltage free deviating contact for General Alarm 1-2.
 - Voltage free contact for supply fans status.
 - Voltage free contact for smoke / fire sensor (the sensors are accessory)
- INLETS
- External enabling.
 - Power supply 400/3+N/50.

CONTROL SYSTEM

Microprocessor control system with graphic display for control and monitor of operating and alarms status. The system includes:

- Built-in clock for alarms date and time displaying and storing;
- Built-in memory for the storing of the intervened events (up to 200 events recorded);
- Predisposition for additional connectivity board housing (MBUS RS485/JBUS, MBUS RS232/JBUS for GSM modem, LON, BACnet for Ethernet (SNMP- TCP/IP), BACnet for MS/TP). The electronic cards are optional accessories.
- Main components hour-meter;
- Non-volatile "Flash" memory for data storage in case of power supply faulty;
- Menu with protection password;
- Demand Limit function (for machines with double refrigerant circuit only);
- LAN connection (max 10 units).



OPTIONAL ACCESSORIES

The descriptions of these additional components can be found in Chapter OPTIONAL ACCESSORIES.

- Double power supply with automatic change-over. Not compatible with “oversized electric heaters” and “oversized humidifier” optional accessories.
- Network analyser: multifunction utility for calculating and displaying the machine electrical measurements. Not compatible with “oversized electric heaters” and “oversized humidifier” optional accessories.
- Smoke sensor. Supplied in mounting kit.
- Fire sensor. Supplied in mounting kit.
- Compressor motors soft-starter system (sizes E1, E2 excluded).
- Condensate drain system. Supplied in mounting kit. The system includes pump with activation float and 10 linear meters long discharge pipe.
- Modulating steam humidifier with immersed electrodes with electronic control. The optional foresee the combined Temperature / Humidity sensor on return air.
- Dehumidification system. The optional foresee the combined Temperature / Humidity sensor on return air.
- 2-way motorized valve for condensing control with 0÷10 VDC control actuator and emergency manual control.
- Electric heating system consisting of aluminium armoured elements with integral fins.
- On/off type hot gas reheating system (only for machine with single refrigerant circuit). Not compatible with “hot water heating system”.
- Hot water heating system. Not compatible with “On/off type gas reheating system”.
- Unit floor stand with height adjusting rubber holders. It is not possible to match the unit floor stand with plenum installed under the machine.
- Double panels in Euroclass A1.
- Washable air filter with ePM₁₀ 50% efficiency (according to ISO EN 16890). Not compatible with optional plenum with ePM_{2.5} 50%, ePM₁ 50%, ePM₁ 85% (according to ISO EN 16890) efficiency filters on air delivery.
- Non-return air damper driven by electric servomotor installed on the machine air delivery.
- Empty plenum. Available in Euroclass A1.
- Plenum with noise absorption partitions on air delivery. Not compatible with washable air filter with ePM₁₀ 50% efficiency.
- Plenum with noise absorption partitions on air return. Not compatible with washable air filter with ePM₁₀ 50% efficiency.
- Plenum with ePM_{2.5} 50%, ePM₁ 50%, ePM₁ 85% efficiency filters on air delivery. Not compatible with washable air filter with ePM₁₀ 50% efficiency.
- Air distribution plenum with double row adjustable grille on front side. Available in Euroclass A1.
- Air distribution plenum with double row adjustable grilles on three sides. Available in Euroclass A1.
- Air distribution plenum with double row adjustable grille on front side and noise absorption partitions.
- Plenum for direct free-cooling on air intake. The optional foresee the combined Temperature / Humidity sensor on machine air suction and the Temperature sensor for ambient air.
- Unit base noise insulation with special bottom panel for OVER version.
Restriction: Not compatible with blind frontal panel for OVER version.
- KIP LINK: Keyboard in your pocket. Allows to operate on the unit with smartphone or tablet.
- CLOUD PLATFORM: Web services based on cloud technology for remote monitoring and management.

OTHER ACCESSORIES

- Solenoid valve on liquid line.
- Compressor soundproof cap for a sound level reduction of 2 dB(A).
- Blind frontal panel for OVER version. The accessory allows the intake air from the bottom of the machine.
Restriction: Not compatible with optional unit base noise insulation with special bottom panel for OVER version.
- Additional underfloor water sensor kit.
- Compressors capacitor for power factor - cosφ 0,9 (sizes E1, E2 excluded).
- Phases sequence control relay for the machine. The system checks that the phase sequence of the power supply is correct to prevent the opposite rotation of the three phase electric motors of the machine as compressors. The optional is installed in the electrical box downstream the main switch with door lock safety and in case of wrong phase sequence prevents starting the machine;
- Combined Temperature / Humidity sensor on return air.
- Temperature sensor for outdoor installation.
- Combined Temperature / Humidity sensor for remote installation. The optional is added to the standard sensor on machine air suction.
- Microprocessor control accessories:
 - Remote terminal.
 - Serial card MBUS RS485/JBUS.
 - Serial card MBUS RS232/JBUS for GSM modem.
 - Serial card LON.
 - Serial card BACnet for Ethernet – SNMP – TCP/IP.
 - Serial card BACnet for MS/TP.
 - Temporary microprocessor power supply. The system guarantees the microprocessor power supply for a few minutes, in case of supply voltage failure.
 - Voltage free contact for on/off compressor status.
 - Analogue set point compensation according to an external analogue signal at Customer care.
The microprocessor control, through the additional module “expansion card”, can manage a compensation signal of the return air setpoint by analogue input (0...1V; 0...5V; 0,5...4,5V; 4...20mA; 0...20mA). The compensation curve allows to assign a temperature setpoint offset respectively to the minimum and maximum signal managed by the input.

WARNING

The Manufacturer reserves the right to accept the matching of the optional installed on the machine.

TECHNICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S
SIZE		E1	E1	E1	E2	E2
VERSION (1)		U / O	U / O	U / O	U / O	U / O
COOLING CAPACITY (2)						
Total	kW	7,89	9,39	11	14,5	16,3
Sensible	kW	7,89	9,25	10,5	14,5	14,8
SHR (3)		1	1	0,95	1	0,91
Total power input (Comp. + Fans)	kW	1,42	1,77	2,28	2,87	3,31
Condenser water flow rate	m ³ /h	1,58	1,9	2,23	2,91	3,27
Condenser pressure drop	kPa	22,1	30,9	25,5	20,4	25,4
"EC" SUPPLY FANS						
Air flow	m ³ /h	2500	2700	2800	4000	4200
Nominal external static pressure	Pa	20	20	20	20	20
Maximum external static pressure	Pa	244	217	84	340	289
Fans power input (4)	kW	0,12	0,14	0,28	0,48	0,55
ON/OFF COMPRESSORS						
		rotary vane				
Compressors number	n.	1	1	1	1	1
Capacity steps	n.	1	1	1	1	1
Compressors power input	kW	1,3	1,63	2	2,39	2,75
WATER COOLED CONDENSER						
Water volume	l	0,5	0,5	0,7	1,1	1,1
Max water flow rate	m ³ /h	2	2,5	2,9	3,8	4,1
AIR FILTERS						
Filter area	m ²	0,61	0,61	0,61	0,78	0,78
Efficiency (ISO EN 16890)	COARSE	60%	60%	60%	60%	60%
REFRIGERANT						
Refrigerant circuit x Refrigerant charge (5)	n x kg	R410A 1 x 3,3	R410A 1 x 3,3	R410A 1 x 3,3	R410A 1 x 3,6	R410A 1 x 3,6
HFC R410A - F Gas - CO ₂ equivalent	t	6,9	6,9	6,9	7,5	7,5
POWER SUPPLY						
	V/Ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
ENERGY EFFICIENCY INDEX (2)						
EER Energy Efficiency Ratio	kW/kW	5,56	5,31	4,82	5,05	4,92
DIMENSIONS						
Length	mm	650	650	650	785	785
Width	mm	675	675	675	675	675
Height	mm	1925	1925	1925	1925	1925
NET WEIGHT OVER	kg	235	237	240	275	280
NET WEIGHT UNDER	kg	245	247	250	285	290
CONNECTIONS ISO 228/1-G						
Condenser water inlet/outlet	M Ø	1"	1"	1"	1"	1"
HYDRAULIC CONNECTIONS						
CONDENSATE DISCHARGE						
Rubber pipe – internal diameter	Ø mm	19	19	19	19	19

THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%RH; water to the condenser 30-35°C. ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure
5. **The air conditioner is supplied charged with R410A refrigerant charge.** Unit refrigerant charge optional excluded. For air conditioners with double refrigerant circuit is indicated the number of circuits x the charge of a single circuit.

The units highlighted in this publication contain <HFC R410A [GWP₁₀₀ 2088]> fluorinated greenhouse gas.

TECHNICAL DATA

MODEL		020 P1 S	022 P1 S	026 P1 S	032 P1 S	037 P1 S
SIZE		E3	E3	E3	E4L	E4L
VERSION (1)		U / O	U / O	U / O	U / O	U / O
COOLING CAPACITY (2)						
Total	kW	21,2	23	27,8	34,4	39,5
Sensible	kW	21,2	23	26,5	34,4	39,5
SHR (3)		1	1	0,95	1	1
Total power input (Comp. + Fans)	kW	4	4,86	5,97	6,71	8,2
Condenser water flow rate	m ³ /h	4,21	4,64	5,56	6,87	7,92
Condenser pressure drop	kPa	20,8	24,6	18,9	27,3	35,4
"EC" SUPPLY FANS						
"EC" SUPPLY FANS	n.	1	1	1	1	1
Air flow	m ³ /h	5700	6100	6400	8700	10000
Nominal external static pressure	Pa	20	20	20	20	20
Maximum external static pressure	Pa	813	741	678	541	216
Fans power input (4)	kW	0,83	1,01	1,16	1,33	1,96
ON/OFF COMPRESSORS						
ON/OFF COMPRESSORS		Scroll	Scroll	Scroll	Scroll	Scroll
Compressors number	n.	1	1	1	1	1
Capacity steps	n.	1	1	1	1	1
Compressors power input	kW	3,17	3,85	4,81	5,38	6,24
WATER COOLED CONDENSER						
WATER COOLED CONDENSER		1	1	1	1	1
Water volume	l	1,9	1,9	2,8	2,8	2,8
Max water flow rate	m ³ /h	5,4	6	7,2	8,8	9,9
AIR FILTERS						
AIR FILTERS	n.	2	2	2	2	2
Filter area	m ²	1,24	1,24	1,24	2,07	2,07
Efficiency (ISO EN 16890)	COARSE	60%	60%	60%	60%	60%
REFRIGERANT						
REFRIGERANT		R410A	R410A	R410A	R410A	R410A
Refrigerant circuit x Refrigerant charge (5)	n x kg	1 x 4,4	1 x 4,4	1 x 4,5	1 x 6,2	1 x 6,2
HFC R410A - F Gas - CO ₂ equivalent	t	9,2	9,2	9,4	12,9	12,9
POWER SUPPLY						
POWER SUPPLY	V/Ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
ENERGY EFFICIENCY INDEX (2)						
EER Energy Efficiency Ratio	kW/kW	5,3	4,73	4,66	5,13	4,82
DIMENSIONS						
Length	mm	1085	1085	1085	1630	1630
Width	mm	775	775	775	930	930
Height	mm	1925	1925	1925	1980	1980
NET WEIGHT OVER						
NET WEIGHT OVER	kg	320	325	325	500	500
NET WEIGHT UNDER						
NET WEIGHT UNDER	kg	340	345	345	510	510
CONNECTIONS ISO 228/1-G						
CONNECTIONS ISO 228/1-G						
Condenser water inlet/outlet	M Ø	1 1/4"	1 1/4"	1 1/4"	1 1/2"	1 1/2"
HYDRAULIC CONNECTIONS						
CONDENSATE DISCHARGE						
Rubber pipe – internal diameter	Ø mm	19	19	19	19	19

THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%RH; water to the condenser 30-35°C. ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure
5. **The air conditioner is supplied charged with R410A refrigerant charge.** Unit refrigerant charge optional excluded. For air conditioners with double refrigerant circuit is indicated the number of circuits x the charge of a single circuit.

The units highlighted in this publication contain <HFC R410A [GWP₁₀₀ 2088]> fluorinated greenhouse gas.

TECHNICAL DATA

MODEL		041 P1 S	045 P1 S	039 P2 D	048 P2 D	055 P2 D
SIZE		E4L	E4L	E5L	E5L	E6L
VERSION (1)		U / O	U / O	U / O	U / O	U / O
COOLING CAPACITY (2)						
Total	kW	44,1	48	39,8	50,3	57,7
Sensible	kW	42,6	44,8	39,2	46	57,5
SHR (3)		0,97	0,93	0,98	0,91	1
Total power input (Comp. + Fans)	kW	8,85	9,87	8,23	11,2	12
Condenser water flow rate	m³/h	8,85	9,72	8,02	10,29	11,7
Condenser pressure drop	kPa	27,5	32,5	27,5	43,7	22,1
"EC" SUPPLY FANS						
	n.	1	1	1	1	2
Air flow	m³/h	10800	10800	10000	12000	15000
Nominal external static pressure	Pa	20	20	20	20	20
Maximum external static pressure	Pa	399	399	278	254	688
Fans power input (4)	kW	1,85	1,85	1,76	2,15	2,21
ON/OFF COMPRESSORS						
		Scroll	Scroll	Scroll	Scroll	Scroll
Compressors number	n.	1	1	2	2	2
Capacity steps	n.	1	1	2	2	2
Compressors power input	kW	7	8,03	6,47	9,09	9,75
WATER COOLED CONDENSER						
		1	1	1	1	1
Water volume	l	3,7	3,7	3	3	4,8
Max water flow rate	m³/h	11,3	12,3	10,1	13	15,1
AIR FILTERS						
	n.	2	2	3	3	3
Filter area	m²	2,07	2,07	2,59	2,59	3,16
Efficiency (ISO EN 16890)	COARSE	60%	60%	60%	60%	60%
REFRIGERANT						
		R410A	R410A	R410A	R410A	R410A
Refrigerant circuit x Refrigerant charge (5)	n x kg	1 x 9,3	1 x 9,3	2 x 4,9	2 x 4,9	2 x 5,5
HFC R410A - F Gas - CO ₂ equivalent	t	19,4	19,4	20,3	20,3	23
POWER SUPPLY						
	V/Ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
ENERGY EFFICIENCY INDEX (2)						
EER Energy Efficiency Ratio	kW/kW	4,98	4,86	4,84	4,49	4,81
DIMENSIONS						
Length	mm	1630	1630	1955	1955	2198
Width	mm	930	930	930	930	930
Height	mm	1980	1980	1980	1980	1980
NET WEIGHT OVER						
	kg	505	505	635	635	690
NET WEIGHT UNDER						
	kg	515	515	645	645	710
CONNECTIONS ISO 228/1-G						
Condenser water inlet/outlet	M Ø	1 1/2"	1 1/2"	2"	2"	2"
HYDRAULIC CONNECTIONS						
CONDENSATE DISCHARGE						
Rubber pipe – internal diameter	Ø mm	19	19	19	19	19

THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%RH; water to the condenser 30-35°C. ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure
5. **The air conditioner is supplied charged with R410A refrigerant charge.** Unit refrigerant charge optional excluded. For air conditioners with double refrigerant circuit is indicated the number of circuits x the charge of a single circuit.

The units highlighted in this publication contain <HFC R410A [GWP₁₀₀ 2088]> fluorinated greenhouse gas.

TECHNICAL DATA

MODEL		062 P2 D	075 P2 D	082 P2 D	092 P2 D	102 P2 D
SIZE		E6L	E7L	E7L	E8L	E8L
VERSION (1)		U / O	U / O	U / O	U / O	U / O
COOLING CAPACITY (2)						
Total	kW	65,2	79,4	87,2	97,5	109
Sensible	kW	62,5	77,7	82,1	91	97,2
SHR (3)		0,96	0,98	0,94	0,93	0,89
Total power input (Comp. + Fans)	kW	13,3	15,7	17,5	19,5	22,8
Condenser water flow rate	m ³ /h	13,17	15,87	17,56	19,65	22,24
Condenser pressure drop	kPa	27,6	23,5	28,2	22,6	28,5
"EC" SUPPLY FANS						
Air flow	m ³ /h	15600	20000	20000	22000	22000
Nominal external static pressure	Pa	20	20	20	20	20
Maximum external static pressure	Pa	630	486	486	412	412
Fans power input (4)	kW	2,46	3,3	3,3	3,55	3,55
ON/OFF COMPRESSORS						
Compressors number	n.	2	2	2	2	2
Capacity steps	n.	2	2	2	2	2
Compressors power input	kW	10,9	12,4	14,2	16	19,3
WATER COOLED CONDENSER						
Water volume	l	6,4	6,4	6,4	10,4	10,4
Max water flow rate	m ³ /h	17	20,5	22,4	24,9	28,6
AIR FILTERS						
Filter area	m ²	3,16	3,83	3,83	4,47	4,47
Efficiency (ISO EN 16890)	COARSE	60%	60%	60%	60%	60%
REFRIGERANT						
Refrigerant circuit x Refrigerant charge (5)	n x kg	2 x 5,7	2 x 8,9	2 x 8,9	2 x 9,6	2 x 9,6
HFC R410A - F Gas - CO ₂ equivalent	t	23,8	37,2	37,2	39,9	39,9
POWER SUPPLY						
	V/Ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
ENERGY EFFICIENCY INDEX (2)						
EER Energy Efficiency Ratio	kW/kW	4,9	5,06	4,98	5	4,78
DIMENSIONS						
Length	mm	2198	2499	2499	2899	2899
Width	mm	930	930	930	930	930
Height	mm	1980	1980	1980	1980	1980
NET WEIGHT OVER						
	kg	690	725	725	930	930
NET WEIGHT UNDER						
	kg	710	775	775	990	990
CONNECTIONS ISO 228/1-G						
Condenser water inlet/outlet	M Ø	2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"
HYDRAULIC CONNECTIONS						
CONDENSATE DISCHARGE						
Rubber pipe – internal diameter	Ø mm	19	19	19	19	19

THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%RH; water to the condenser 30-35°C. ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure
5. **The air conditioner is supplied charged with R410A refrigerant charge.** Unit refrigerant charge optional excluded. For air conditioners with double refrigerant circuit is indicated the number of circuits x the charge of a single circuit.

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TECHNICAL DATA

MODEL		117 P4 D	146 P4 D
SIZE		E9L	E9L
VERSION (1)		U	U
COOLING CAPACITY (2)			
Total	kW	126	156
Sensible	kW	126	144
SHR (3)		1	0,92
Total power input (Comp. + Fans)	kW	27,7	34,7
Condenser water flow rate	m³/h	25,56	31,93
Condenser pressure drop	kPa	33,8	51,2
"EC" SUPPLY FANS			
	n.	3	3
Air flow	m³/h	33100	33100
Nominal external static pressure	Pa	20	20
Maximum external static pressure	Pa	351	351
Fans power input (4)	kW	5,97	5,97
ON/OFF COMPRESSORS			
		Scroll	Scroll
Compressors number	n.	4	4
Capacity steps	n.	4	4
Compressors power input	kW	21,8	28,7
WATER COOLED CONDENSER			
		1	1
Water volume	l	12	12
Max water flow rate	m³/h	31,7	39,9
AIR FILTERS			
	n.	-	-
Filter area	m²	5,24	5,24
Efficiency (ISO EN 16890)	COARSE	60%	60%
REFRIGERANT			
		R410A	R410A
Refrigerant circuit x Refrigerant charge (5)	n x kg	2 x 10,8	2 x 10,8
HFC R410A - F Gas - CO ₂ equivalent	t	45,1	45,1
POWER SUPPLY			
	V/Ph/Hz	400/3+N/50	400/3+N/50
ENERGY EFFICIENCY INDEX (2)			
EER Energy Efficiency Ratio	kW/kW	4,55	4,5
DIMENSIONS			
Length	mm	3299	3299
Width	mm	930	930
Height	mm	1980	1980
NET WEIGHT OVER			
	kg	-	-
NET WEIGHT UNDER			
	kg	1140	1190
CONNECTIONS ISO 228/1-G			
Condenser water inlet/outlet	F Ø	3"	3"
HYDRAULIC CONNECTIONS			
CONDENSATE DISCHARGE			
Rubber pipe – internal diameter	Ø mm	19	19

THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

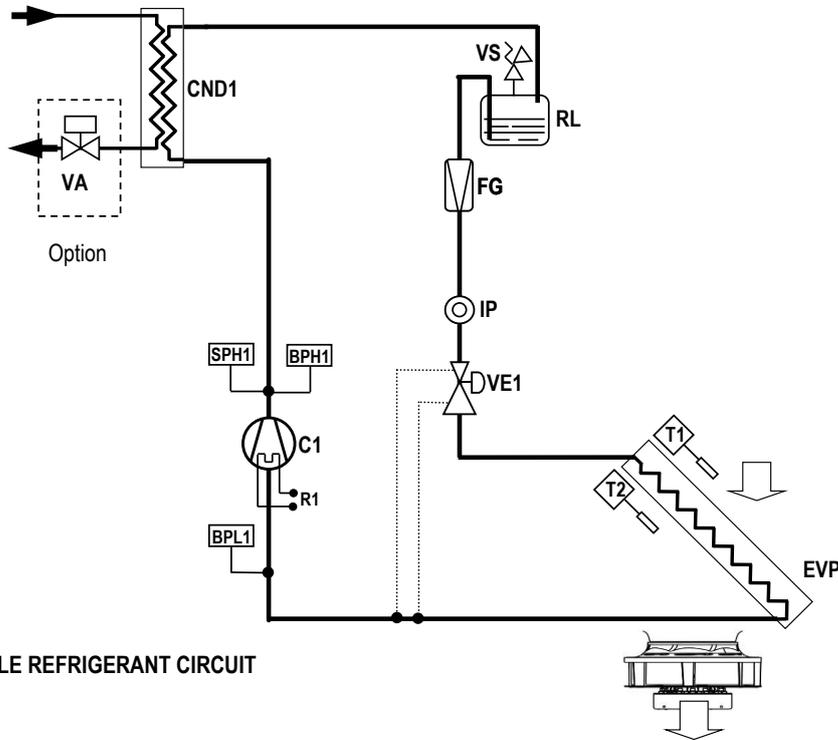
1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%RH; water to the condenser 30-35°C. ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure
5. **The air conditioner is supplied charged with R410A refrigerant charge.** Unit refrigerant charge optional excluded. For air conditioners with double refrigerant circuit is indicated the number of circuits x the charge of a single circuit.

The units highlighted in this publication contain <HFC R410A [GWP₁₀₀ 2088]> fluorinated greenhouse gas.

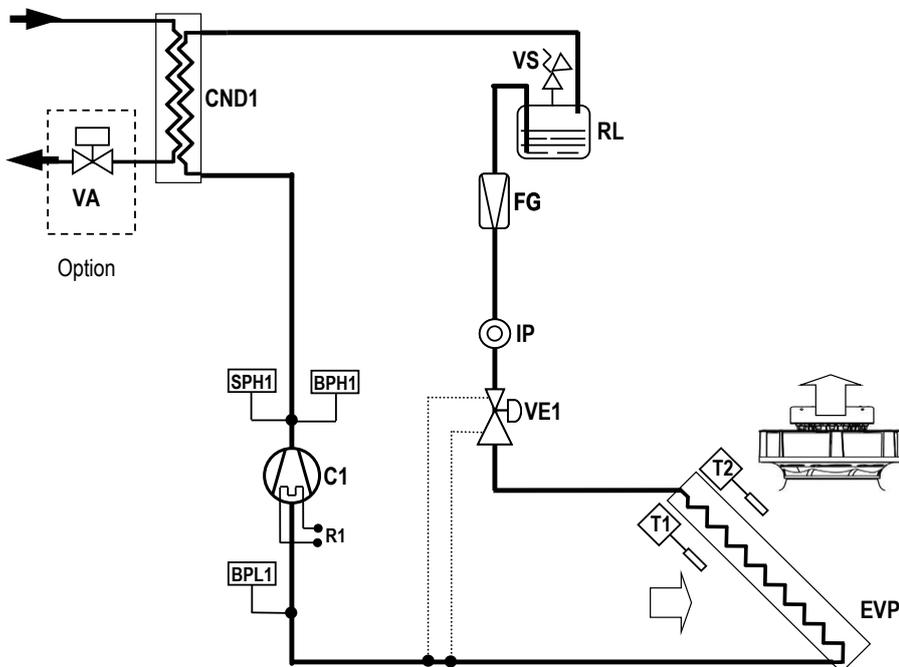
REFRIGERANT CIRCUIT

Below refrigerant diagrams for version with single or double refrigerant circuit. The diagrams refer to the standard configuration, without optional.

UNDER - SINGLE REFRIGERANT CIRCUIT



OVER - SINGLE REFRIGERANT CIRCUIT



LEGENDA

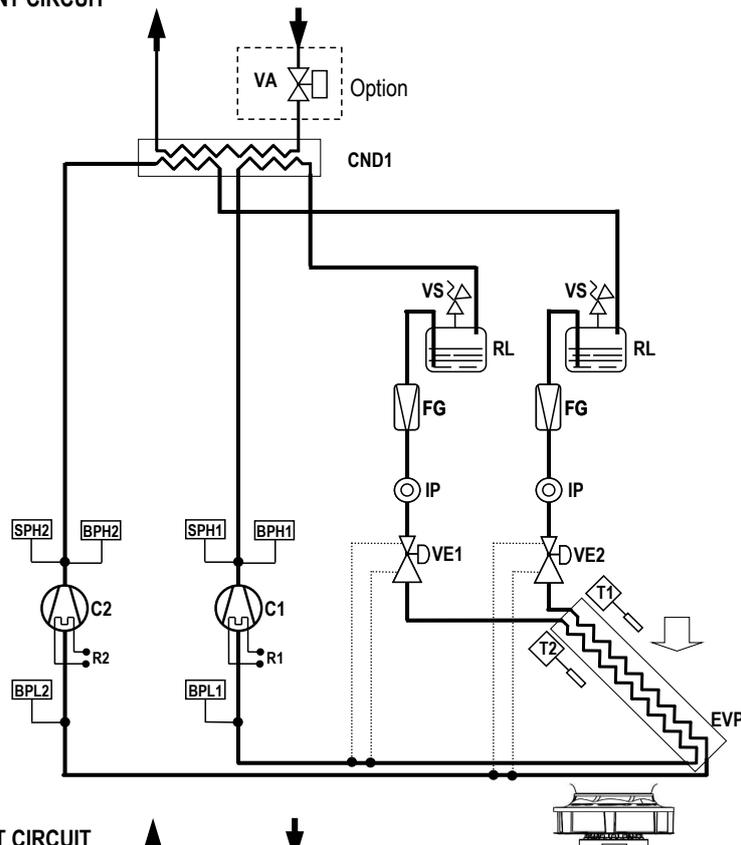
- C1 Compressor
- R1 Crankcase heater
- CND Condenser.
- EVP Evaporator.
- BPH High pressure transducer.

- BPL Low pressure transducer.
- SPH High pressure switch
- VS Safety valve.
- FG Refrigerant filter.

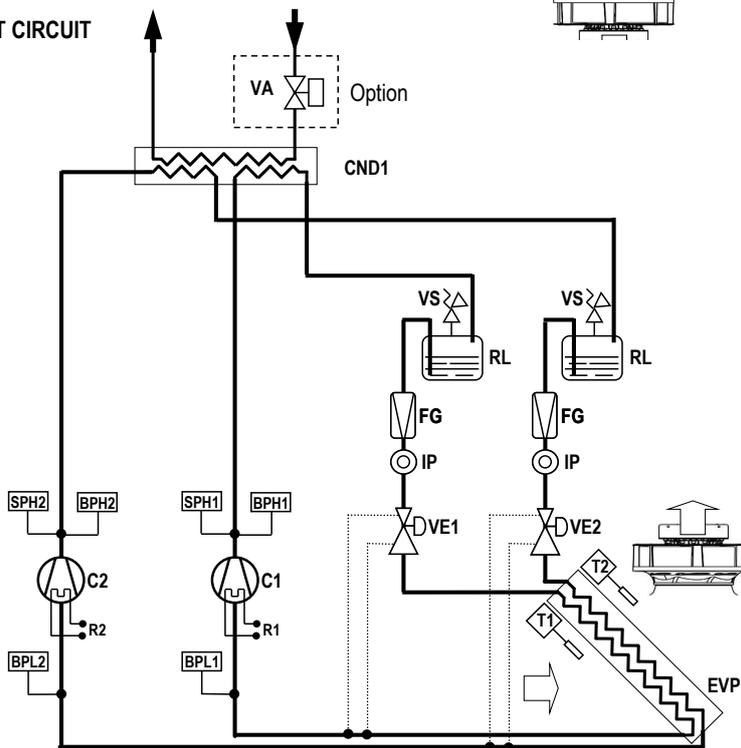
- IP Sight glass.
- VE Expansion valve.
- T Temperature probes.
- RL Liquid receiver
- VA Motorized valve for condensing control (option)



UNDER - DOUBLE REFRIGERANT CIRCUIT



OVER - DOUBLE REFRIGERANT CIRCUIT



LEGENDA

- C1...2 Compressor 1, 2
- R1...2 Crankcase heater 1, 2
- CND Condenser.
- EVP Evaporator.
- BPH High pressure transducer.

- BPL Low pressure transducer.
- SPH High pressure switch
- VS Safety valve.
- FG Refrigerant filter.

- IP Sight glass.
- VE Expansion valve.
- T Temperature probes.
- RL Liquid receiver
- VA Motorized valve for condensing control



WATER QUALITY

For a correct and optimal functioning of the hydraulic circuits (condensing water circuit), a water quality must be guaranteed as indicated in the table below. The values shown in the table must be guaranteed during the entire life cycle of the machine.

	Description	Symbol	Range
1	Hydrogen Ions	pH	7.5 ÷ 9
2	Presence of calcium (Ca) and magnesium (Mg)	Hardness	4 ÷ 8.5 °D
3	Chlorine ions	Cl ⁻	< 150 ppm
4	Iron Ions	Fe ³⁺	< 0.5 ppm
5	Manganese Ions	Mn ²⁺	< 0.05 ppm
6	Carbon dioxide	CO ₂	< 10 ppm
7	Hydrogen sulphide	H ₂ S	< 50 ppb
8	Oxygen	O ₂	< 0.1 ppm
9	Chlorine	Cl ₂	< 0.5 ppm
10	Ammonia	NH ₃	< 0.5 ppm
11	Ratio between carbonates and sulphates	HCO ₃ ⁻ /SO ₄ ²⁻	> 1
12	Sulphate ions	SO ₄ ⁻	< 100 ppm
13	Phosphate ions	PO ₄ ³⁻	< 2.0 ppm

where: $1/1.78^{\circ}\text{D} = 1^{\circ}\text{Fr}$ with $1^{\circ}\text{Fr} = 10 \text{ gr CaCO}_3 / \text{m}^3$

ppm = parts for millions

ppb = part for billion

Explanatory notes:

- ref.1: A greater concentration of hydrogen ions (pH) than 9 implies a high risk of deposits, whereas a lower pH than 7 implies a high risk of corrosion.
- ref.2: The hardness measures the amount of Ca and Mg carbonate dissolved in the water with a temperature lower than 100°C (temporary hardness). A high hardness implies a high risk of deposits.
- ref.3: The concentration of chloride ions with higher values than those indicated causes corrosion.
- ref. 4 - 5 - 8: The presence of iron and manganese ions and oxygen leads to corrosion.
- ref.6 - 7: Carbon dioxide and hydrogen sulphide are impurities that promote corrosion.
- ref.9: Usually in water from the waterworks it is a value of between 0.2 and 0.3 ppm. High values cause corrosion.
- ref.10: The presence of ammonia reinforces the oxidising power of oxygen
- ref.11: Below the value shown in the table, there is a risk of corrosion due to the trigger of galvanic currents between copper and other less noble metals.
- ref.12: The presence of sulphates ions triggers corrosion phenomenon.
- ref.13: The presence of phosphates ions triggers corrosion phenomenon.

It is necessary to carry out periodic checks, with withdrawals at different points of the hydraulic system.

During the first year of operation, checks are recommended every 4 months which can be reduced every 6 months starting from the second year of operation.

WARNING:

It is necessary that, in the presence of dirty and / or aggressive waters, an intermediate heat exchanger is installed upstream of the heat exchangers

ACOUSTIC DATA

Acoustic data of the standard machine at full load working conditions.

WARNING:

In a closed room the noise produced by a sound source reaches the listener in two different ways:

- Directly
- Reflected from the surrounding walls, floor, ceiling, from furniture.

With the same sound source, the noise produced in a closed room is greater than that produced outdoors. In fact, the sound pressure level generated by the source, must be added to the one reflected from the room. Also, the shape of the room affects the sound.

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	62,3	64,0	64,7	70,8	71,9	70,3
On air intake, Under	dB(A)	53,5	54,9	55,9	56,9	58,1	57,0
On front side, Under	dB(A)	44	46	47	48	49	48
On air delivery, Over	dB(A)	62,3	64,0	64,7	70,8	71,9	70,3
On air intake, Over (2)	dB(A)	50	50	52	54	55	55
On front side, Over (3)	dB(A)	39,5	40,8	41,8	47,1	48,1	46,7

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	71,8	72,8	78,1	81,1	78,9	78,9
On air intake, Under	dB(A)	58,9	59,2	64,2	67,1	66,4	66,4
On front side, Under	dB(A)	50	50	55	58	57	57
On air delivery, Over	dB(A)	71,8	72,8	78,1	81,1	78,9	78,9
On air intake, Over (2)	dB(A)	59	57	61	63	62	62
On front side, Over (3)	dB(A)	48,7	49,0	54,3	57,3	56,8	56,8

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	81,3	81,5	77,9	78,7	80,1	80,1
On air intake, Under	dB(A)	67,3	69,0	64,1	65,0	67,8	67,8
On front side, Under	dB(A)	58	60	55	56	58	58
On air delivery, Over	dB(A)	81,3	81,5	77,9	78,7	80,1	80,1
On air intake, Over (2)	dB(A)	63	64	61	62	64	64
On front side, Over (3)	dB(A)	57,6	59,4	54,1	55,0	58,1	58,1

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
SOUND LEVEL ISO 3744 (1)					
On air delivery, Under	dB(A)	82,5	82,5	83,4	83,4
On air intake, Under	dB(A)	70,1	70,1	70,9	70,9
On front side, Under	dB(A)	61	61	62	62
On air delivery, Over	dB(A)	82,5	82,5	--	--
On air intake, Over (2)	dB(A)	66	67	--	--
On front side, Over (3)	dB(A)	60,4	60,4	--	--

1. Noise pressure level at 1 meter in free field – ISO 3744
2. Air intake from the front
3. Air intake from the bottom

ELECTRICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
Power supply	V/ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
Maximum current input (FLA)	A	3,83	4,63	5,73	8,3	8,9	16

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
Power supply	V/ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
Maximum current input (FLA)	A	19,2	20,4	22,4	25,8	29,4	35,4

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
Power supply	V/ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
Maximum current input (FLA)	A	27,8	34,4	40,8	56	52,1	58,9

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
VERSION (1)		U / O	U / O	U	U
Power supply	V/ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
Maximum current input (FLA)	A	70,9	76,9	181	213

1. U = Under, downflow / O = Over, upflow

WARNING:

The electric data indicated refer only to the indoor unit.

Optional accessory electric data are included within the dedicated chapters and must be added.

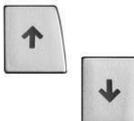
Please refer to ELCA WORLD selection program to calculate the electrical data of the air conditioner according to the requested optional accessories.

MICROPROCESSOR CONTROL SYSTEM



The microprocessor control system is equipped with 6 keys terminal and back lighted graphic display on which all information in different languages or easily identifiable symbols are displayed. The system disposes of a “flash” memory that preserves the information even in absence of power supply. Part of memory is dedicated to the registration of intervened events - up to 200 events.

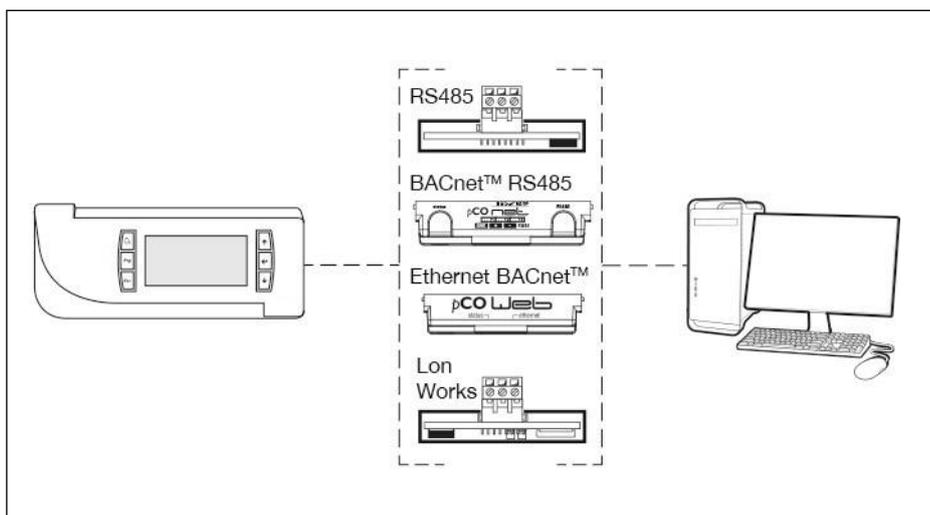
KEYBOARD FUNCTIONS

	ALARM	Alarm, Back-red light active – alarm presence, push to have alarm description. If more than one alarm(s), the others can be scrolled by Key UP / DOWN
	PRG	Menu list, scrolled by key UP/DOWN: Unit; Set-point; In/Out; Clock; History; User; Service; Factory. Use the ENTER key to execute the mode.
	ESC	Home. Used to come back to the previous menu level or to the main screen.
	UP DOWN	Used to change the pages and values of sets. When display is in main screen (HOME), pressing one of them (UP/DOWN) will display the synoptic of the main controls.
	ENTER	Moving the cursor on adjustable Program(s) fields, to confirm the changes, press the key (ENTER) to get out of the fields.

CONNECTIVITY

Through the optional serial port, the microprocessor control enables communication with the modern buildings BMS systems with the following protocols:

- MBUS/JBUS (RS485) serial card;
- MBUS/JBUS (RS232) for GSM modem serial card;
- LON Works serial card;
- BACnet per Ethernet – SNMP – TCP/IP serial card;
- BACnet per MS/TP serial card;



PASSWORD

Level 1: On request of the End User. Allowing to reach USER menu

Level 2: Asks to Service: Allowing to reach SERVICE menu

Level 3: Asks to Service: Allowing to reach FACTORY menu

No passwords request to enter: UNIT, SETPOINT, IN/OUT, CLOCK, HISTORY menu

LAN NETWORK

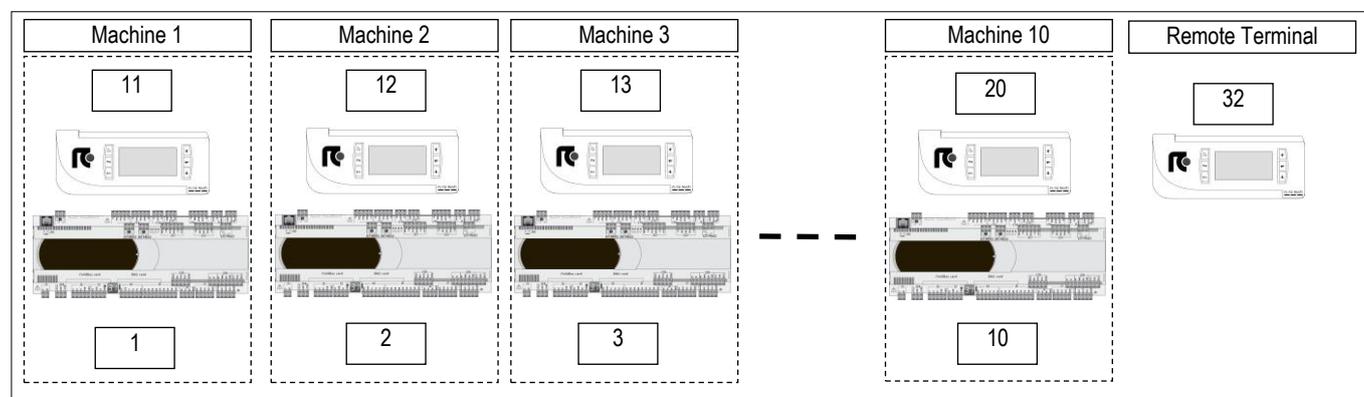
The LAN is part of the control software and it is possible to connect up to 10 units.

This type of connection allows to control the units in coherent way, moreover the units can be controlled and managed from a shared remote terminal.

Electrical connections are on electrical panel connecting terminals.

LAN ADDRESS LIST

Unit #	1	2	3	4	5	6	7	8	9	10	Remote Terminal
Mother board address	1	2	3	4	5	6	7	8	9	10	--
Terminal address	11	12	13	14	15	16	17	18	19	20	32



The unit connection to the local network (LAN) allows to perform the following functions:

- Balancing the operating hours among the different units by rotating the reserve units (Stand-by)
- Turning on the reserve units in case other units should turn off due to an alarm, maintenance or power feed interruption
- Turning on reserve units to offset the excessive thermal load
- Checking up to 10 units with a single user terminal (shared user terminal)

DEMAND LIMIT

Demand Limit function is part of the control software for machines with double refrigerant circuit. It allows to limit the absorbed current of the machine.

The function must be activated and configured. A digital inlet on electrical panel connecting terminals allows the remote enabling of the function with an external signal without tension.

The software allows to select the resources to disable (compressors, electric heaters,...).

POSSIBLE AIR INTAKE FOR OVER VERSIONS

OVER VERSION - AIR INTAKE FROM THE BOTTOM

Thanks to the particular basement design, it is possible to have the unit air intake from the bottom side. With this solution, it is necessary to foresee the optional blind frontal panels

OVER VERSION - AIR INTAKE FROM THE BACK SIDE

(Sizes E4L, E5L, E6L, E7L, E8L, E9L excluded)

It is possible to have the unit air intake from the back side.

Due to the limited size of the air intake, the air flow is limited to the 20% of the nominal one.

The air intake has to be made by Customer during installation.

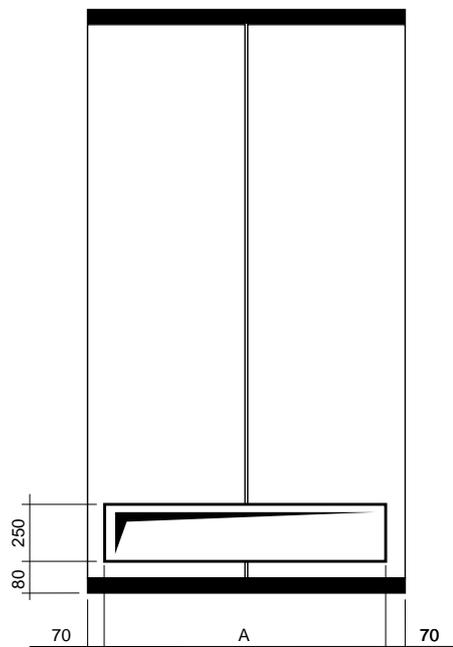
In case the air intake is used for fresh air, it is necessary the temperature / humidity probe reposition in front of the heat exchanger, to allow for optimum reading of the values of temperature / humidity.

The electric cable of the probe has sufficient length for the repositioning.

AIR INTAKE FROM THE BACK SIDE

Back side view

OVER
E1 - E2 - E3



SIZE		E1	E2	E3
A	mm	510	645	945
Max air flow	m ³ /h	600	1000	1500

OPTIONAL ACCESSORIES – DOUBLE POWER SUPPLY WITH AUTOMATIC TRANSFER SWITCH



The optional is not compatible with “oversized electric heaters” and “oversized humidifier” optional accessories.

The motorised changeover switches automatically manage changeover under load between two three-phase power supplies, or manually for emergency operations.

These transfer switching (TSE) devices are suitable for low voltage systems with interruption of the supply to the load during transfer.

The model supplied in the automatic version checks the source and switches over automatically, based on configurable parameters.

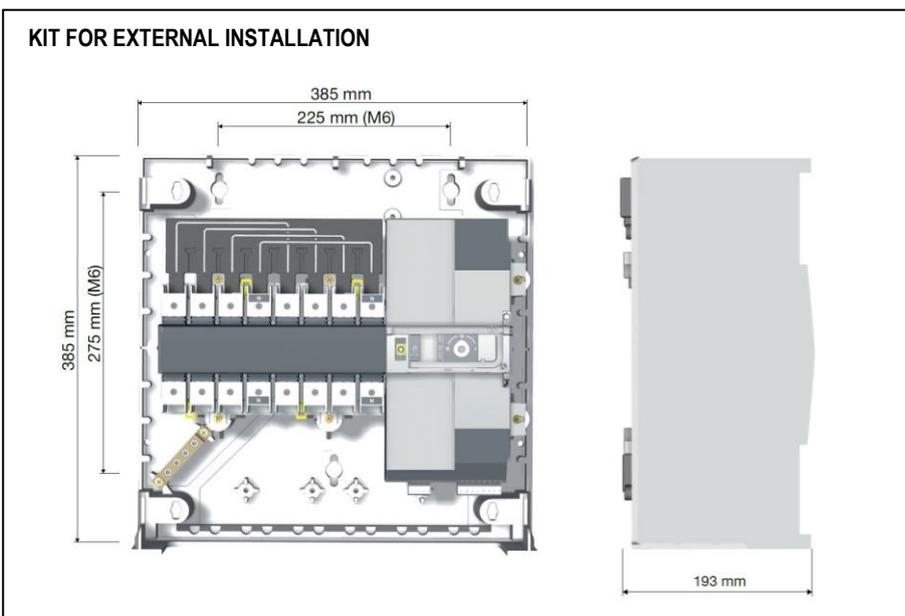
OPEN TRANSITION TYPE TRANSFER SWITCH WITH A MINIMUM INTERRUPTION OF THE SUPPLY DURING TRANSFER.

To maintain the microprocessor powered and avoid its restarts is mandatory to foresee the installation of the “temporary microprocessor power supply” optional accessory. The system guarantees the microprocessor power supply for a few minutes, in case of supply voltage failure.

The remote condenser must be powered by the automatic transfer switch. The installation of “Electrical power supply for remote condenser from the indoor machine electrical board” optional accessory is requested.

ATS INSTALLATION

Frame	Power Supply	ATS Installation
E1	400/3+N/50	EXTERNAL, supplied in kit
E2	400/3+N/50	EXTERNAL, supplied in kit
E3	400/3+N/50	EXTERNAL, supplied in kit
E4L	400/3+N/50	EXTERNAL, supplied in kit
E5L	400/3+N/50	INTERNAL (on unit electrical panel)
E6L	400/3+N/50	INTERNAL (on unit electrical panel)
E7L	400/3+N/50	INTERNAL (on unit electrical panel)
E8L	400/3+N/50	INTERNAL (on unit electrical panel)
E9L	400/3+N/50	INTERNAL (on unit electrical panel)



OPTIONAL ACCESSORIES – NETWORK ANALYZER



The optional is not compatible with “oversized electric heaters” and “oversized humidifier” optional accessories.

The optional is installed within the electrical box downstream the main switch with door safety lock:

- Network transducer;
- Current transformers, one for each power supply phase cable.

This device provides continuous measurement of power consumption, monitoring current, voltage and power. These values are sent to unit microprocessor via RS485 serial cable, as shown on the unit wiring diagram.

The displayed variables are:

- Phase to phase voltage, only for three-phase units;
- Phase voltage (phase-neutral);
- Phase current;
- Neutral current only for three-phase units;
- Active phase power, only for three-phase units;
- Total active power;
- Active energy;
- Hour counts

OPTIONAL ACCESSORIES – FIRE / SMOKE SENSORS

Is possible to install one or both of the following sensors. Sensors are supplied in mounting kit. Installation within the room at customer care.



SMOKE DETECTOR

The optical smoke detector senses the presence of combustion by-products (visible smoke) and activates an alarm.

The operating principle is based on the light scattering technique (Tyndall effect).

The device is in conformity to EN 54-7 standard.

Technical features:

Material	ABS
Power supply	12...28 Vdc
Normal current	50µA a 24 Vdc
Alarm current	25mA a 24 Vdc
LED visibility	360° (double led)
Storage temperature	-10...+70°C
Operating temperature	-10...+70°C
Max. speed air	0,2 m/s
Relative humidity	<93% not-condensing
Index of protection	IP 20
Testing by magnet	Yes
Relay	max. 1A 30Vdc
Signal repeater	14mA a 24 Vdc
Sensor coverage:	40m ² max
Shielded connection cable	sez. min 0,5 mm ²
Colour	White



HEAT DETECTOR

The heat detector has been designed to identify temperatures at which fires may start. When the temperature exceeds the set threshold or when there is a rapid variation in temperature, the relay is activated to signal an alarm.

The device is in conformity to EN 54-5 standard.

Technical features:

Material	ABS
Power supply	12...28 Vdc
Normal current	50µA a 24 Vdc
Alarm current	25mA a 24 Vdc
LED visibility	360° (double LED)
Storage temperature	-10...+70°C
Operating temperature	-10...+70°C
Relative humidity	<93% non-condensing
Index of protection	IP 20
Testing by magnet	Yes
Relay	max. 1A 30Vdc
Signal repeater	14mA a 24 Vdc
Alarm temperature threshold	62°C
Sensor coverage:	40m ² max
Shielded connection cable	min 0.5 mm ²
Colour	White

OPTIONAL ACCESSORIES – SOFT STARTER SYSTEM



The optional is not available for size E1, E2.
Compressor motors soft-starter system.
The system is contained in the electrical box.
Its function is to reduce the starting current of the motor with a monitored start.

The reduction of the starting current produced by soft starter optional accessory reduces the stress on the power line and on the compressors contributing to increase the components lifetime.

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
ON/OFF COMPRESSORS		-	-	-	-	-	scroll
Compressors number	#	-	-	-	-	-	1
Total starting current [LRA]	A	-	-	-	-	-	64
WITH SOFT STARTER							
Total starting current [LRA]	A	-	-	-	-	-	37

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
ON/OFF COMPRESSORS		scroll	scroll	scroll	scroll	scroll	scroll
Compressors number	#	1	1	1	1	1	1
Total starting current [LRA]	A	75	101	128	139	118	140
WITH SOFT STARTER							
Total starting current [LRA]	A	47	51	57	67	79	97

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
ON/OFF COMPRESSORS		scroll	scroll	scroll	scroll	scroll	scroll
Compressors number	#	2	2	2	2	2	2
Total starting current [LRA]	A	76	90	117	146	161	143
WITH SOFT STARTER							
Total starting current [LRA]	A	50	63	69	78	94	107

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
VERSION (1)		U / O	U / O	U	U
ON/OFF COMPRESSORS		scroll	scroll	scroll	scroll
Compressors number	#	2	2	4	4
Total starting current [LRA]	A	171	208	183	193
WITH SOFT STARTER					
Total starting current [LRA]	A	131	143	131	150

1. U = Under, downflow / O = Over, upflow

OPTIONAL ACCESSORIES - CONDENSATE DISCHARGE PUMP



A plastic case contains the vertical type pump, the water tank with float plus safety switch and hydraulic and electric connection.

Together the pump 10 linear meters anti-crushing plastic discharge spiral tube is supplied. The optional must be installed as shown in the documentation delivered together with the unit.

Wiring includes power supply and an alarm, displayed on microprocessor, that includes motor pump thermal protection and tank overflow.

The condensate discharge pump operation is fully automatic.

WARNING

For all the machines the optional accessory is supplied in mounting kit.

TECHNICAL DATA

- Power supply: 230V~ 50Hz
- Electrical data: 70W – 0,67A
- Maximum water flow: 500 l/h
- Maximum delivery height: 5.0 m
- Sound level: 45dBA a 1 m
- Maximum water temperature: 70°C
- Water acidity: pH>2.5
- Tray volume: 2.0 l
- Protection IP 20

CONDENSATE DISCHARGE PUMP

(Dimensions in millimetres)

OPERATING DATA

Discharge head	Total length of discharge pipes (Ø 10 mm internal)			
	5m	10m	20m	30m
1m	380	300	240	190
2m	310	260	200	150
3m	240	200	145	110
4m	150	130	80	60
5m	30	20	0	0

OPTIONAL ACCESSORIES – MODULATING STEAM HUMIDIFIER



Modulating steam humidifier with immersed electrodes fitted with safety and running accessories.

The optional includes the combined temperature / humidity sensor on unit air intake.

The accessory is factory installed and requires only water filling connection.

Humidifier water charge and discharge pipes are not supplied.

It is recommended to install a filter and a shut-off valve on the pipe to the water inlet.

This humidifier produces non pressurized steam by electrodes immersed in the water inside the cylinder: they bring the electric phase in the water that works as an electrical resistance and overheats. The steam so produced is distributed with dedicated distributors and used for ambient humidification or for industrial processes.

CHARACTERISTICS OF THE SUPPLY WATER

The quality of the used water influences the evaporation process, so the humidifier can be fed with **not-treated water, only when potable and non-demineralised.**

LIMIT VALUES

		Min	Max
Hydrogen ions	pH	7	8,5
Specific conductivity at 20°C	$\sigma_{R, 20^\circ C}$ $\mu S/cm$	300	1250
Total dissolved solids	TDS mg/l	(1)	(1)
Dry residue at 180°C	R ₁₈₀ mg/l	(1)	(1)
Total hardness	TH mg/l CaCO ₃	100 (2)	400
Temporary hardness	mg/l CaCO ₃	60 (3)	300
Iron + Manganese	mg/l Fe + Mn	0	0,2
Chlorides	ppm Cl	0	30
Silica	mg/l SiO ₂	0	20
Residual chlorine	mg/l Cl ⁻	0	0,2
Calcium sulphate	mg/l CaSO ₄	0	100
Metallic impurities	mg/l	0	0
Solvents, diluents, soaps, lubricants	mg/l	0	0

(1) Values depending on specific conductivity; in general: TDS $\cong 0,93 * \sigma_{R, 20^\circ C}$; R₁₈₀ $\cong 0,65 * \sigma_{R}$

(2) Not lower than 200% of the chloride content in mg/l di Cl⁻

(3) Not lower than 300% of the chloride content in mg/l di Cl⁻

WARNING:

- No relation can be demonstrated between water hardness and conductivity.
- **Do not treat water with softeners!** This could cause corrosion of the electrodes or the formation of foam, leading to potential operating problems or failures.
- Do not add disinfectants or corrosion inhibitors to water, as these substances are potentially irritant.
- Is absolutely forbidden to use well water, industrial water or water drawn from cooling circuits; in general, avoid using potentially contaminated water, either from a chemical or bacteriological point of view

TECHNICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
VAPOUR PRODUCTION	kg/h	3,0	3,0	3,0	3,0	3,0	3,0
Power input	kW	2,3	2,3	2,3	2,3	2,3	2,3
Absorbed current (OA)	A	3,2	3,2	3,2	3,2	3,2	3,2
Max absorbed current (FLA)	A	4,5	4,5	4,5	4,5	4,5	4,5
Water content	l	3,9	3,9	3,9	3,9	3,9	3,9
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8	1÷8	1÷8
NET WEIGHT (2)	kg	4	4	4	5	5	6
HYDRAULIC CONNECTION							
WATER INLET - ISO 228/1 – G F	Ø	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"
WATER INLET - ISO 228/1 – G M	Ø	-	-	-	-	-	-
WATER OUTLET - internal diameter	Ø mm	19	19	19	19	19	19
WATER OUTLET - external diameter	Ø mm	-	-	-	-	-	-

1. U = Under, downflow / O = Over, upflow

2. Value to be added to the weight of the standard unit. Does not include the weight of the water content.



TECHNICAL DATA

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
VAPOUR PRODUCTION	kg/h	3,0	3,0	8,0	8,0	8,0	8,0
Power input	kW	2,3	2,3	6,0	6,0	6,0	6,0
Absorbed current (OA)	A	3,2	3,2	8,7	8,7	8,7	8,7
Max absorbed current (FLA)	A	4,5	4,5	12,4	12,4	12,4	12,4
Water content	l	3,9	3,9	6,4	6,4	6,4	6,4
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8	1÷8	1÷8
NET WEIGHT (2)	kg	6	6	10	10	10	10
HYDRAULIC CONNECTION							
WATER INLET - ISO 228/1 – G F	Ø	3/4"	3/4"	-	-	-	-
WATER INLET - ISO 228/1 – G M	Ø	-	-	3/4"	3/4"	3/4"	3/4"
WATER OUTLET - internal diameter	Ø mm	19	19	-	-	-	-
WATER OUTLET - external diameter	Ø mm	-	-	19	19	19	19

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
VAPOUR PRODUCTION	kg/h	8,0	8,0	8,0	8,0	8,0	8,0
Power input	kW	6,0	6,0	6,0	6,0	6,0	6,0
Absorbed current (OA)	A	8,7	8,7	8,7	8,7	8,7	8,7
Max absorbed current (FLA)	A	12,4	12,4	12,4	12,4	12,4	12,4
Water content	l	6,4	6,4	6,4	6,4	6,4	6,4
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8	1÷8	1÷8
NET WEIGHT (2)	kg	12	12	14	14	14	14
HYDRAULIC CONNECTION							
WATER INLET - ISO 228/1 – G F	Ø	-	-	-	-	-	-
WATER INLET - ISO 228/1 – G M	Ø	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"
WATER OUTLET - internal diameter	Ø mm	-	-	-	-	-	-
WATER OUTLET - external diameter	Ø mm	19	19	19	19	19	19

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
VERSION (1)		U / O	U / O	U	U
VAPOUR PRODUCTION	kg/h	8,0	8,0	8,0	8,0
Power input	kW	6,0	6,0	6,0	6,0
Absorbed current (OA)	A	8,7	8,7	8,7	8,7
Max absorbed current (FLA)	A	12,4	12,4	12,4	12,4
Water content	l	6,4	6,4	6,4	6,4
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8
NET WEIGHT (2)	kg	14	14	14	14
HYDRAULIC CONNECTION					
WATER INLET - ISO 228/1 – G F	Ø	-	-	-	-
WATER INLET - ISO 228/1 – G M	Ø	3/4"	3/4"	3/4"	3/4"
WATER OUTLET - internal diameter	Ø mm	-	-	-	-
WATER OUTLET - external diameter	Ø mm	19	19	19	19

1. U = Under, downflow / O = Over, upflow
2. Value to be added to the weight of the standard unit. Does not include the weight of the water content.

OVERSIZED HUMIDIFIERS

On request, it is possible to install the oversized humidifiers system.
The components are the same of the standard accessory

TECHNICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	O
VAPOUR PRODUCTION	kg/h	--	--	--	--	--	8,0
Power input	kW	--	--	--	--	--	6,0
Absorbed current (OA)	A	--	--	--	--	--	8,7
Max absorbed current (FLA)	A	--	--	--	--	--	12,4
Water content	l	--	--	--	--	--	6,4
Max water supply pressure	Bar	--	--	--	--	--	1÷8
NET WEIGHT (2)	kg	--	--	--	--	--	10
HYDRAULIC CONNECTION							
WATER INLET - ISO 228/1 – G F	Ø	--	--	--	--	--	3/4"
WATER INLET - ISO 228/1 – G M	Ø	--	--	--	--	--	--
WATER OUTLET - internal diameter	Ø mm	--	--	--	--	--	19
WATER OUTLET - external diameter	Ø mm	--	--	--	--	--	--

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		O	O	O	O	O	O
VAPOUR PRODUCTION	kg/h	8,0	8,0	15,0	15,0	15,0	15,0
Power input	kW	6,0	6,0	11,3	11,3	11,3	11,3
Absorbed current (OA)	A	8,7	8,7	16,2	16,2	16,2	16,2
Max absorbed current (FLA)	A	12,4	12,4	23	23	23	23
Water content	l	6,4	6,4	10,3	10,3	10,3	10,3
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8	1÷8	1÷8
NET WEIGHT (2)	kg	10	10	16	16	16	16
HYDRAULIC CONNECTION							
WATER INLET - ISO 228/1 – G F	Ø	3/4"	3/4"	--	--	--	--
WATER INLET - ISO 228/1 – G M	Ø	--	--	3/4"	3/4"	3/4"	3/4"
WATER OUTLET - internal diameter	Ø mm	19	19	--	--	--	--
WATER OUTLET - external diameter	Ø mm	--	--	19	19	19	19

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
VAPOUR PRODUCTION	kg/h	15,0	15,0	15,0	15,0	15,0	15,0
Power input	kW	11,3	11,3	11,3	11,3	11,3	11,3
Absorbed current (OA)	A	16,2	16,2	16,2	16,2	16,2	16,2
Max absorbed current (FLA)	A	23	23	23	23	23	23
Water content	l	10,3	10,3	10,3	10,3	10,3	10,3
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8	1÷8	1÷8
NET WEIGHT (2)	kg	16	16	16	16	16	16
HYDRAULIC CONNECTION							
WATER INLET - ISO 228/1 – G F	Ø	--	--	--	--	--	--
WATER INLET - ISO 228/1 – G M	Ø	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"
WATER OUTLET - internal diameter	Ø mm	--	--	--	--	--	--
WATER OUTLET - external diameter	Ø mm	19	19	19	19	19	19

1. U = Under, downflow / O = Over, upflow
2. Value to be added to the weight of the standard unit. Does not include the weight of the water content.



TECHNICAL DATA

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
VERSION (1)		U / O	U / O	U	U
VAPOUR PRODUCTION	kg/h	15,0	15,0	15,0	15,0
Power input	kW	11,3	11,3	11,3	11,3
Absorbed current (OA)	A	16,2	16,2	16,2	16,2
Max absorbed current (FLA)	A	23	23	23	23
Water content	l	10,3	10,3	10,3	10,3
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8
NET WEIGHT (2)	kg	16	16	16	16
HYDRAULIC CONNECTION					
WATER INLET - ISO 228/1 – G F	Ø	--	--	--	--
WATER INLET - ISO 228/1 – G M	Ø	3/4"	3/4"	3/4"	3/4"
WATER OUTLET - internal diameter	Ø mm	--	--	--	--
WATER OUTLET - external diameter	Ø mm	19	19	19	19

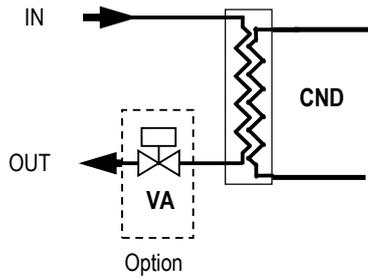
1. U = Under, downflow / O = Over, upflow
2. Value to be added to the weight of the standard unit. Does not include the weight of the water content.

OPTIONAL ACCESSORIES – DEHUMIDIFICATION SYSTEM

Components:

- Temperature / Humidity sensor on the air intake.
- Electronic control system of the dew point temperature for the combined intervention of cooling capacity and air flow.

OPTIONAL ACCESSORIES - 2-WAY MOTORIZED VALVE FOR CONDENSING CONTROL



CND Condenser
VA Condensing control valve

The optional accessory, installed on the condenser outlet side, includes a 2-way motorized valve for condensing control with 0÷10 VDC control actuator and emergency manual control.

The water flow control in the condenser is achieved through a 2-way modulating ball valve with equal percentage flow control ensured by the integrated characterizing disc.

This type of valve offers the following series of benefits:

- Equal percentage flow control.
- Closing seal with leakage rate in Class A (EN 12266-1)
- No peaks initial flow.
- Excellent stability control thanks to the integrated characterizing disc.
- Closing pressure very high.
- Excellent characteristic in partialisation.
- Stability in control.
- Wide operating pressures which provide an optimal adjustment of the water flow even under extreme conditions.
- Maintenance free.
- Self-cleaning.

The rotative actuator is controlled by a signal 0 ... 10VDC from the microprocessor controller. The actuator is equipped with an emergency button for manual operation and is maintenance-free.

TECHNICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
CONDENSING CONTROL VALVE							
k_V – Flow coefficient	m ³ /h	4,0	4,0	4,0	6,3	6,3	6,3

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
CONDENSING CONTROL VALVE							
k_V – Flow coefficient	m ³ /h	6,3	10,0	10,0	10,0	16,0	16,0

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
CONDENSING CONTROL VALVE							
k_V – Flow coefficient	m ³ /h	16,0	16,0	16,0	16,0	25,0	25,0

MODEL		092 P2 D	102 P2 D	117 P4 D (*)	146 P4 D (*)
SIZE		E8L	E8L	E9L	E9L
VERSION (1)		U / O	U / O	U	U
CONDENSING CONTROL VALVE					
k_V – Flow coefficient	m ³ /h	25,0	25,0	40,0	40,0

1. U = Under, downflow / O = Over, upflow

IMPORTANT

For further information, please refer to chapter “VALVE PRESSURE DROP CALCULATION AS FUNCTION OF WATER FLOW RATE”



OPTIONAL ACCESSORIES – ELECTRIC HEATERS



Electric heater consisting of finned aluminum elements, ensuring low surface temperature and deleting the air ionization problems. The optional is installed downstream the main cooling coil.

In electric heaters with three working steps the activation is binary type.

Components:

- Electric heater in aluminium armoured elements with integral fins
- Electrical control
- Safety thermostat.

The electric heater can be installed in combination with the hot water heating coil. The operation is alternate with priority to the hot water heating coil.

The electric heater can be installed in combination with the hot gas re-heating system. The operation is alternate with priority to the hot gas re-heating system. In this configuration the electric heater groups the operating stages in a single step.

TECHNICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY	kW	5,1	5,1	5,1	5,1	5,1	6,0
Absorbed current (OA)	A	7,4	7,4	7,4	7,4	7,4	8,7
First working step	kW	5,1	5,1	5,1	5,1	5,1	3,0
Second working step	kW	--	--	--	--	--	3,0+3,0
Third working step	kW	--	--	--	--	--	--
NET WEIGHT (2)	kg	4	4	4	4	4	7

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY	kW	6,0	6,0	9,0	9,0	9,0	9,0
Absorbed current (OA)	A	8,7	8,7	13,0	13,0	13,0	13,0
First working step	kW	3,0	3,0	3,0	3,0	3,0	3,0
Second working step	kW	3,0+3,0	3,0+3,0	6,0	6,0	6,0	6,0
Third working step	kW	--	--	3,0+6,0	3,0+6,0	3,0+6,0	3,0+6,0
NET WEIGHT (2)	kg	7	7	9,5	9,5	9,5	9,5

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY	kW	13,5	13,5	13,5	13,5	13,5	13,5
Absorbed current (OA)	A	19,5	19,5	19,5	19,5	19,5	19,5
First working step	kW	4,5	4,5	4,5	4,5	4,5	4,5
Second working step	kW	9,0	9,0	9,0	9,0	9,0	9,0
Third working step	kW	4,5+9,0	4,5+9,0	4,5+9,0	4,5+9,0	4,5+9,0	4,5+9,0
NET WEIGHT (2)	kg	10	10	9,5	9,5	9,5	9,5

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
VERSION (1)		U / O	U / O	U	U
THERMAL CAPACITY	kW	18,0	18,0	18,0	18,0
Absorbed current (OA)	A	26,0	26,0	26,0	26,0
First working step	kW	4,5	4,5	4,5	4,5
Second working step	kW	13,5	13,5	13,5	13,5
Third working step	kW	4,5+13,5	4,5+13,5	4,5+13,5	4,5+13,5
NET WEIGHT (2)	kg	11	11	11	11

1. U = Under, downflow / O = Over, upflow
2. Value to be added to the weight of the standard unit.

OVERSIZED ELECTRIC HEATERS

The optional is not available for sizes E1, E2.

On request, it is possible to install the oversized electric heating system.

The components are the same of the standard accessory

It is not possible to combine the oversized electric heaters with the hot water heating coil or the hot gas re-heating system.

TECHNICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY	kW	--	--	--	--	--	9,0
Absorbed current (OA)	A	--	--	--	--	--	13,0
First working step	kW	--	--	--	--	--	4,5
Second working step	kW	--	--	--	--	--	4,5+4,5
Third working step	kW	--	--	--	--	--	--
NET WEIGHT (2)	kg	--	--	--	--	--	7

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY	kW	9,0	9,0	13,5	13,5	13,5	13,5
Absorbed current (OA)	A	13,0	13,0	19,5	19,5	19,5	19,5
First working step	kW	4,5	4,5	4,5	4,5	4,5	4,5
Second working step	kW	4,5+4,5	4,5+4,5	9,0	9,0	9,0	9,0
Third working step	kW	--	--	4,5+9,0	4,5+9,0	4,5+9,0	4,5+9,0
NET WEIGHT (2)	kg	7	7	9,5	9,5	9,5	9,5

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY	kW	18,0	18,0	18,0	18,0	18,0	18,0
Absorbed current (OA)	A	26,0	26,0	26,0	26,0	26,0	26,0
First working step	kW	4,5	4,5	4,5	4,5	4,5	4,5
Second working step	kW	13,5	13,5	13,5	13,5	13,5	13,5
Third working step	kW	4,5+13,5	4,5+13,5	4,5+13,5	4,5+13,5	4,5+13,5	4,5+13,5
NET WEIGHT (2)	kg	12	12	11,5	11,5	11,5	11,5

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
VERSION (1)		U / O	U / O	U	U
THERMAL CAPACITY	kW	27,0	27,0	27,0	27,0
Absorbed current (OA)	A	39,0	39,0	39,0	39,0
First working step	kW	9,0	9,0	9,0	9,0
Second working step	kW	18,0	18,0	18,0	18,0
Third working step	kW	9,0+18,0	9,0+18,0	9,0+18,0	9,0+18,0
NET WEIGHT (2)	kg	14,4	14,5	14,5	14,5

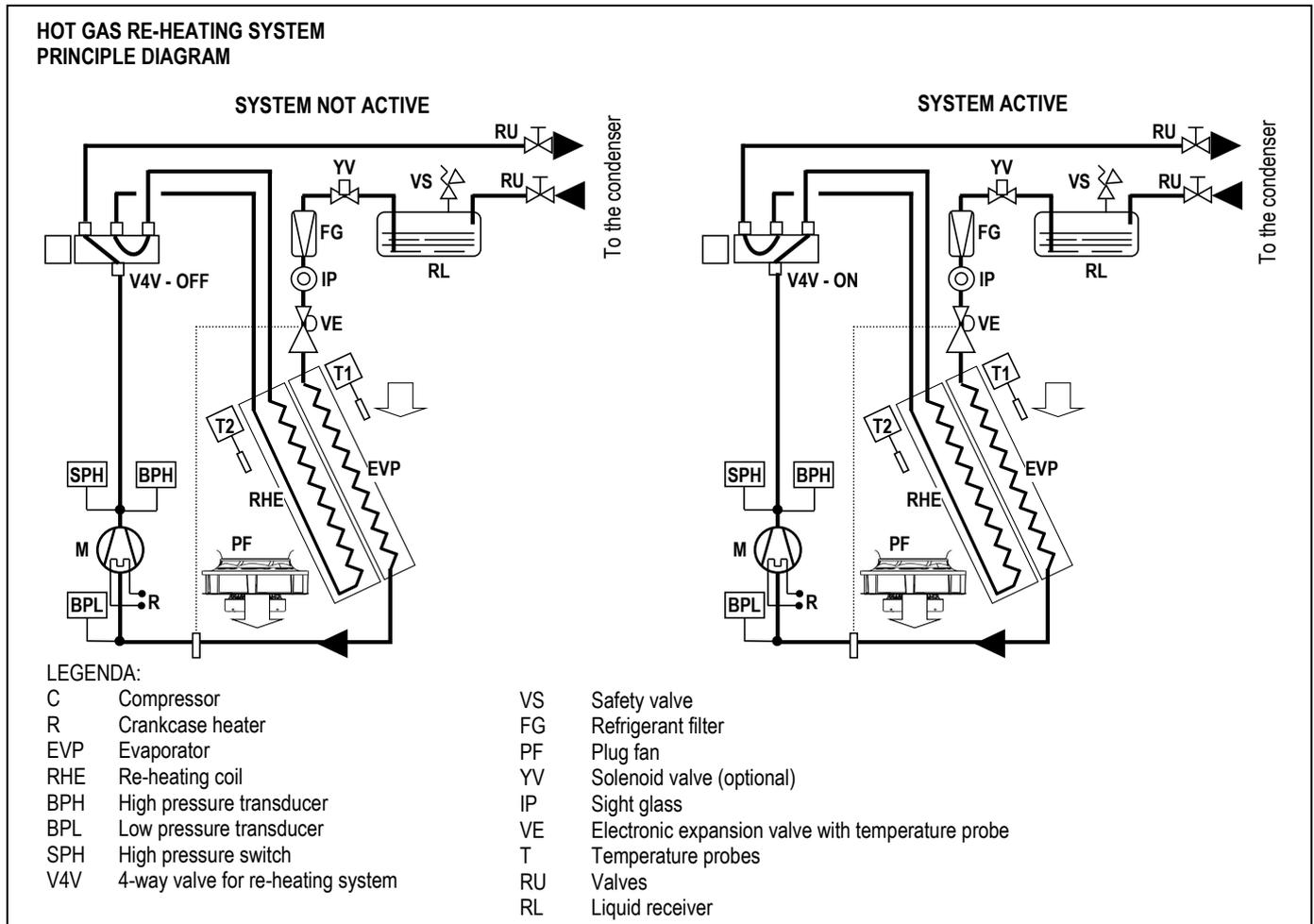
1. U = Under, downflow / O = Over, upflow
2. Value to be added to the weight of the standard unit.

OPTIONAL ACCESSORIES - HOT GAS RE-HEATING SYSTEM



The optional is not compatible with "hot water heating system".
 In presence of normal or extraordinary variations of the room thermal load, it can be necessary to control an increase in the relative humidity value, by adding sensible heat to the pre-cooled and pre-dehumidified air.
 To achieve this result, it is possible to take advantage of part of the heat of condensation given by the operation of the cooling circuit which has to be dissipated anyway.
 This system is energy conscious since it does not require any other electric energy but that already consumed by the compressor.
 The necessary heat is obtained by the partial deviation of the compressor hot gas discharge into heat exchange coil, installed downstream the cooling coil, so that heat is transferred to the air being handled.
 The gas is then brought back into the main circuit via the dissipation system (air cooled or water-cooled condenser).
 It is equipped with ON/OFF control of the quantity of heat provided by the re-heating coil.
 The system looks like a derivation of the main gas circuit and it is formed by a 4-way valve positioned on the compressor discharge side.
 Heat transfer is achieved through a heat exchanger placed immediately after the evaporating coil.
 Upon a re-heating request from the microprocessor control system, the 4-way valve divert the hot gas through the re-heating coil.
 This causes a temperature increase in the leaving air from the evaporating coil.
 The refrigerant gas is then brought to the condenser and then back to the evaporating coil.
 During normal working conditions, the 4-way valve does not allow the passage of the hot gas through the re-heating coil by ensuring it enters directly into the condensing system.
 In case of failure of the 4-way valve, the valve automatically positions itself to completely exclude the re-heating system.
The system is not available for machines with double refrigerant circuit.

The hot gas re-heating system can be installed in combination with the electric heater. The operation is alternate with priority to the hot gas re-heating system. In this configuration the electric heater groups the operating stages in a single step.



TECHNICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
HEATING CAPACITY	kW	6,6	7,9	8,8	12,2	12,4	17,8

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
HEATING CAPACITY	kW	19,3	22,3	28,9	33,2	35,8	37,6

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
HEATING CAPACITY	kW	16,5	19,3	24,2	26,3	32,6	34,5

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
VERSION (1)		U / O	U / O	U	U
HEATING CAPACITY	kW	38,2	40,8	52,9	60,5

1. U = Under, downflow / O = Over, upflow
The optional accessory modifies the weight of the standard unit.

OPTIONAL ACCESSORIES – HOT WATER HEATING SYSTEM



The optional is not available for size E0.

The optional accessory is factory installed and don't modify the overall dimensions of the unit.

The optional is not compatible with "hot gas reheating system".

Hot water heating system installed downstream the main cooling coil.

Components:

- Heat exchanger coil with internally corrugated copper tubes and high efficiency aluminium fins, specifically developed to provide high heat transfer and lower pressure drops.
- 2-way motorized valve for water flow regulation with 0÷10 VDC control actuator and emergency manual control.
- Temperature probe on water inlet.
- Frame in galvanized steel.

The hot water heating coil can be installed in combination with the electric heater. The operation is alternate with priority to the hot water heating coil.

TECHNICAL DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E0	E0	E1	E2	E2	E3
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY (2)	kW	-	-	24,7	33,6	34,7	48,8
HEATING COIL							
Water flow rate (2)	m ³ /h	-	-	1,45	1,97	2,04	2,86
dP coil + valve (2)	kPa	-	-	29	24	25	27
Water volume	l	-	-	2,6	2,6	2,6	3,9
NET WEIGHT (3)	kg	-	-	15	18	18	25
HYDRAULIC CONNECTIONS							
WATER INLET / OUTLET ISO 7/1 - R	Ø	-	-	3/4"	3/4"	3/4"	1"

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4	E4	E4	E4
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY (2)	kW	51,1	52,7	75,1	75,1	86,2	86,2
HEATING COIL							
Water flow rate (2)	m ³ /h	2,99	3,09	4,40	4,40	5,05	5,05
dP coil + valve (2)	kPa	30	32	13	13	17	17
Water volume	l	3,9	3,9	6,9	6,9	6,9	6,9
NET WEIGHT (3)	kg	25	25	35	35	35	35
HYDRAULIC CONNECTIONS							
WATER INLET / OUTLET ISO 7/1 - R	Ø	1"	1"	1+1/4"	1+1/4"	1+1/4"	1+1/4"

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5	E5	E6	E6	E7	E7
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
THERMAL CAPACITY (2)	kW	85,0	98,8	131,0	134,0	160,0	160,0
HEATING COIL							
Water flow rate (2)	m ³ /h	4,98	5,79	7,66	7,86	9,38	9,38
dP coil + valve (2)	kPa	18	24	43	46	19	19
Water volume	l	9,1	9,1	10,6	10,6	12,3	12,3
NET WEIGHT (3)	kg	42	42	50	50	57	57
HYDRAULIC CONNECTIONS							
WATER INLET / OUTLET ISO 7/1 - R	Ø	1+1/2"	1+1/2"	1+1/2"	1+1/2"	2"	2"

1. U = Under, downflow / O = Over, upflow

2. Characteristics referred to entering air at 20°C with hot water temperature 75/60°C - 0% glycol.

3. Value to be added to the weight of the standard unit. Does not include the weight of the water content.

TECHNICAL DATA

MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8	E8	E9	E9
VERSION (1)		U / O	U / O	U	U
THERMAL CAPACITY (2)	kW	175,0	175,0	--	--
HEATING COIL					
Water flow rate (2)	m ³ /h	10,30	10,30	--	--
dP coil + valve (2)	kPa	23	23	--	--
Water volume	l	14,2	14,2	--	--
NET WEIGHT (3)	kg	65	65	--	--
HYDRAULIC CONNECTIONS					
WATER INLET / OUTLET ISO 7/1 - R	Ø	2"	2"	--	--

1. U = Under, downflow / O = Over, upflow
2. Characteristics referred to entering air at 20°C with hot water temperature 75/60°C - 0% glycol.
3. Value to be added to the weight of the standard unit. Does not include the weight of the water content.

WATER QUALITY

For a correct and optimal functioning of the hydraulic circuits (chilled water and heating water), a water quality must be guaranteed as indicated in the table below. The values shown in the table must be guaranteed during the entire life cycle of the machine.

	Description	Symbol	Range
1	Hydrogen Ions	pH	7.5 ÷ 9
2	Presence of calcium (Ca) and magnesium (Mg)	Hardness	4 ÷ 8.5 °D
3	Chlorine ions	Cl ⁻	< 150 ppm
4	Iron Ions	Fe ³⁺	< 0.5 ppm
5	Manganese Ions	Mn ²⁺	< 0.05 ppm
6	Carbon dioxide	CO ₂	< 10 ppm
7	Hydrogen sulphide	H ₂ S	< 50 ppb
8	Oxygen	O ₂	< 0.1 ppm
9	Chlorine	Cl ₂	< 0.5 ppm
10	Ammonia	NH ₃	< 0.5 ppm
11	Ratio between carbonates and sulphates	HCO ₃ ⁻ /SO ₄ ²⁻	> 1
12	Sulphate ions	SO ₄ ⁻	< 100 ppm
13	Phosphate ions	PO ₄ ³⁻	< 2.0 ppm

where: 1/1.78°D = 1°Fr with 1°Fr = 10 gr CaCO₃ / m³

ppm = parts for millions

ppb = part for billion

Explanatory notes:

- ref.1: A greater concentration of hydrogen ions (pH) than 9 implies a high risk of deposits, whereas a lower pH than 7 implies a high risk of corrosion.
- ref.2: The hardness measures the amount of Ca and Mg carbonate dissolved in the water with a temperature lower than 100°C (temporary hardness). A high hardness implies a high risk of deposits.
- ref.3: The concentration of chloride ions with higher values than those indicated causes corrosion.
- ref. 4 - 5 - 8: The presence of iron and manganese ions and oxygen leads to corrosion.
- ref.6 - 7: Carbon dioxide and hydrogen sulphide are impurities that promote corrosion.
- ref.9: Usually in water from the waterworks it is a value of between 0.2 and 0.3 ppm. High values cause corrosion.
- ref.10: The presence of ammonia reinforces the oxidising power of oxygen
- ref.11: Below the value shown in the table, there is a risk of corrosion due to the trigger of galvanic currents between copper and other less noble metals.
- ref.12: The presence of sulphates ions triggers corrosion phenomenon.
- ref.13: The presence of phosphates ions triggers corrosion phenomenon.

It is necessary to carry out periodic checks, with withdrawals at different points of the hydraulic system.

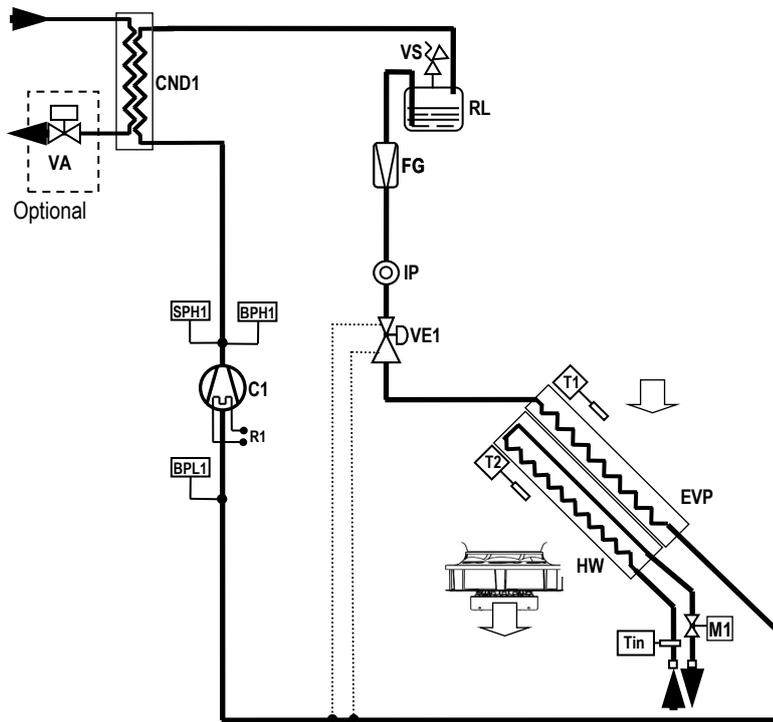
During the first year of operation, checks are recommended every 4 months which can be reduced every 6 months starting from the second year of operation.

WARNING:

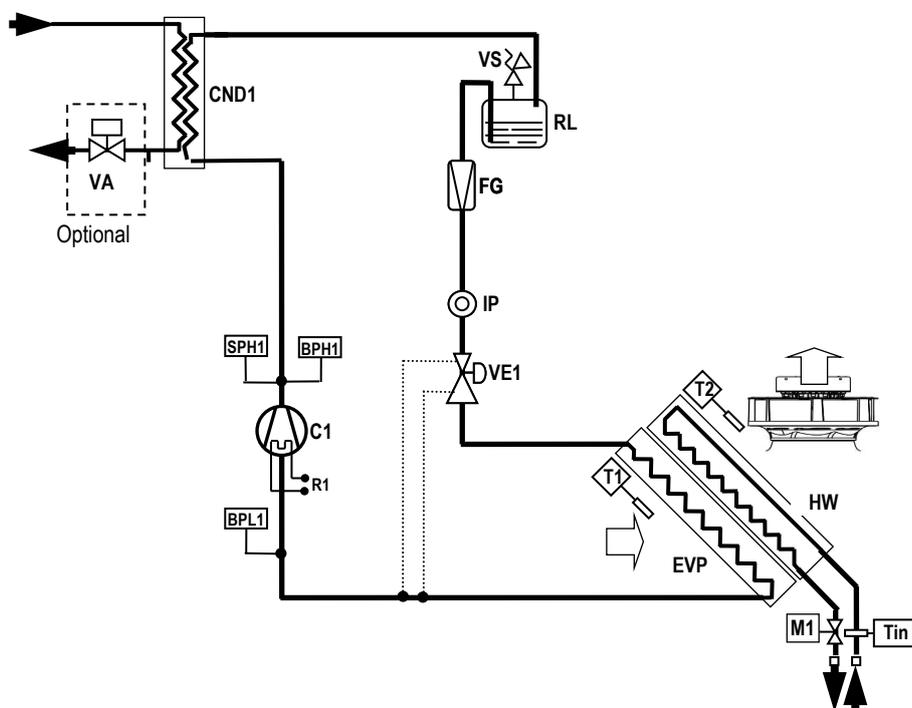
It is necessary that, in the presence of dirty and / or aggressive waters, an intermediate heat exchanger is installed upstream of the heat exchangers

HOT WATER HEATING HYDRAULIC / REFRIGERANT CIRCUIT

UNDER - SINGLE REFRIGERANT CIRCUIT



OVER - SINGLE REFRIGERANT CIRCUIT



LEGENDA

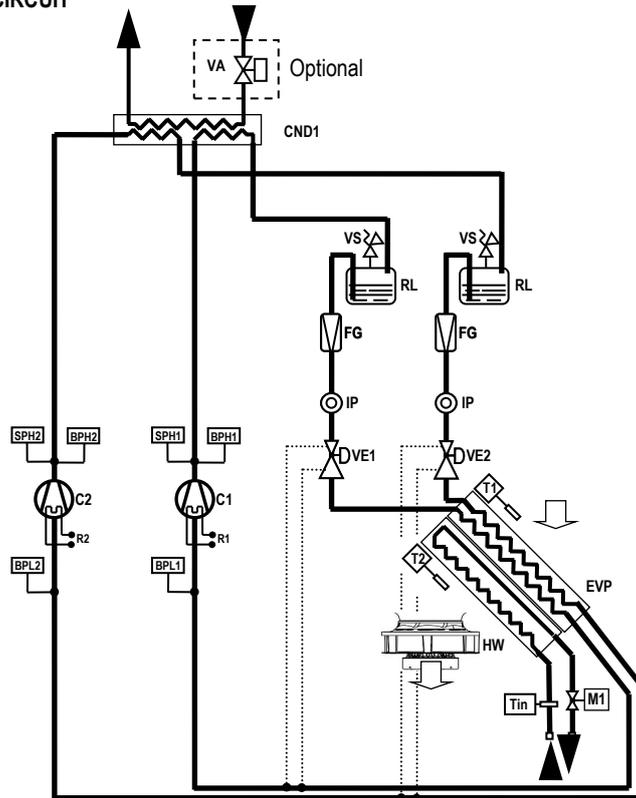
C1 Compressor
 R1 Crankcase heater
 CND Condenser.
 EVP Evaporator
 HW Hot water coil

BPH High pressure transducer.
 BPL Low pressure transducer.
 SPH High pressure switch
 M1 Hot water 2-way valve
 VS Safety valve.
 FG Refrigerant filter.

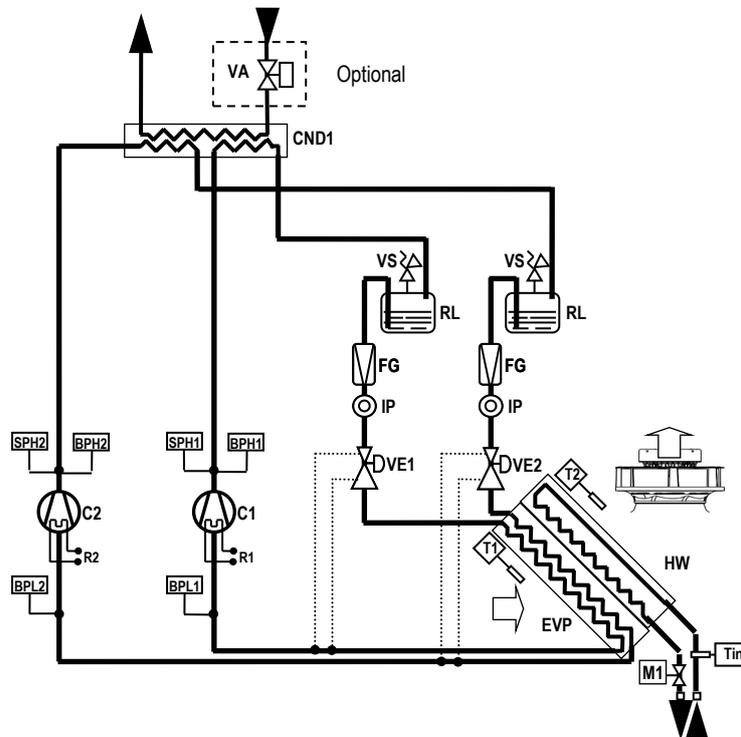
IP Sight glass.
 VE Expansion valve.
 T Temperature probes.
 RU Valves
 RL Liquid receiver

HOT WATER HEATING HYDRAULIC / REFRIGERANT CIRCUIT

UNDER - DOUBLE REFRIGERANT CIRCUIT



OVER - DOUBLE REFRIGERANT CIRCUIT

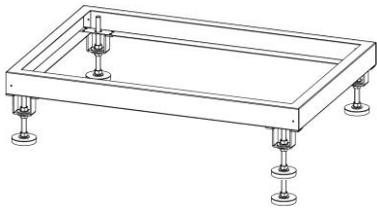


LEGENDA

C1...2	Compressor 1, 2	BPH	High pressure transducer.	IP	Sight glass.
R1...2	Crankcase heater 1, 2	BPL	Low pressure transducer.	VE	Expansion valve.
CND	Condenser.	SPH	High pressure switch	T	Temperature probes.
EVP	Evaporator	M1	Hot water 2-way valve	RU	Valves
HW	Hot water coil	VS	Safety valve.	RL	Liquid receiver
		FG	Refrigerant filter.		

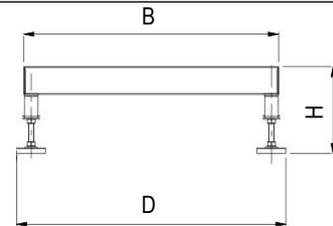
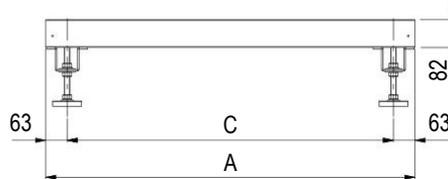


OPTIONAL ACCESSORIES - FLOOR STAND

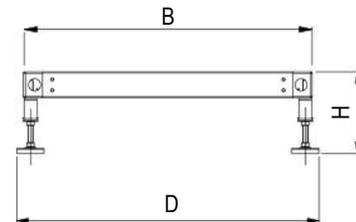
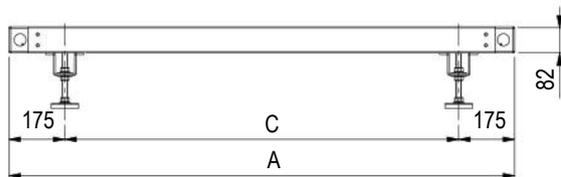


The accessory is supplied as an assembly kit.
 It is not possible to match the unit floor stand with plenum installed under the machine.
 For a correct installation of the air conditioner we suggest you to utilize a gasket between the floor stand and the unit base.
 The floor stand is available in 3 different heights.

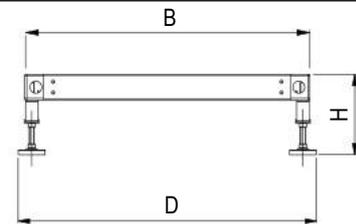
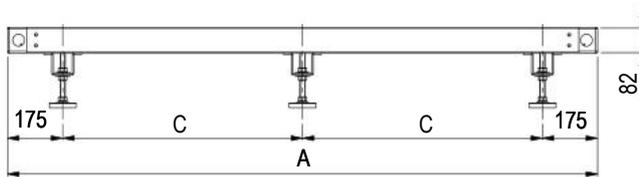
SIZE E1 - E2 - E3



SIZE E4L - E5L



SIZE E6L - E7L - E8L - E9L



SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
A	mm	650	785	1085	1630	1955	2198	2499	2899	3299
B	mm	650	650	750	905	905	905	905	905	905
C	mm	524	659	959	1280	1605	924	1074,5	1274,5	1474,5
D	mm	691	691	791	945	945	945	945	945	945

MODEL		Hmax350	Hmax450	Hmax510
H min height	mm	255	355	400
H max height	mm	350	450	510

OPTIONAL ACCESSORIES - DOUBLE PANELS IN EUROCLASS A1

The optional is designed to supply the panels only in Euroclass A1 of reaction to fire, furthermore allows a noise insulation of the panels of the air conditioners.

The pressure level reduction of the unit is about 2 dB(A). The reduction refers ONLY to the sound level radiated from the unit or in front of the unit. The noise level data on return and delivery air do not undergo reductions.

The accessory includes:

- External part as standard panel.
- Internal part in galvanized steel sheet.
- The inside noise insulation with special soundproof material.

REACTION TO FIRE CLASSIFICATION

On Italian territory, the classification is per the D.M. of June 26, 1984 and subsequent amendments, providing for a sort in "Classes" from 0 (non-combustible material) to 5 (extremely flammable material). In Europe, the classification is regulated per UNI EN 13501-1: 2009 ordered to "Euro-classes", from A1 (non-combustible material) to F (highly flammable material).

A comparison of the Italian and European classes is not possible because the methods and evaluation criteria are completely different. The comparison table below is being considered purely indicative.

Definition	Italian classes	Euro-classes
Non-combustible material	Class 0	A1
Combustible material, very limited contribution to fire	Class 1	A2 – B
Combustible material, limited contribution to fire	Class 2	A2 – B - C
Combustible material, medium contribution to fire	Class 3	C – D
Combustible material, highly contribution to fire	Class 4	E
Combustible material, easily flammable	Class 5	F

Is possible to provide the sandwich panels for the OVER units with air flow from the top. This implies that the air intake must necessarily be from the base of the unit with front blind paneling.

The accessory increases the unit weight:

OVER										
SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
Weight increasing (1)	kg	26	42	48	64	72	86	100	115	--

UNDER										
SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
Weight increasing (1)	kg	30	48	55	70	86	110	130	145	165

1. Add this value to the total unit weight



OPTIONAL ACCESSORIES – ePM₁₀ 50% EFFICIENCY AIR FILTERS

The ePM₁₀ 50% air filters (according to ISO EN 16890), replace the standard one.
The filters generate a pressure drops higher than the standard ones.
The filters are made of glass micro-fibre and are not regenerable.

MODELLO		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
GRANDEZZA		E1	E1	E1	E2	E2	E3
VERSIONE (1)		U / O	U / O	U / O	U / O	U / O	U / O
Additional pressure drops (2)	Pa	42	47	53	65	70	54

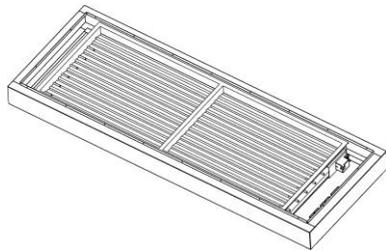
MODELLO		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
GRANDEZZA		E3	E3	E4L	E4L	E4L	E4L
VERSIONE (1)		U / O	U / O	U / O	U / O	U / O	U / O
Additional pressure drops (2)	Pa	62	68	30	39	45	45

MODELLO		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
GRANDEZZA		E5L	E5L	E6L	E6L	E7L	E7L
VERSIONE (1)		U / O	U / O	U / O	U / O	U / O	U / O
Additional pressure drops (2)	Pa	23	35	41	44	72	72

MODELLO		092 P2 D	102 P2 D	117 P4 D	146 P4 D
GRANDEZZA		E8L	E8L	E9L	E9L
VERSIONE (1)		U / O	U / O	U	U
Additional pressure drops (2)	Pa	69	69	94	94

1. U = Under, downflow / O = Over, upflow
2. Additional pressure drops referred to nominal air flow and clean filter.

OPTIONAL ACCESSORIES – NON-RETURN MOTORIZED DAMPER

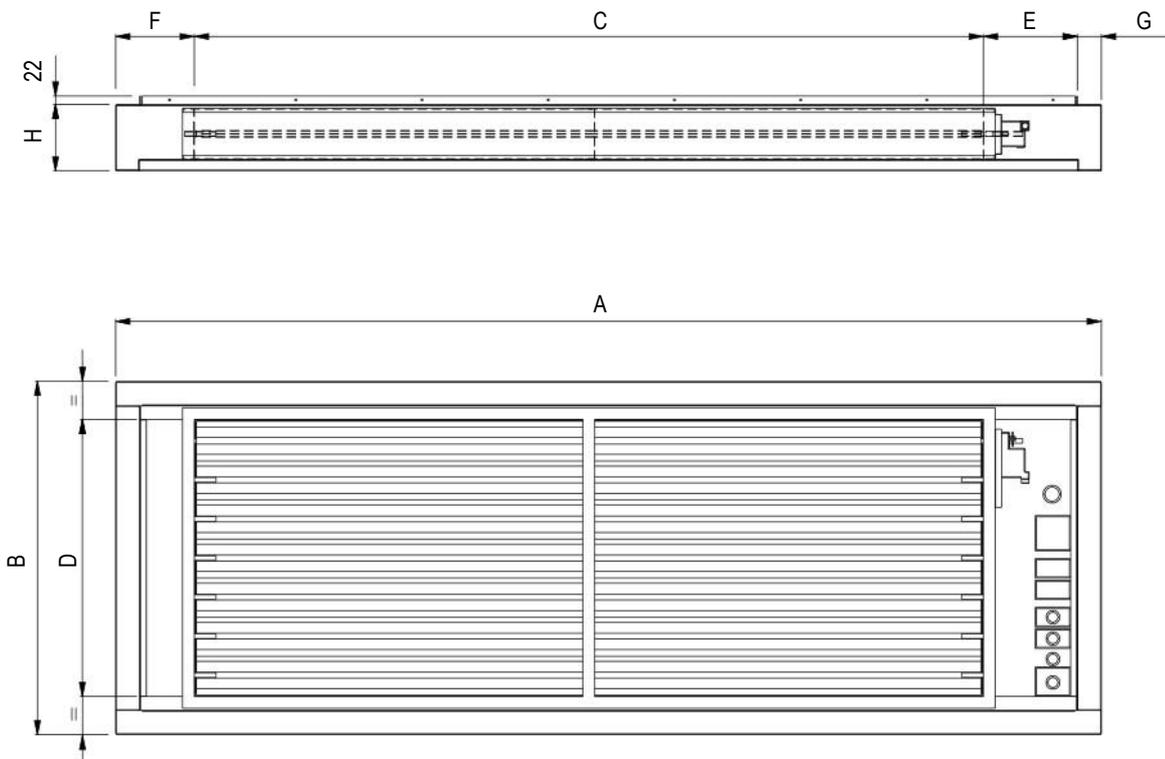


Accessory installed on units air delivery and it can be matched to plenums and floor stand.

FRAMEWORK

- Frame in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 9005;
- Opposed blade dampers in galvanized steel sheet.
- Actuator for damper control.
- Terminals for electric connection to the unit.

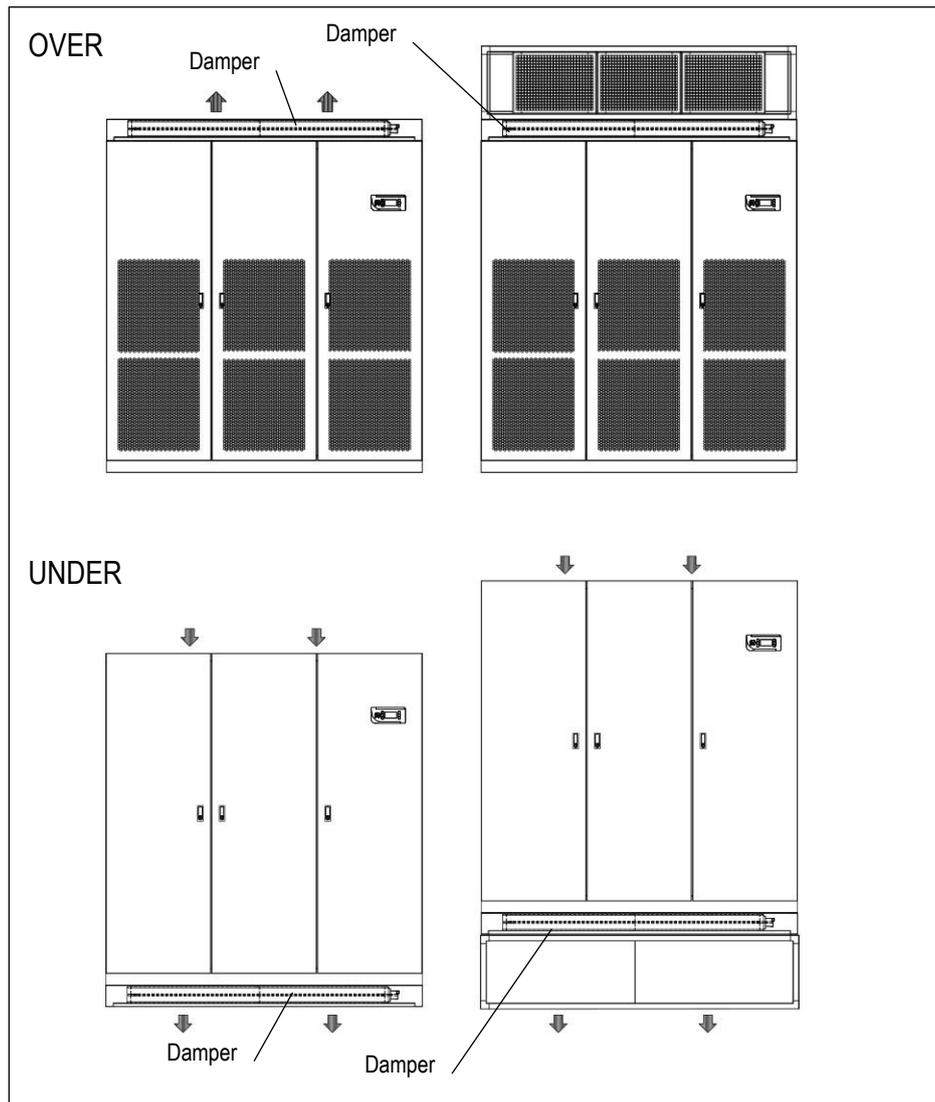
For a correct installation, we suggest you to utilize a gasket between the damper and the plenum or the floor stand.



SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSIONE (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
A	mm	650	785	1085	1630	1955	2198	2499	2899	3299
B	mm	650	650	750	905	905	905	905	905	905
C	mm	300	450	750	900	1250	1500	1750	2000	2300
D	mm	510	510	610	710	710	710	710	710	710
E	mm	231	216	216	467	529	575,5	550,5	638,5	638,5
F	mm	73	73	73	202	115	61,5	137,5	199,5	299,5
G	mm	46	46	46	61	61	61	61	61	61
H	mm	170	170	170	170	170	170	170	170	170
Weight (2)	kg	20	23	30	45	55	63	70	80	90

1. U = Under, downflow / O = Over, upflow
 2. Add this value to the total unit weight

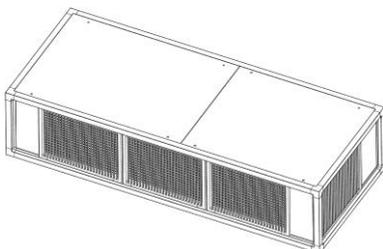
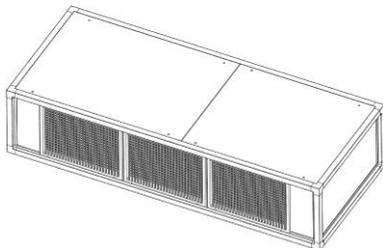
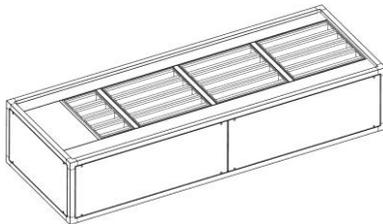
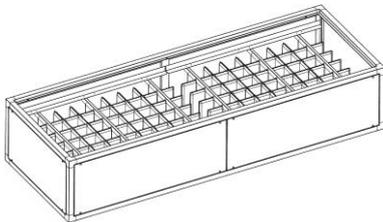
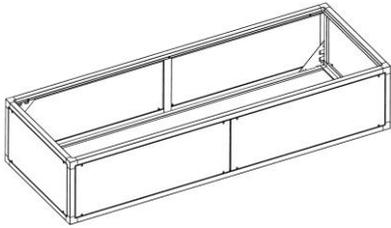
INSTALLATION EXAMPLE



WORKING LOGIC

The damper opens at supply fans activation to allow air flow.
 When the fans stop for failure or stop command, the damper closes, preventing air flow into the unit.

OPTIONAL ACCESSORIES - PLENUM ON AIR DELIVERY/RETURN



The optional is supplied separately and the installation on the unit is at Customer care. The plenums can be used for versions Over and Under, both on supply and return air. The plenums have same technical characteristics and dimensions of the machine cabinet.

It is possible to install only a single plenum to ensure stability to the unit.

FRAMEWORK

- Frame in aluminium extrusion, painted with epoxy powders. Colour RAL 9005;
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 9005;
- Panels insulated with polyurethane foam and seals to ensure air tight.
- Panels fixed with screws.
- Removable panels.
- Set of fixing elements to fasten the plenum to the unit.

Type of plenum:

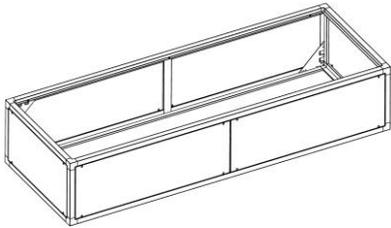
- Empty plenum. Available in Euroclass A1.
- Plenum with noise absorption partitions
- Plenum with high efficiency filters.
- Plenum with frontal grille. Available in Euroclass A1.
- Plenum with frontal and lateral grilles. Available in Euroclass A1.
- Plenum with frontal grille and noise absorption partitions

WARNING

In UNDER version units the hydraulic piping is inside the machine.

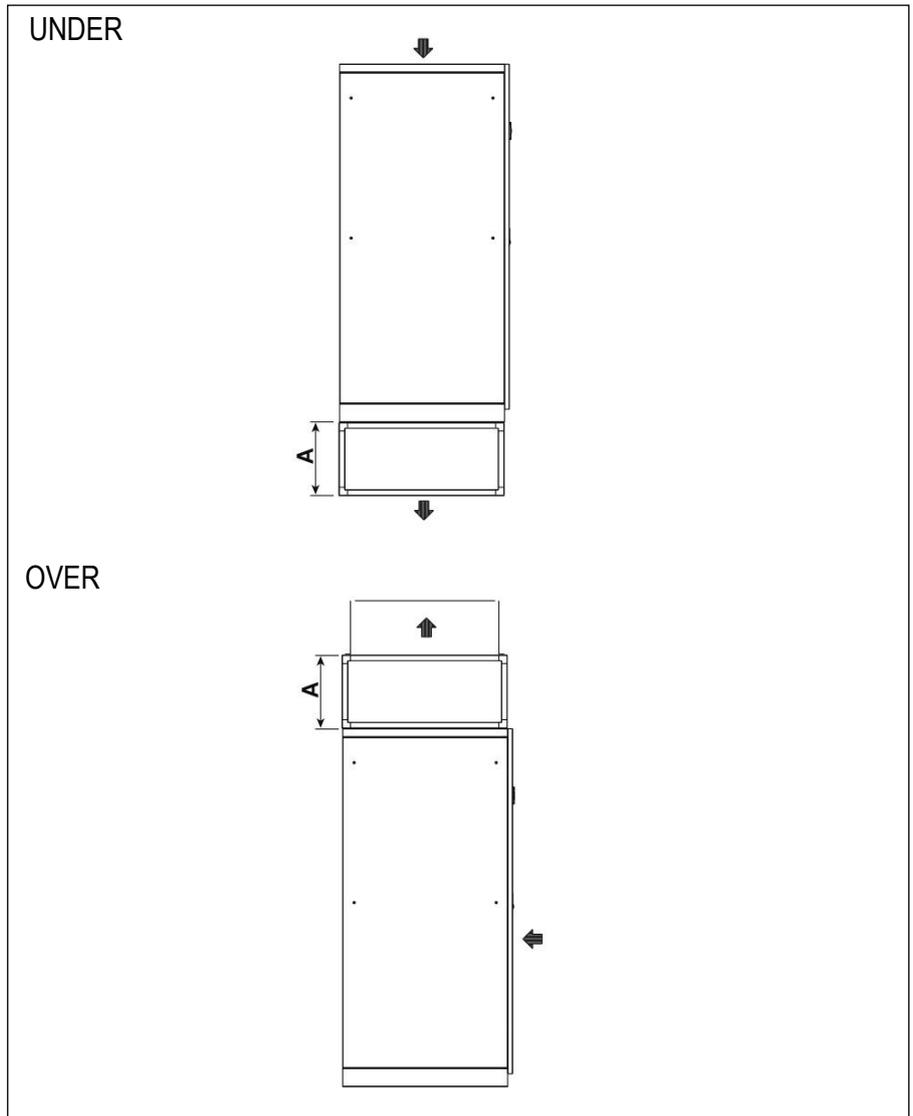
The air delivery plenums sometime don't allow the extension of the pipes downwards.

In special cases, to keep the connections inside the machine, foresee a plenum 200mm higher than the standard one.



EMPTY PLENUM

The plenum is void and can be used to rise the return air inlet/outlet.
Remove the frontal panels for inspection.

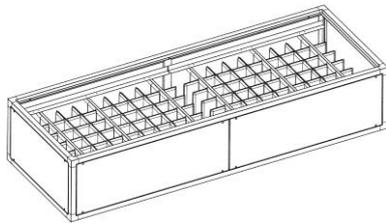


SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
A	mm	490	490	490	510	510	510	510	510	510
Weight (2)	kg	20	21	20	40	45	50	60	70	80

EMPTY PLENUM REACTION TO FIRE – EUROCLASS A1

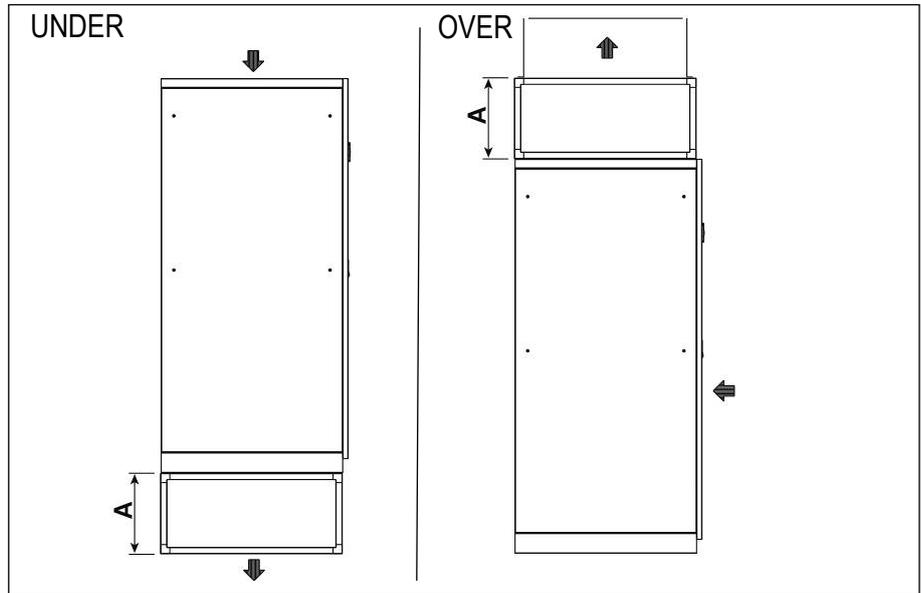
SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
A	mm	490	490	490	510	510	510	510	510	510
Weight (2)	kg	25	27	27	50	56	62	74	85	97

1. U = Under, downflow / O = Over, upflow
2. Valore da sommare al peso complessivo dell'unità



PLENUM ON AIR DELIVERY WITH NOISE ABSORPTION PARTITIONS

The plenum is fitted with noise absorption partitions to reduce the noise emission. Remove the frontal panels for inspection.



SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L (*)
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
A	mm	490	490	490	510	510	510	510	510	510
Weight (2)	kg	25	27	30	50	55	70	90	100	110

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

ACOUSTIC DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	59,3	61,0	61,7	66,7	67,8	66,4
On air intake, Under	dB(A)	53,8	55,2	56,1	57,4	58,5	57,3
On front side, Under	dB(A)	44,5	46,0	46,9	48	49,1	47,9
On air delivery, Over	dB(A)	58,0	59,6	60,4	66,7	67,8	66,4
On air intake, Over (2)	dB(A)	49,6	50,0	51,7	54,1	55,5	55,4
On front side, Over (3)	dB(A)	39,7	41,0	42,0	47,6	48,6	47,0
Air flow (4)	m ³ /h	2500	2700	2800	4000	4200	5700

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	67,9	68,9	73,8	76,8	74,6	74,6
On air intake, Under	dB(A)	59,2	59,5	64,1	67,0	66,4	66,4
On front side, Under	dB(A)	49,9	50,1	54,6	57,5	57,0	57,0
On air delivery, Over	dB(A)	67,9	68,9	73,8	76,8	74,6	74,6
On air intake, Over (2)	dB(A)	58,6	57,0	60,5	62,6	62,4	62,4
On front side, Over (3)	dB(A)	48,9	49,4	54,3	57,3	56,7	56,7
Air flow (4)	m ³ /h	6100	6400	8700	10000	10800	10800

1. Noise pressure level at 1 meter in free field – ISO 3744
2. Air intake from the front
3. Air intake from the bottom
4. Nominal air flow with noise absorption partitions plenum installation and external static pressure 20 Pa.

ACOUSTIC DATA

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	77,0	77,1	73,7	74,6	75,9	75,9
On air intake, Under	dB(A)	67,2	68,9	64,2	65,1	67,7	67,7
On front side, Under	dB(A)	57,7	59,4	54,7	55,7	58,4	58,4
On air delivery, Over	dB(A)	77,0	77,1	73,7	74,6	75,9	75,9
On air intake, Over (2)	dB(A)	62,7	64,3	60,9	62,3	63,9	63,9
On front side, Over (3)	dB(A)	57,5	59,3	54,2	55,1	58,0	58,0
Air flow (4)	m ³ /h	10000	12000	15000	15600	20000	20000

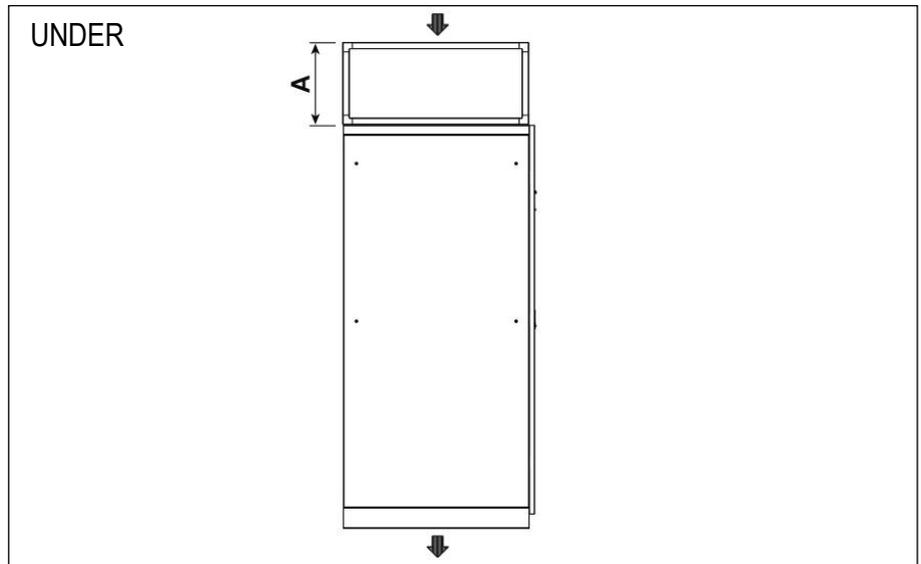
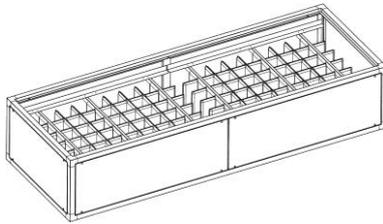
MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
SOUND LEVEL ISO 3744 (1)					
On air delivery, Under	dB(A)	78,1	78,1	79,1	79,1
On air intake, Under	dB(A)	69,9	69,9	70,9	70,9
On front side, Under	dB(A)	60,6	60,6	61,4	61,4
On air delivery, Over	dB(A)	78,1	78,1	--	--
On air intake, Over (2)	dB(A)	66,1	66,1	--	--
On front side, Over (3)	dB(A)	60,3	60,3	--	--
Air flow (4)	m ³ /h	22000	22000	32000	32000

1. Noise pressure level at 1 meter in free field – ISO 3744
2. Air intake from the front
3. Air intake from the bottom
4. Nominal air flow with noise absorption partitions plenum installation and external static pressure 20 Pa.

PLENUM ON AIR RETURN WITH NOISE ABSORPTION PARTITIONS

Available only for UNDER version

The plenum is fitted with noise absorption partitions to reduce the noise emission.
Remove the frontal panels for inspection.



SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
A	mm	490	490	490	510	510	510	510	510	510
Weight (2)	kg	25	27	30	50	55	70	90	100	110

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

ACOUSTIC DATA

MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	62,3	64,0	64,7	70,8	71,9	70,3
On air intake, Under	dB(A)	51,0	52,5	53,4	53,9	55,0	54,0
On front side, Under	dB(A)	44,3	45,7	46,6	47,5	48,7	47,6
Air flow (2)	m ³ /h	2500	2700	2800	4000	4200	5700

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	71,8	72,8	78,1	81,1	78,9	78,9
On air intake, Under	dB(A)	55,8	56,3	61,3	64,2	63,6	63,7
On front side, Under	dB(A)	49,7	49,8	54,7	57,5	57,0	57,1
Air flow (2)	m ³ /h	6100	6400	8700	10000	10800	10800

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
SOUND LEVEL ISO 3744 (1)							
On air delivery, Under	dB(A)	81,3	81,5	77,9	78,7	80,1	80,1
On air intake, Under	dB(A)	64,4	66,2	61,1	62,1	64,9	65,0
On front side, Under	dB(A)	57,7	59,6	54,6	55,6	58,4	58,4
Air flow (2)	m ³ /h	10000	12000	15000	15600	20000	20000

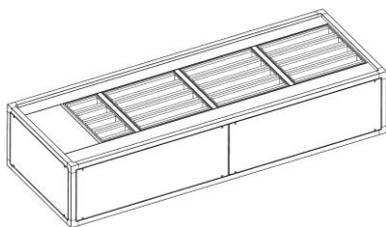
1. Noise pressure level at 1 meter in free field – ISO 3744
2. Nominal air flow with noise absorption partitions plenum installation and external static pressure 20 Pa



ACOUSTIC DATA

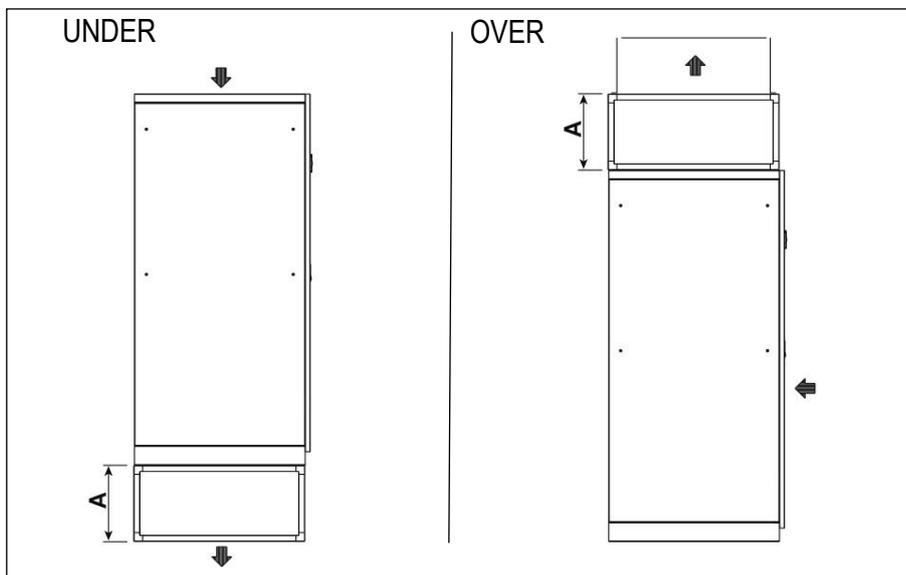
MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
SIZE		E8L	E8L	E9L	E9L
SOUND LEVEL ISO 3744 (1)					
On air delivery, Under	dB(A)	82,5	82,5	83,4	83,4
On air intake, Under	dB(A)	67,3	67,3	68,1	68,1
On front side, Under	dB(A)	60,7	60,8	61,5	61,5
Air flow (2)	m ³ /h	22000	22000	33100	33100

1. Noise pressure level at 1 meter in free field – ISO 3744
2. Nominal air flow with noise absorption partitions plenum installation and external static pressure 20 Pa



PLENUM ON AIR DELIVERY WITH HIGH EFFICIENCY FILTERS

The plenum must be installed on air delivery.
 The plenum is fitted with high efficiency rigid bag filters.
 Filters are made of glass micro fibre and are not regenerable.
 Remove the frontal panels for filters replacement.



MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
SIZE		E1	E1	E1	E2	E2	E3
A	mm	490	490	490	490	490	490
Weight (2)	kg	26	26	26	27	27	30
PRESSURE DROPS (3)							
Filters ePM _{2.5} 50%	Pa	50	57	85	89	97	82
Filters ePM ₁ 50%	Pa	62	71	98	129	138	120
Filters ePM ₁ 85%	Pa	75	86	115	151	165	141

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
SIZE		E3	E3	E4L	E4L	E4L	E4L
A	mm	490	490	510	510	510	510
Weight (2)	kg	30	30	45	45	45	45
PRESSURE DROPS (3)							
Filters ePM _{2.5} 50%	Pa	94	102	60	80	93	93
Filters ePM ₁ 50%	Pa	134	145	94	118	133	133
Filters ePM ₁ 85%	Pa	158	173	110	139	158	158

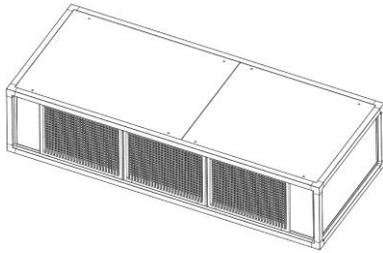
MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
A	mm	510	510	510	510	510	510
Weight (2)	kg	55	55	65	65	80	80
PRESSURE DROPS (3)							
Filters ePM _{2.5} 50%	Pa	55	82	104	112	111	111
Filters ePM ₁ 50%	Pa	88	121	147	158	157	157
Filters ePM ₁ 85%	Pa	103	142	175	187	186	186

1. U = Under, downflow / O = Over, upflow
2. Noise pressure level at 1 meter in free field – ISO 3744
3. Data referred to the nominal air flow and clean filters. Value to be subtracted from the nominal external static pressure of the unit.



MODEL		092 P2 D	102 P2 D	117 P4 D	146 P4 D
VERSION (1)		U / O	U / O	U	U
SIZE		E8L	E8L	E9L	E9L
A	mm	510	510	510	510
Weight (2)	kg	90	90	100	100
PRESSURE DROPS (3)					
Filters ePM _{2.5} 50%	Pa	117	117	192	192
Filters ePM ₁ 50%	Pa	139	139	230	231
Filters ePM ₁ 85%	Pa	164	164	275	275

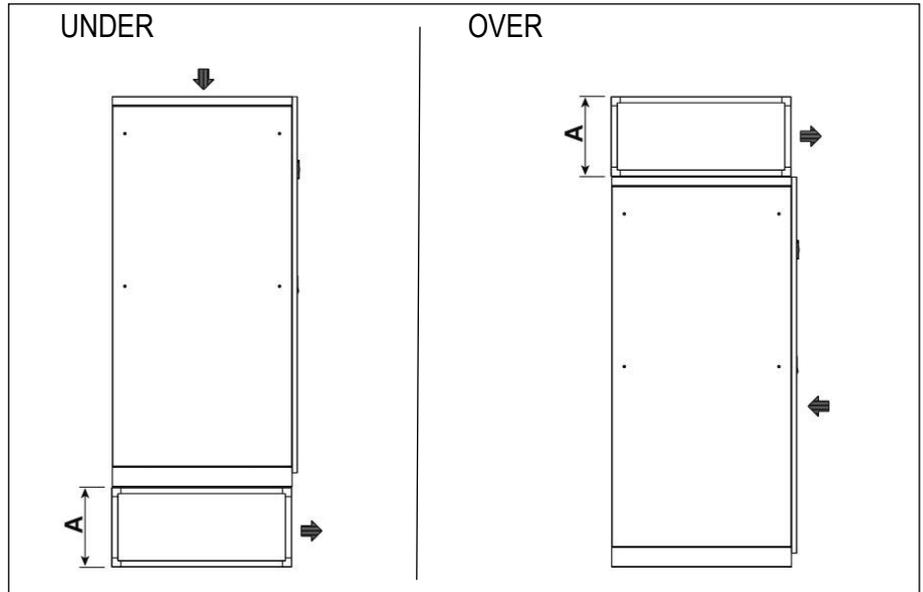
1. U = Under, downflow / O = Over, upflow
2. Noise pressure level at 1 meter in free field – ISO 3744
3. Data referred to the nominal air flow and clean filters. Value to be subtracted from the nominal external static pressure of the unit.



PLENUM ON AIR DELIVERY WITH FRONTAL GRILLE

The plenum allows the frontal air distribution directly into the room.

The plenum is supplied with air distribution grille with double row adjustable grilles on front side.



SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
A	mm	490	490	490	510	510	510	510	510	510
Weight (2)	kg	23	26	28	50	55	70	90	110	130

PLENUM ON AIR DELIVERY WITH FRONTAL GRILLE REACTION TO FIRE – EUROCLASS A1

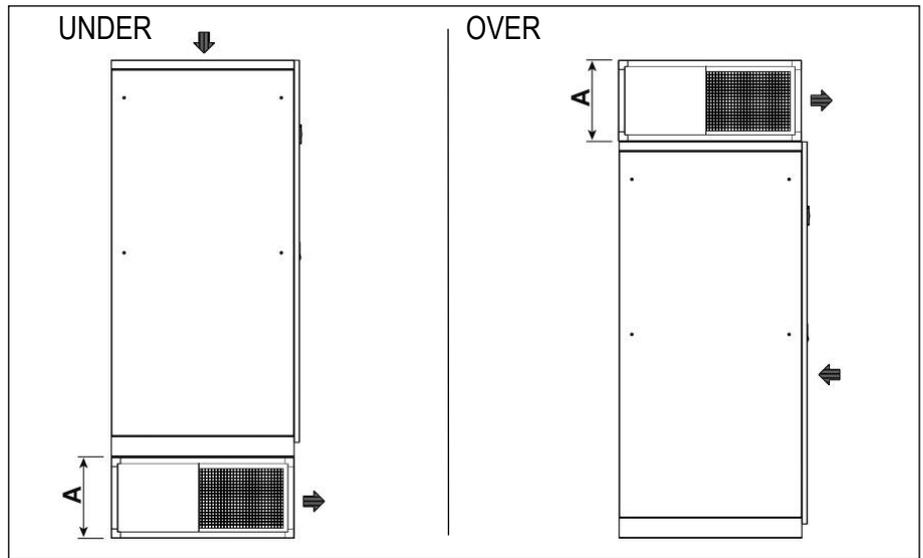
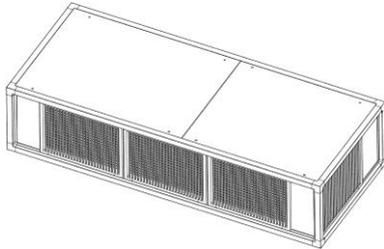
SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
A	mm	490	490	490	510	510	510	510	510	510
Weight (2)	kg	29	32	36	63	70	86	108	130	152

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

PLENUM ON AIR DELIVERY WITH FRONTAL AND LATERAL GRILLES

The plenum allows the air distribution directly into the room.

The plenum is supplied with air distribution grilles with double row adjustable grilles on front and lateral side.

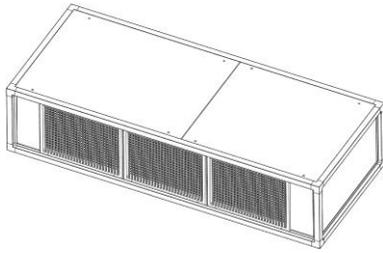


SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		U / O	U							
A	mm	490	490	490	510	510	510	510	510	510
Weight (2)	kg	21	23	30	50	55	70	90	100	120

**PLENUM ON AIR DELIVERY WITH FRONTAL AND LATERAL GRILLES
REACTION TO FIRE – EUROCLASS A1**

SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		U / O	U							
A	mm	490	490	490	510	510	510	510	510	510
Weight (2)	kg	25	28	37	61	68	84	106	118	140

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

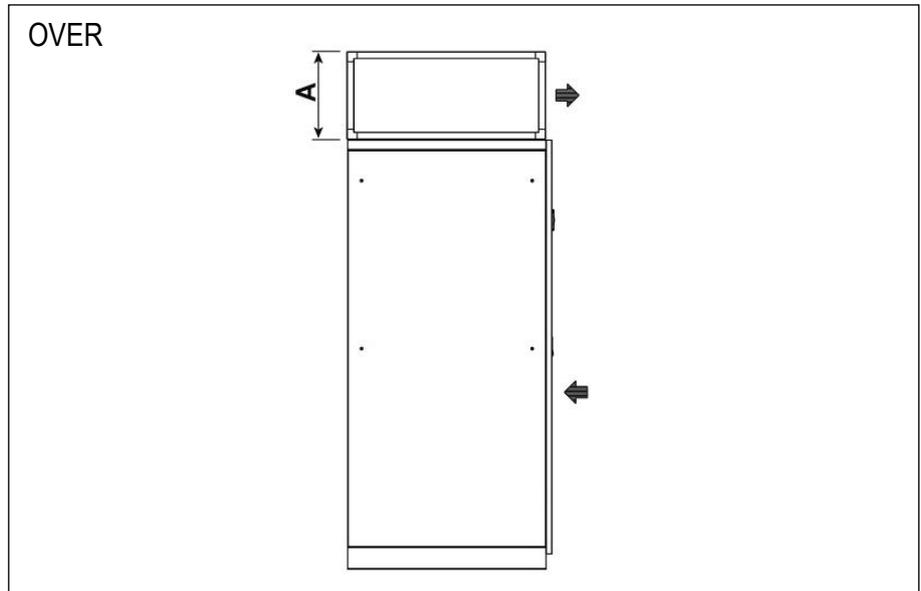


PLENUM ON AIR DELIVERY WITH FRONTAL GRILLE AND NOISE ABSORPTION PARTITIONS

The optional is not available for Under version.

The plenum allows the frontal air distribution directly into the room and a noise reduction of the air delivery.

The plenum is supplied with air distribution grille with double row adjustable grilles on front side and noise absorption partitions,



MODEL		007 P1 S	009 P1 S	011 P1 S	014 P1 S	016 P1 S	020 P1 S
SIZE		E1	E1	E1	E2	E2	E3
VERSION (1)		O	O	O	O	O	O
A	mm	490	490	490	490	490	490
Weight (2)	kg	30	30	30	30	30	37
SOUND LEVEL ISO 3744 (3)							
On air delivery, Over	dB(A)	58,3	59,9	60,0	67,3	68,3	66,3
On air intake, Over (4)	dB(A)	49,7	50,1	51,6	53,8	55,2	55,3
On front side, Over (5)	dB(A)	40,1	41,4	41,8	47,1	48,1	46,7
ADDITIONAL PRESSURE DROPS (6)	Pa	45	51	77	79	87	63
AIR FLOW	m ³ /h	2500	2700	2700	4000	4200	5700

MODEL		022 P1 S	026 P1 S	032 P1 S	037 P1 S	041 P1 S	045 P1 S
SIZE		E3	E3	E4L	E4L	E4L	E4L
VERSION (1)		O	O	O	O	O	O
A	mm	490	490	510	510	510	510
Weight (2)	kg	37	37	67	67	67	67
SOUND LEVEL ISO 3744 (3)							
On air delivery, Over	dB(A)	67,7	68,7	73,1	76,1	73,9	73,9
On air intake, Over (4)	dB(A)	58,5	56,9	60,5	62,6	62,4	62,1
On front side, Over (5)	dB(A)	48,7	49,0	54,3	57,3	56,8	56,8
ADDITIONAL PRESSURE DROPS (6)	Pa	72	79	69	92	106	106
AIR FLOW	m ³ /h	6100	6400	8700	10000	10800	10800

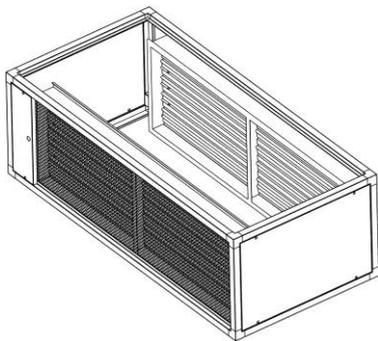
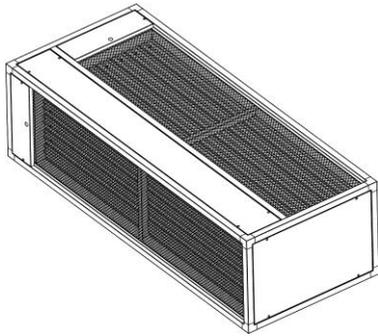
1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight
3. Noise pressure level at 1 meter in free field – ISO 3744
4. Air intake from the front
5. Air intake from the bottom
6. Value to be subtracted from the nominal external static pressure of the unit

MODEL		039 P2 D	048 P2 D	055 P2 D	062 P2 D	075 P2 D	082 P2 D
SIZE		E5L	E5L	E6L	E6L	E7L	E7L
VERSION (1)		O	O	O	O	O	O
A	mm	510	510	510	510	510	510
Weight (2)	kg	72	72	78	78	88	88
SOUND LEVEL ISO 3744 (3)							
On air delivery, Over	dB(A)	76,2	76,4	73,3	74,1	75,3	75,3
On air intake, Over (4)	dB(A)	62,8	64,4	60,8	62,2	63,9	64,3
On front side, Over (5)	dB(A)	57,6	59,4	54,1	55,0	58,1	58,1
ADDITIONAL PRESSURE DROPS (6)	Pa	57	85	100	108	133	133
AIR FLOW	m ³ /h	10000	12000	15000	15600	20000	20000

MODEL		092 P2 D	102 P2 D
SIZE		E8L	E8L
VERSION (1)		O	O
A	mm	510	510
Weight (2)	kg	110	110
SOUND LEVEL ISO 3744 (3)			
On air delivery, Over	dB(A)	77,3	77,3
On air intake, Over (4)	dB(A)	66,2	66,5
On front side, Over (5)	dB(A)	60,4	60,4
ADDITIONAL PRESSURE DROPS (6)	Pa	121	121
AIR FLOW	m ³ /h	22000	22000

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight
3. Noise pressure level at 1 meter in free field – ISO 3744
4. Air intake from the front
5. Air intake from the bottom
6. Value to be subtracted from the nominal external static pressure of the unit

OPTIONAL ACCESSORIES – DIRECT FREE-COOLING PLENUM



The optional is supplied separately and the installation on the unit is at Customer care. The plenums have same technical characteristics and base dimensions of the machine cabinet. The optional allow to obtain free-cooling by direct ambient air intake into the room. The dampers are proportionally managed by the microprocessor control, that regulates the quantity of the ambient air to put in the room according to the set-point.

COMPONENTS

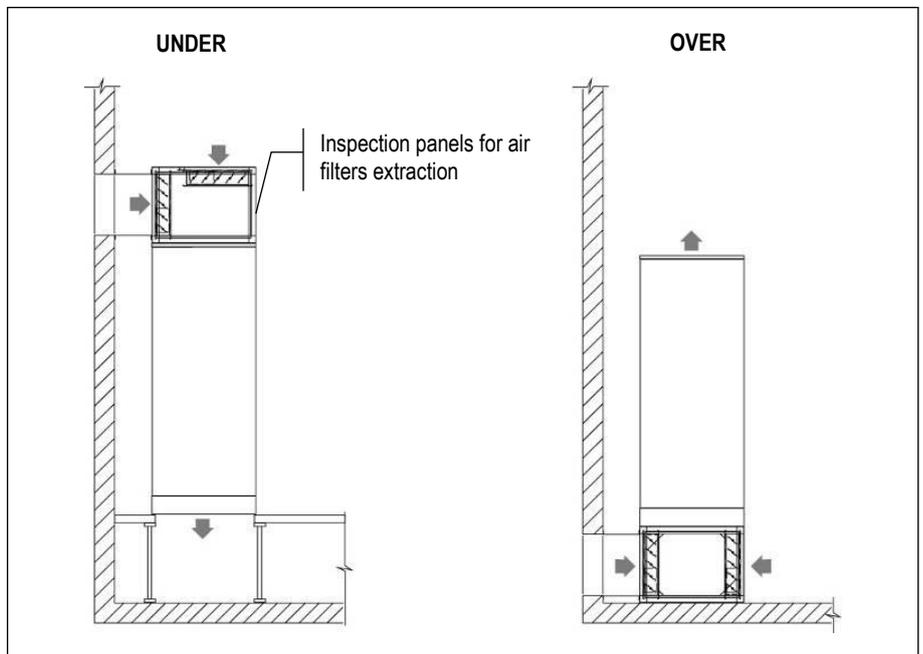
- Frame in aluminium extrusion, painted with epoxy powders. Colour RAL 9005;
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 9005;
- Panels insulated with polyurethane foam and seals to ensure air tight.
- Panels fixed with screws.
- Removable panels.
- Opposed blade dampers in galvanized steel sheet and safety grille for ambient air and room air suction.
- Actuator for each damper.
- Terminals for electric connection to the unit.
- Combined Temperature / Humidity sensor on machine air suction. The sensor must be moved outside the air conditioners for a proper read of the room temperature value.
- Temperature sensor for outdoor air. The sensor must be installed in the outdoor air suction duct or anyway protected against atmospheric agent.
- Free contact for free-cooling operating status monitoring.
- Set of fixing elements to fasten the plenum to the unit.

For a correct installation use a gasket between the plenum and the unit.

WARNING

IT IS COMPULSORY TO INSTALL INTO THE ROOM AN APPROPRIATELY SIZED OVERPRESSURE DAMPER TO ALLOW THE ROOM AIR EXHAUSTION DURING FREE-COOLING WORKING MODE.

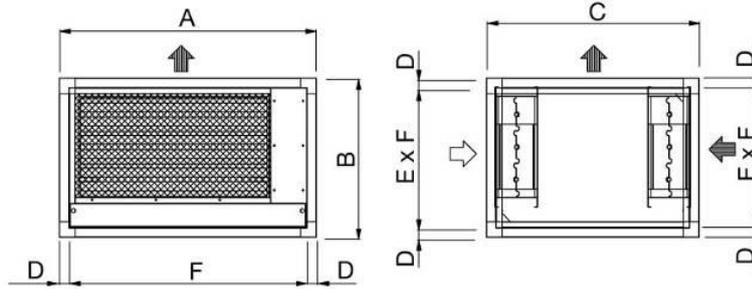
INSTALLATION EXAMPLE



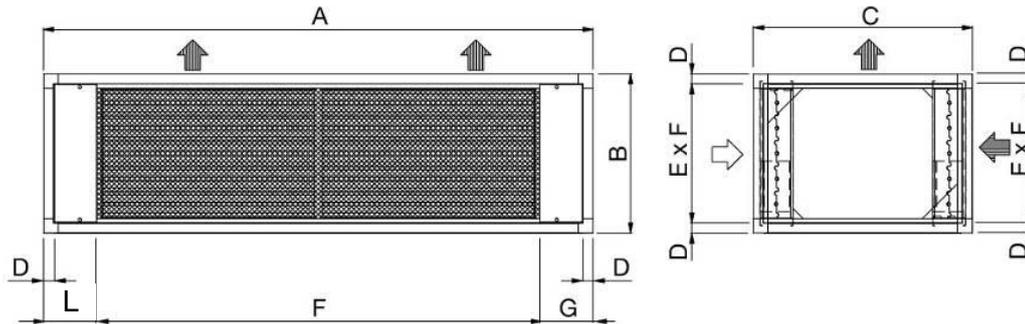
Ducting are at Customer care. We suggest you to install a rain-proof grille on ambient air intake.

OVER VERSION

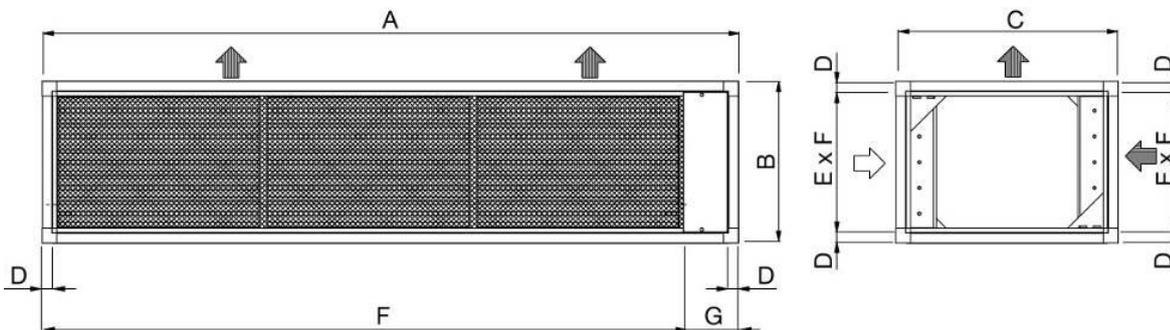
SIZE E1 / E2 / E3



SIZE E4L / E5L



SIZE E6L / E7L / E8L

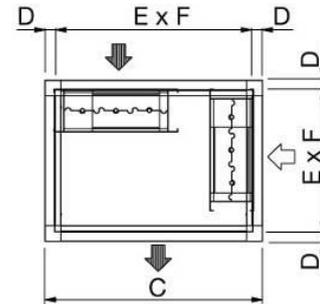
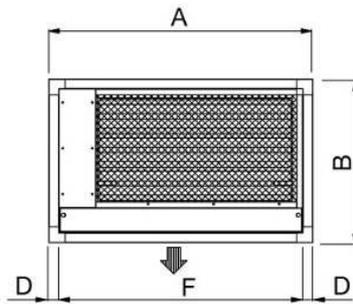


SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		O	O	O	O	O	O	O	O	O
A	mm	650	785	1085	1630	1955	2198	2499	2899	--
B	mm	490	490	490	630	630	630	630	630	--
C	mm	650	650	750	905	905	905	905	905	--
D	mm	30	30	30	40	40	40	40	40	--
E	mm	430	430	430	550	550	550	550	550	--
F	mm	590	725	1025	1335	1335	1664	1965	2220	--
G	mm	--	--	--	147,5	472,5	534	534	679	--
L	mm	--	--	--	147,5	147,5	--	--	--	--
Weight (2)	kg	24	27	35	61	66	85	110	130	--

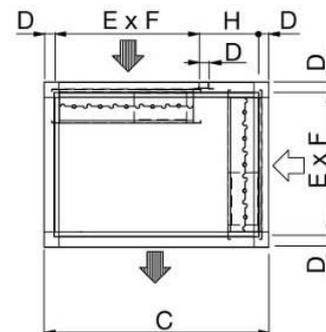
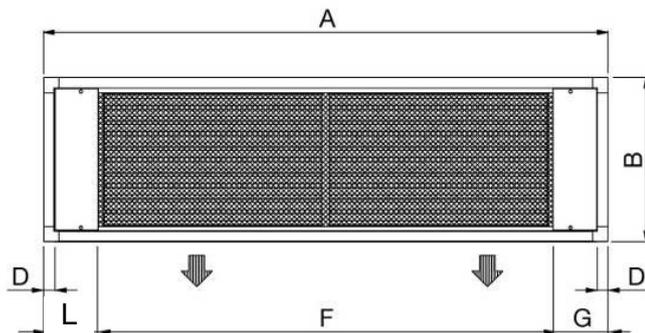
1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

UNDER VERSION

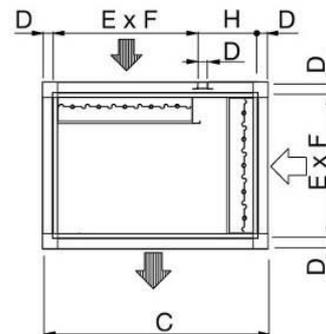
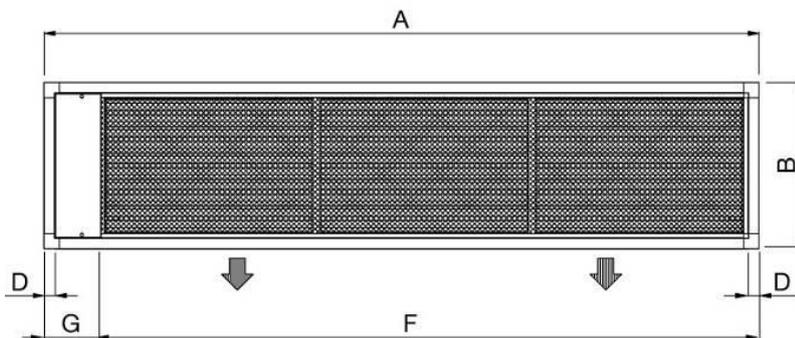
SIZE E1 / E2 / E3



SIZE E4L / E5L



SIZE E6L / E7L / E8L / E9L



SIZE		E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
VERSION (1)		U	U	U	U	U	U	U	U	U
A	mm	650	785	1085	1630	1955	2198	2499	2899	3299
B	mm	490	490	490	630	630	630	630	630	630
C	mm	650	650	750	905	905	905	905	905	905
D	mm	30	30	30	40	40	40	40	40	40
E	mm	430	430	430	550	550	550	550	550	550
F	mm	590	725	1025	1335	1335	1664	1965	2220	2375
G	mm	--	--	--	147,5	472,5	534	534	679	924
L	mm	--	--	--	147,5	147,5	--	--	--	--
Weight (2)	kg	24	27	35	61	66	85	110	130	150

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

OPTIONAL ACCESSORIES – BOTTOM PANEL FOR OVER VERSION

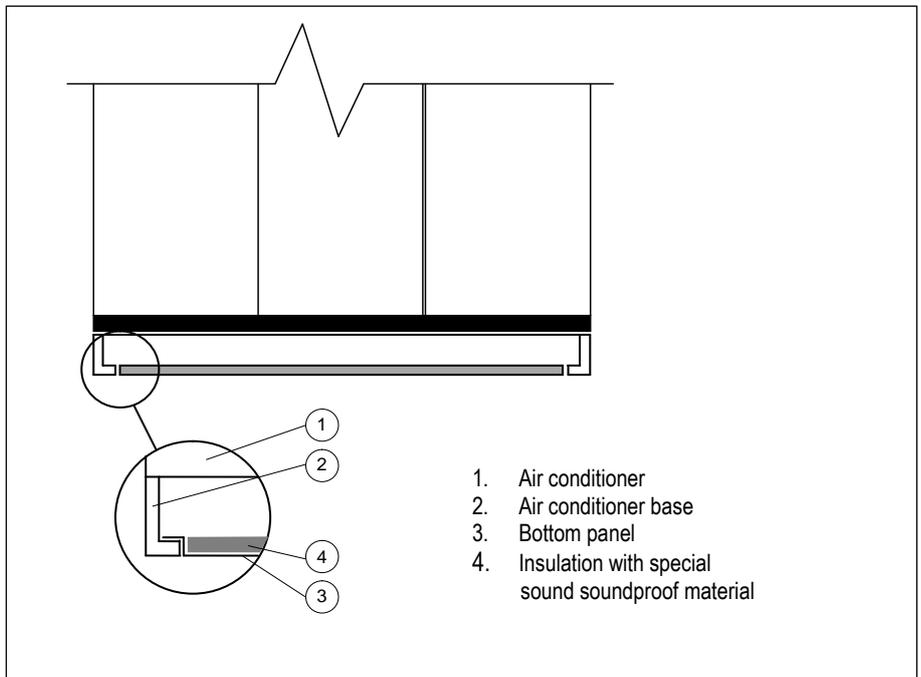
Available for OVER units.

With this accessory, it is possible a noise insulation of the machine base, when the machine is installed directly on particular floor as raised floor, wood floor etc.

The accessory includes:

- Panel in galvanized steel sheet.
- Noise insulation with special soundproof material.

The bottom panel is supplied assembled inside the unit base and does not modify the unit dimensions.



OPTIONAL ACCESSORIES – KIPlink – Keyboard in your Pocket



KIPlink - Keyboard In Your Pocket - is the innovative user interface based on WiFi technology that allows one to operate on the unit directly from the smartphone or tablet. Using KIPlink, it is possible to turn the unit on and off, adjust the set-point, plot the main operating variables, monitor in detail the status of the refrigerant circuits, the compressors, the fans and display and reset the possible alarms.

Scan the QR code on the electrical board of the unit to have access to the unit control through web browser web or App. The access is possible within the local WiFi network.

KIPlink hardware:

- Wi-Fi antenna in the electrical board;
- ON/OFF button with power LED and Unit status LED. Provided when the unit is equipped with KIPlink and without 6-keys keyboard (optional).

KIPlink allows;

- Easy and enhanced unit management
- Real-Time graphs and key trends
- Different information for each kind of user

OPTIONAL ACCESSORIES – CLOUD PLATFORM: WEB SERVICES BASED ON CLOUD TECHNOLOGY FOR REMOTE MONITORING AND MANAGEMENT OF AIR CONDITIONING PLANTS.



CLOUD PLATFORM is an ecosystem of web services for remote monitoring and management of air conditioning plants; specifically designed for mobile usage on tablets and smartphones, it allows to access plant data everywhere on the go so saving time, money and delivering a higher service level to the customer.

TECHNOLOGY

Based on cloud technology it allows, through machines data telemetry, to monitor and control units on the field, process data and perform proactive maintenance.

The hardware heart of the system is the Cloud box that can collect plant data (up to 31 devices and up to 1000 registers).

Connectivity between monitored devices and Cloud box may be wired in Ethernet, RS485, RS232 and must be in MODBUS protocol.

Cloud Platform then send these data to dedicated server in cloud in through the mobile (GPRS or 3G) network or ADSL.

Information security; each communication channel can be encrypted in VPN, ensuring data privacy.

USER SIDE

Cloud Platform is designed for mobile communication. So, the user just need a tablet or a smartphone to access the RC Cloud Platform and check his plant.

Cloud Platform App is available both on Android and iOS operating systems so the environment may be accessed directly from them beyond company site and platform site. Access through pc is available too.

FUNCTIONS

Telemetry & Data Export

Data polling and history of all data (1 year).
Export diagram and table (csv). **Your data always on the go.**

Multi Device

Many type of devices can be connected to the same box (chillers, close control, energy meters, flow meters, pumps,...).
Only a request: MODBUS protocol. Electrical connection in Ethernet, RS 485 or RS 232.

Multi Language

English native, Cloud Platform language pack is available for the main markets.

Virtual Display

Monitoring and control (on/off, alerts reset, main parameters change) as being beside the unit, in an augmented reality way.

Designed for Mobile.

Same as standing in front of the unit, when in your office or in any other place.

Internet Connectivity

ETHERNET + GPRS + 3G connection capability on Public and Virtual Private Network (VPN).

Alerts Warning through:

- Push notification
- e-mail
- Voice calls
- SMS

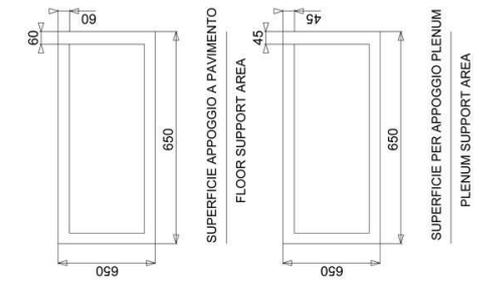
Processing of specialized plant KPI to get:

- Energy performance (gross instant EER)
- Components Failure Forecast (coming soon)
- Unit diagnosis



MACHINE DRAWINGS

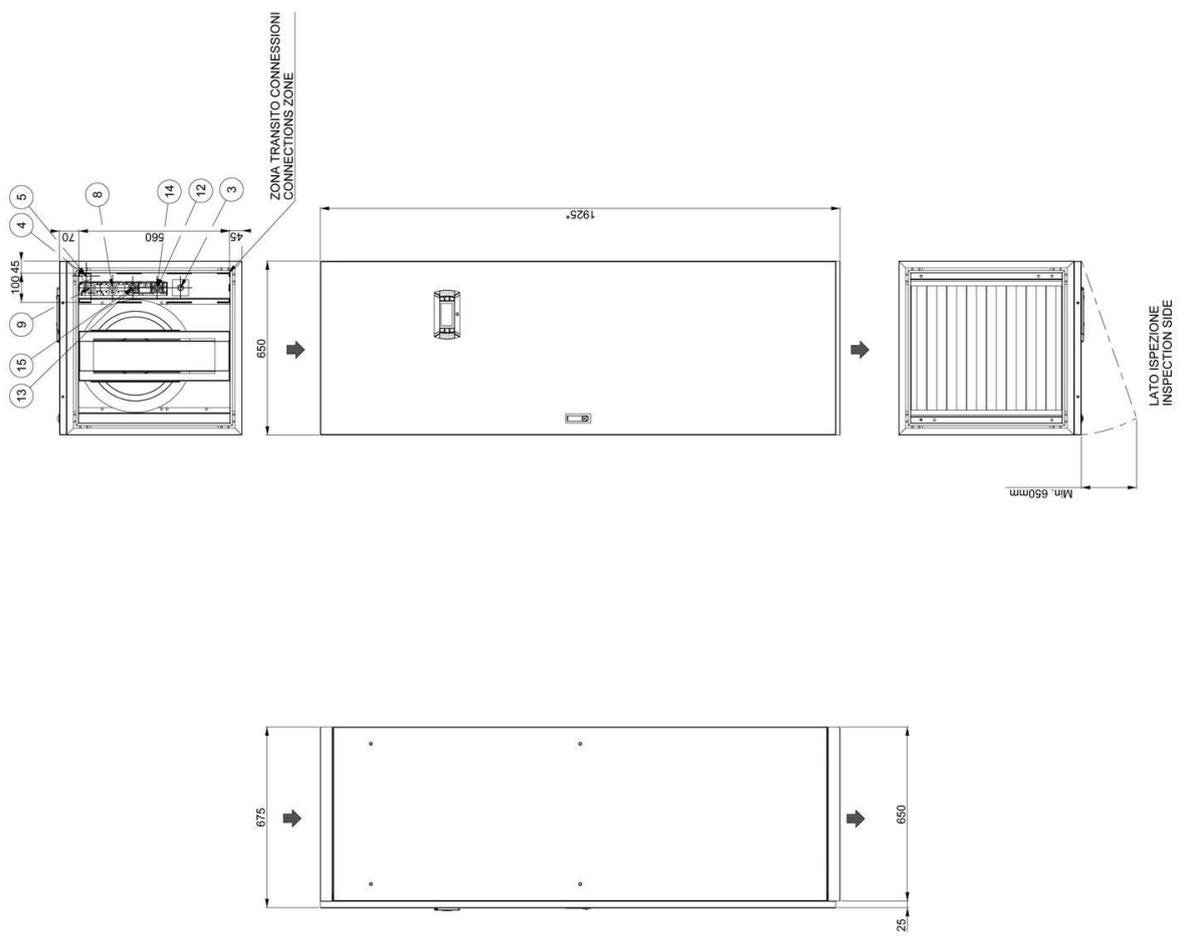
Dimensions in mm – UNDER E1

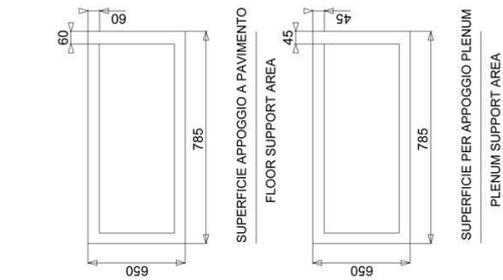


* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2095

* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2095

CONNESSIONI / CONNECTIONS	
15	USCITA ACQUA FREDDA COOLING R 1
14	INGRESSO ACQUA FREDDA COOLING R 1
13	USCITA ACQUA DUAL FLUID SYSTEM R 1
12	INGRESSO ACQUA DUAL FLUID SYSTEM R 1
9	USCITA ACQUA CONDENSATORE R 1
8	INGRESSO ACQUA CONDENSATORE R 1
5	ALIMENTAZIONE ELETTRICA POWER SUPPLY
4	SCARICO ACQUA UMIDIFICATORE Ø 19mm. HUMIDIFIER DRAIN Ø 19mm.
3	SCARICO CONDENSATE DISCHARGE Ø 19mm.

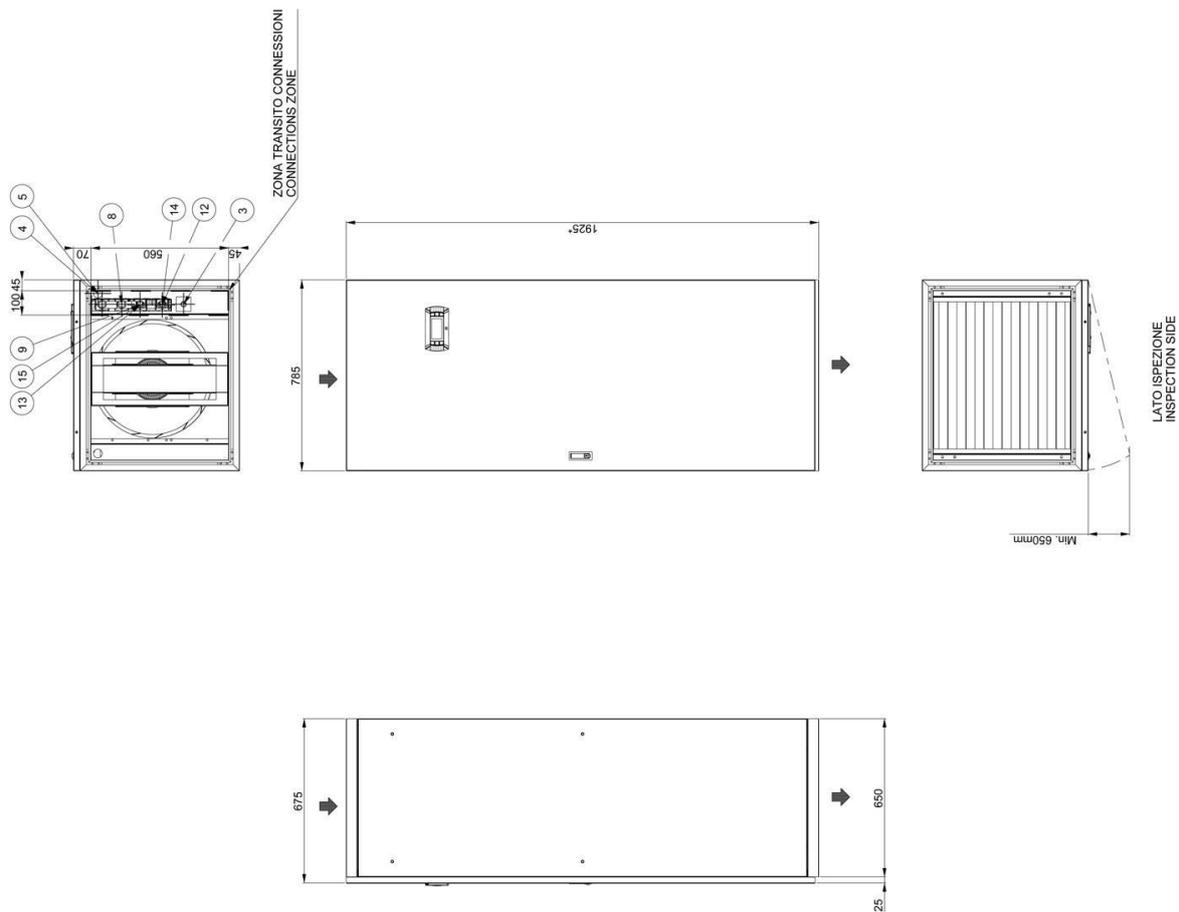


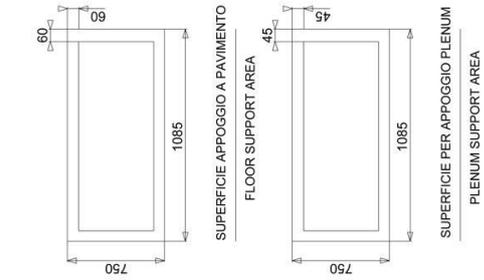


* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2095

* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2095

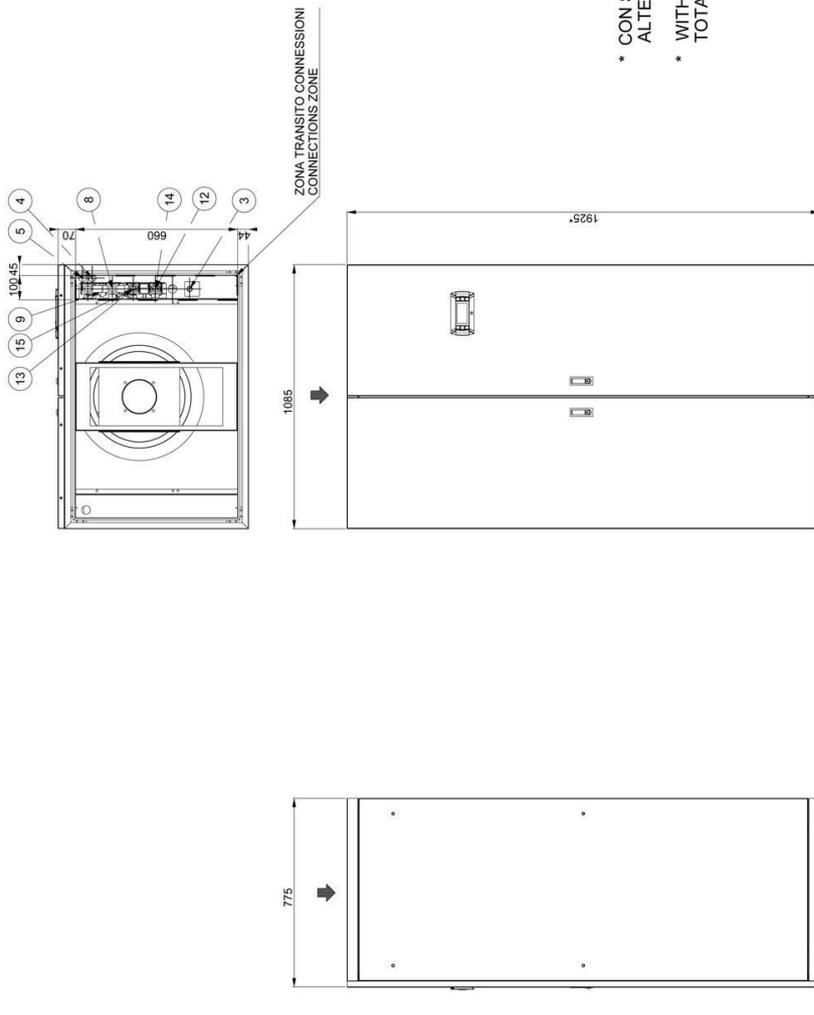
CONNESSIONI / CONNECTIONS	
15	USCITA ACQUA FREDDA COOLING R. 1
14	INGRESSO ACQUA FREDDA COOLING WATER INLET R. 1
13	USCITA ACQUA DUAL FLUID SYSTEM R. 1
12	INGRESSO ACQUA DUAL FLUID SYSTEM R. 1
9	USCITA ACQUA CONDENSATORE R. 1
8	INGRESSO ACQUA CONDENSATORE R. 1
5	ALIMENTAZIONE ELETTRICA POWER SUPPLY
4	SCARICO ACQUA UMIDIFICATORE Ø 19mm HUMIDIFIER DRAIN Ø 19mm
3	SCARICO CONDENSATA Ø 19mm CONDENSATE DISCHARGE Ø 19mm



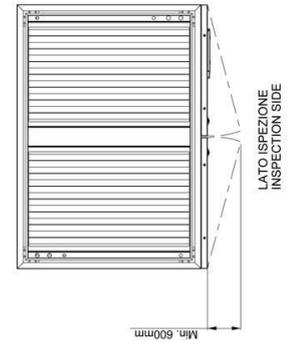


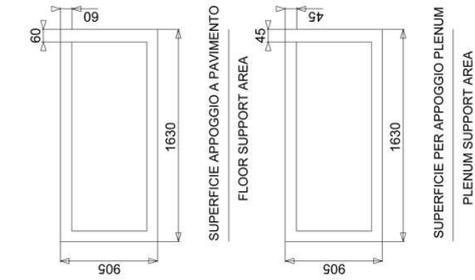
* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2095

* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2095



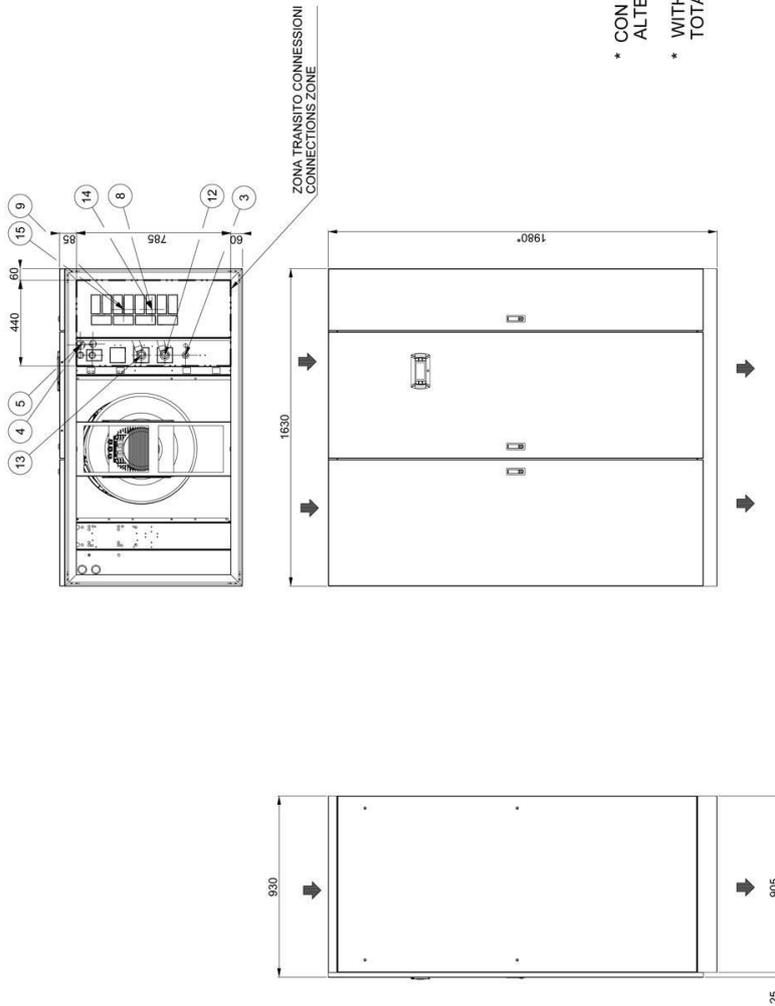
CONNESSIONI / CONNECTIONS	
15	USCITA ACQUA FREDDA/COOLING WATER OUTLET R. 1/4"
14	INGRESSO ACQUA FREDDA/COOLING WATER INLET R. 1/4"
13	USCITA ACQUA DUAL FLUID SYSTEM/ DUAL FLUID SYSTEM OUTLET R. 1/4"
12	INGRESSO ACQUA DUAL FLUID SYSTEM/ DUAL FLUID SYSTEM INLET R. 1/4"
9	USCITA ACQUA CONDENSATORE R. 1/4"
8	INGRESSO ACQUA CONDENSATORE R. 1/4"
5	ALIMENTAZIONE ELETTRICA/ POWER SUPPLY
4	SCARICO ACQUA/UMIDIFICATORE G. 3/4" HUMIDIFIER DRAIN Ø 19mm
3	SCARICO CONDENSATE/ CONDENSATE DISCHARGE Ø 18mm



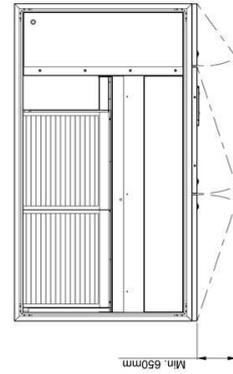


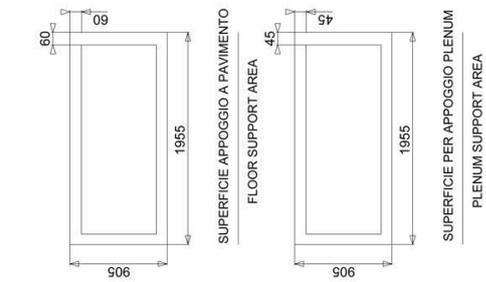
* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2150

* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2150



CONNESSIONI / CONNECTIONS	
15	USCITA ACQUA FREE-COOLING R1 1/2 FREE-COOLING WATER OUTLET R1 1/2
14	USCITA ACQUA R1 1/2 WATER OUTLET R1 1/2
13	USCITA ACQUA DUAL FLUID SYSTEM R1 1/2 DUAL FLUID SYSTEM OUTLET R1 1/2
12	INGRESSO ACQUA DUAL FLUID SYSTEM R1 1/2 DUAL FLUID SYSTEM INLET R1 1/2
9	USCITA ACQUA CONDENSATORE R1 1/2 WATER CONDENSER OUTLET R1 1/2
8	INGRESSO ACQUA CONDENSATORE R1 1/2 WATER CONDENSER INLET R1 1/2
5	ALIMENTAZIONE ELETTRICA POWER SUPPLY
4	SCARICO ACQUA UMIDIFICATORE Ø 19mm HUMIDIFIER DRAIN Ø 19mm
3	SCARICO CONDENSATO Ø 19mm CONDENSATE DISCHARGE Ø 19mm

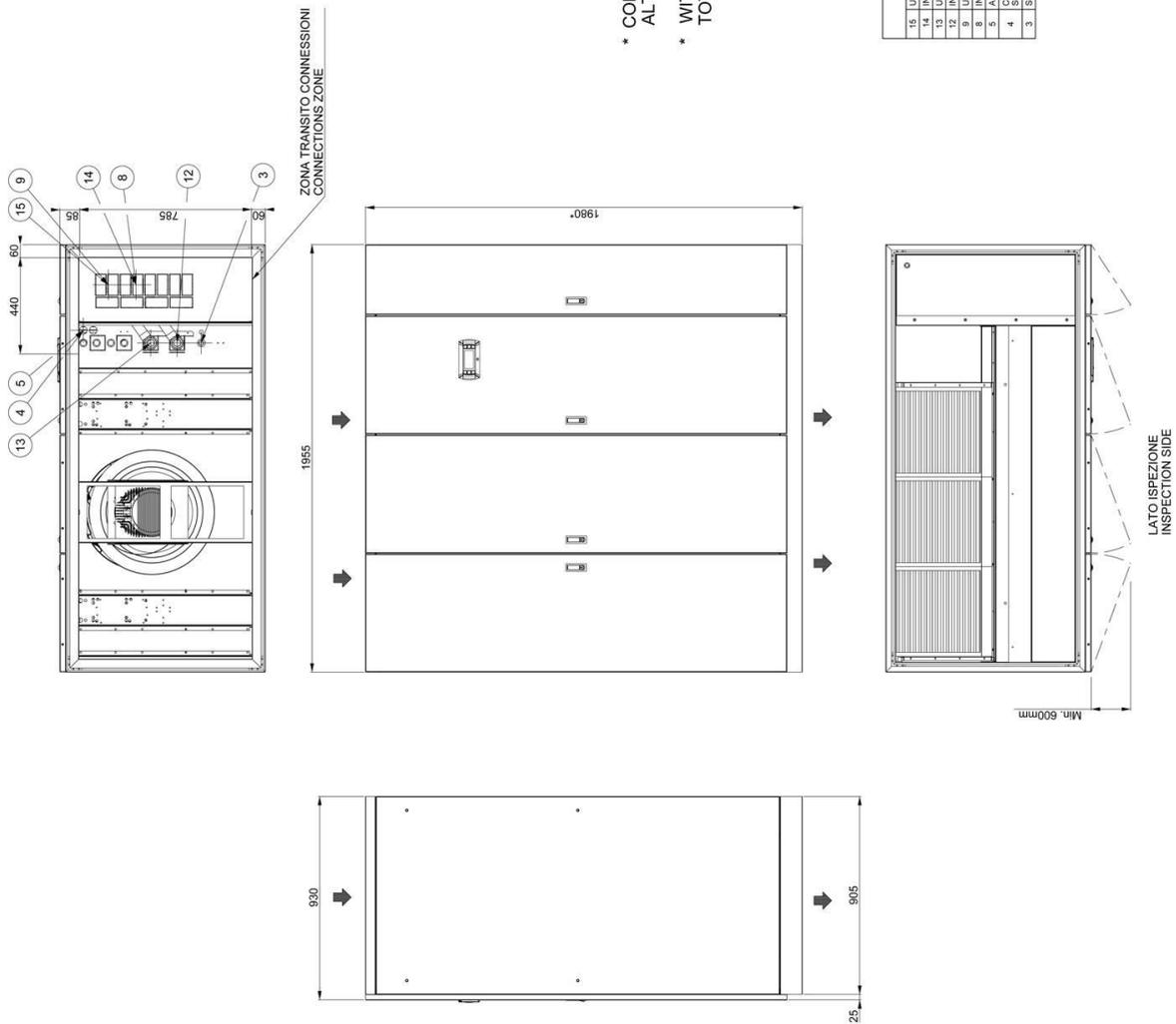


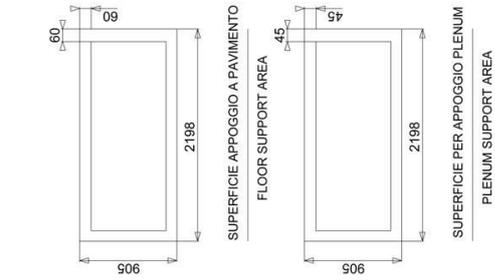


* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2150

* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2150

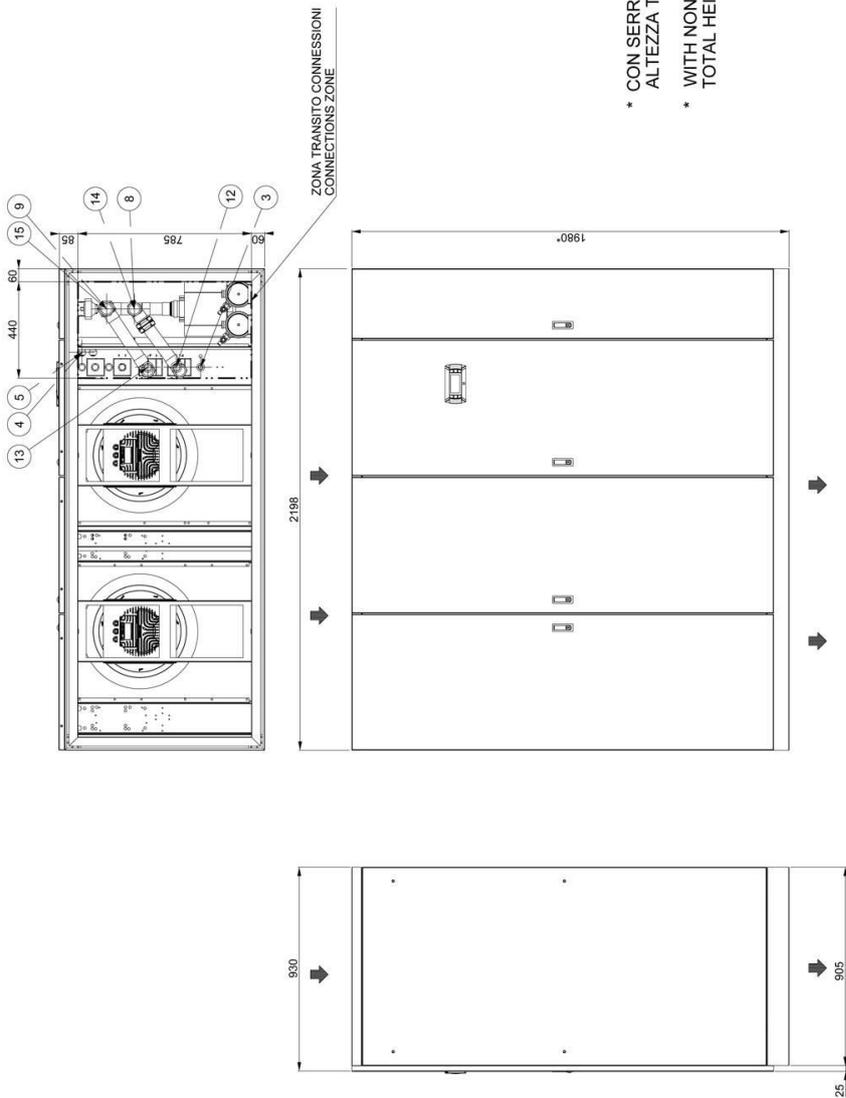
CONNESSIONI / CONNECTIONS	
15	USCITA ACQUA FREDDA FREES-COOLING R2
14	INGRESSO ACQUA FREDDA FREES-COOLING R2
13	USCITA ACQUA DUAL FLUID SYSTEM R2
12	INGRESSO ACQUA DUAL FLUID SYSTEM R2
9	USCITA ACQUA CONDENSATORE R2
8	INGRESSO ACQUA CONDENSATORE R2
5	ALIMENTAZIONE ELETTRICA
4	SCARICO ACQUA UMIDIFICATORE Ø 18mm
3	SCARICO CONDENSATE Ø 18mm
	CONDENSATE DISCHARGE Ø 18mm.
	HUMIDIFIER DRAIN Ø 18mm.
	POWER SUPPLY Ø 3/4"
	WATER CONDENSER INLET R2
	WATER CONDENSER OUTLET R2
	DUAL FLUID SYSTEM INLET R2
	DUAL FLUID SYSTEM OUTLET R2
	FREE-COOLING WATER OUTLET R2
	FREE-COOLING WATER INLET R2



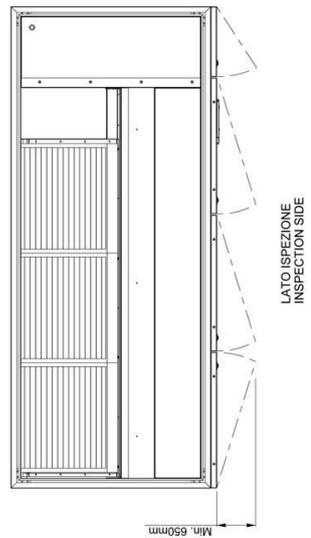


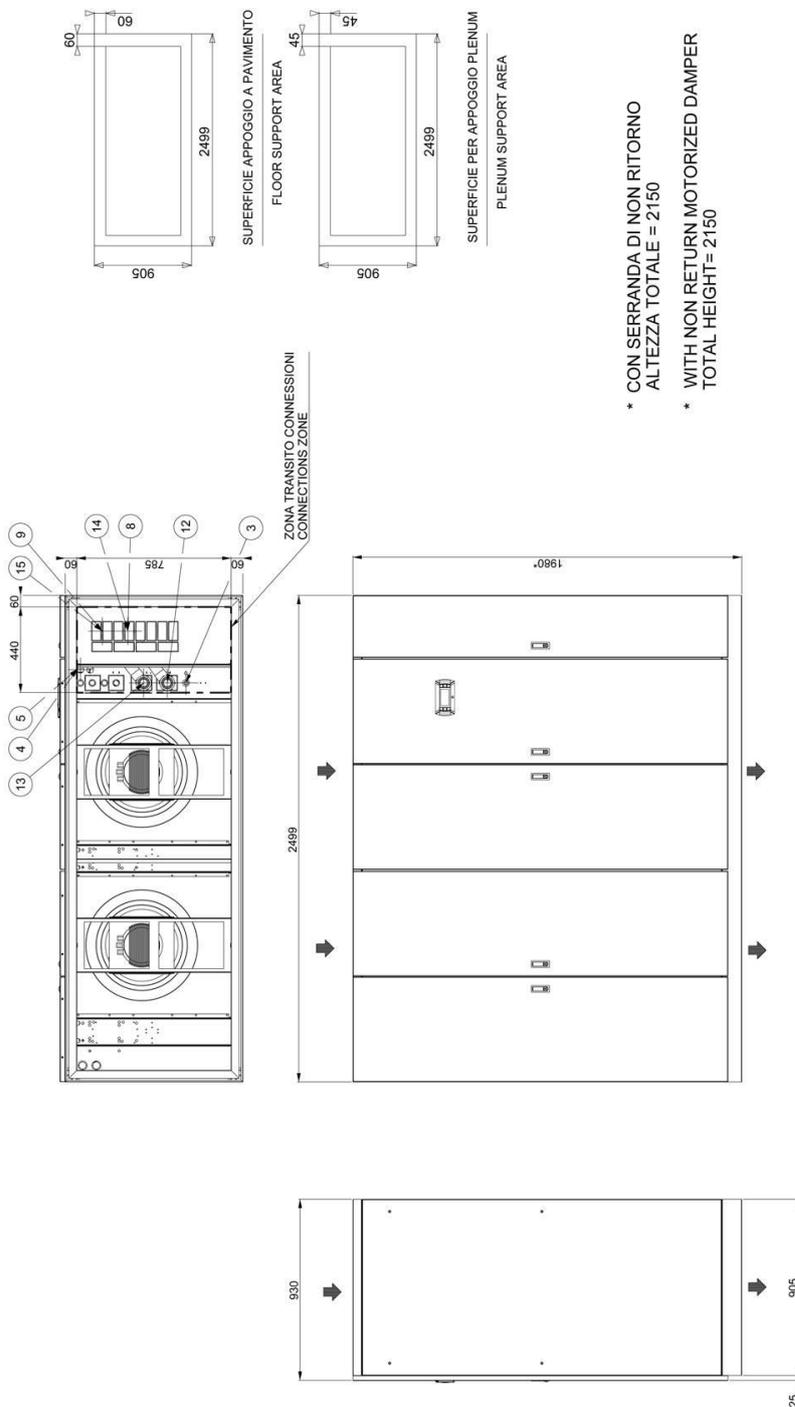
* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2150

* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2150



CONNESSIONI / CONNECTIONS	
15	USCITA ACQUA FREE-COOLING R2
14	USCITA ACQUA FREE-COOLING R410A
13	USCITA ACQUA DUAL FLUID SYSTEM R2
12	INGRESSO ACQUA DUAL FLUID SYSTEM R2
9	USCITA ACQUA CONDENSATORE R2
8	INGRESSO ACQUA CONDENSATORE R2
5	ALIMENTAZIONE ELETTRICA
4	SCARICO ACQUA UMIDIFICATORE Ø 19mm
3	SCARICO CONDENSATA Ø 19mm
	CONDENSATE DISCHARGE Ø 19mm.

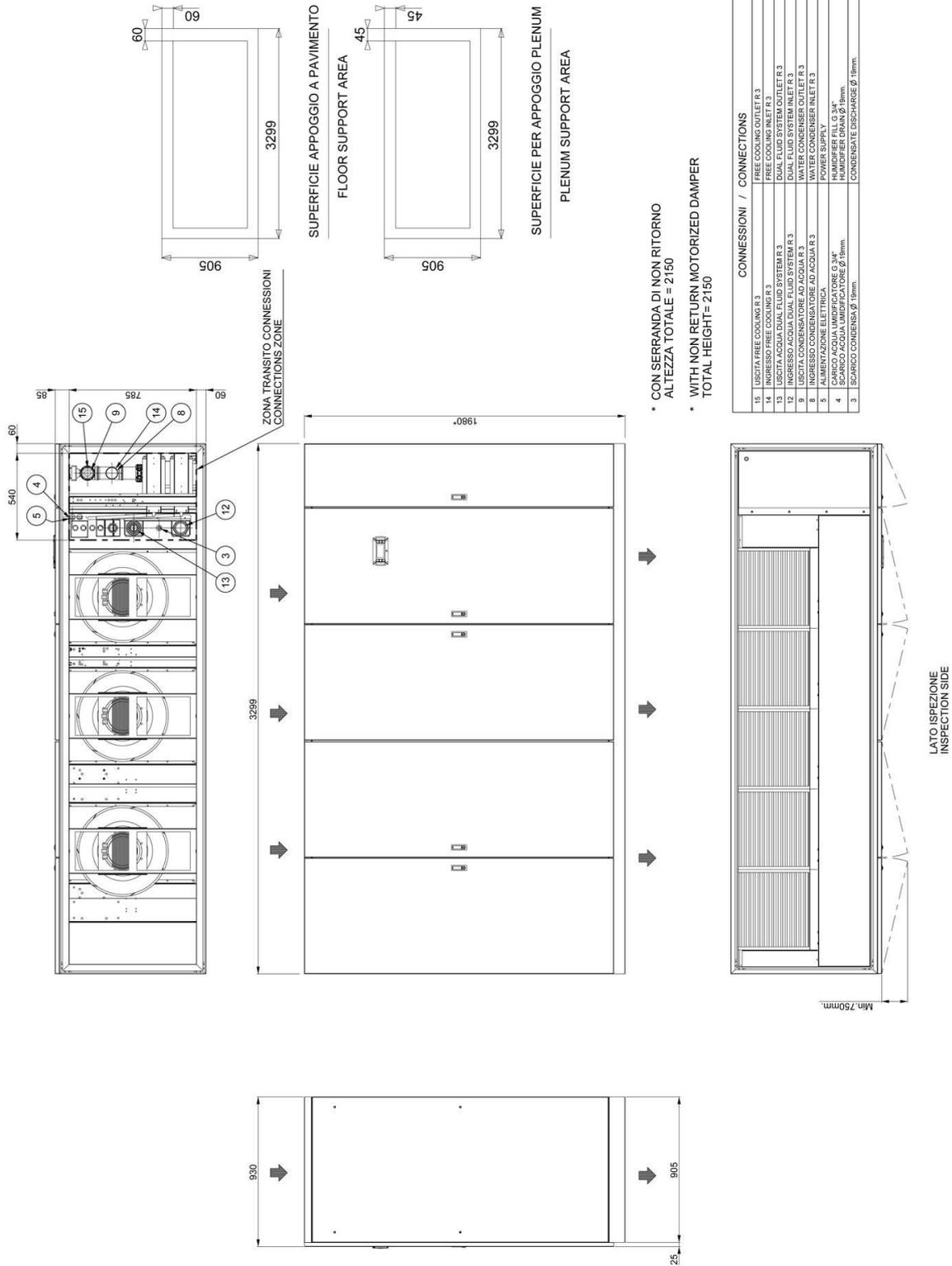


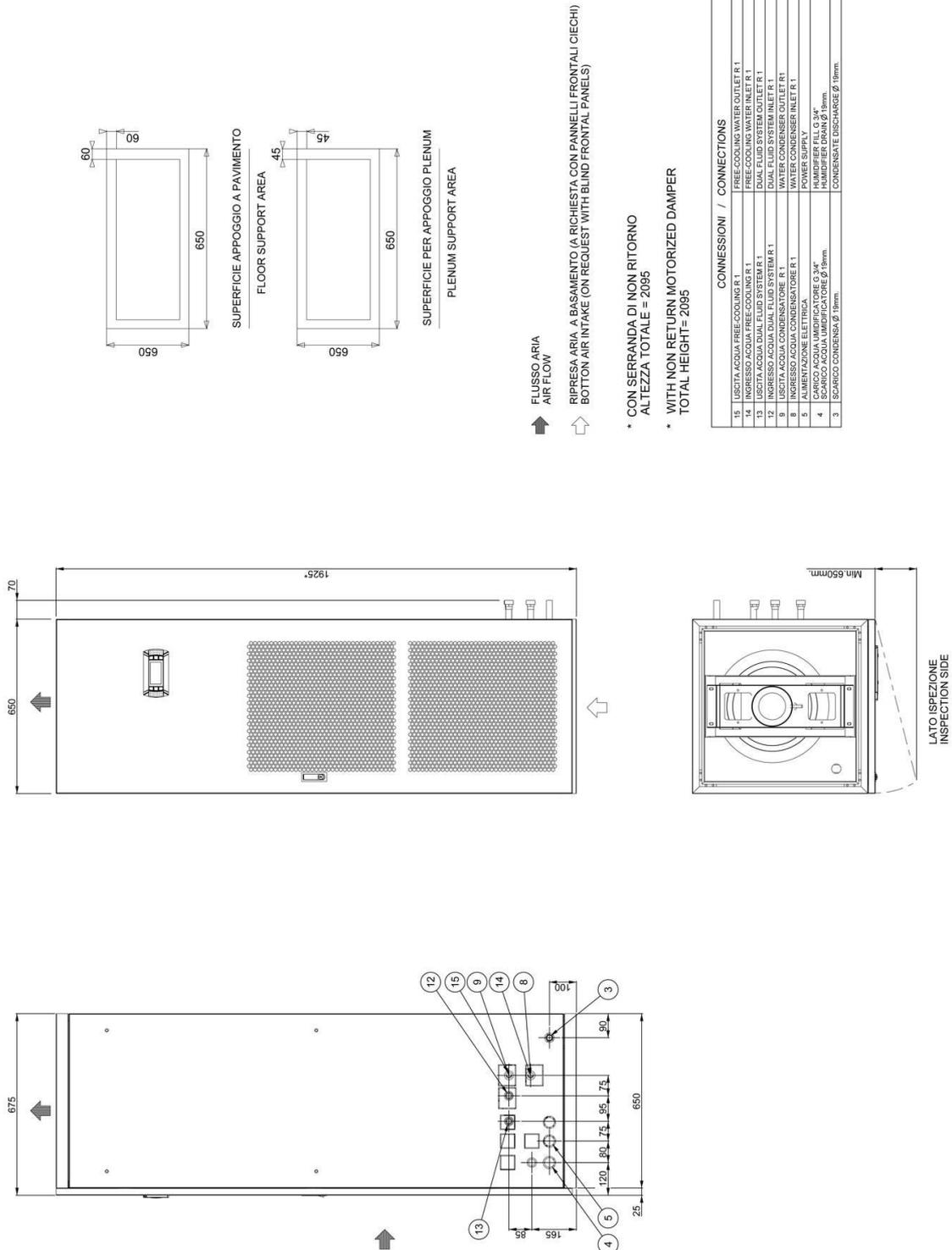


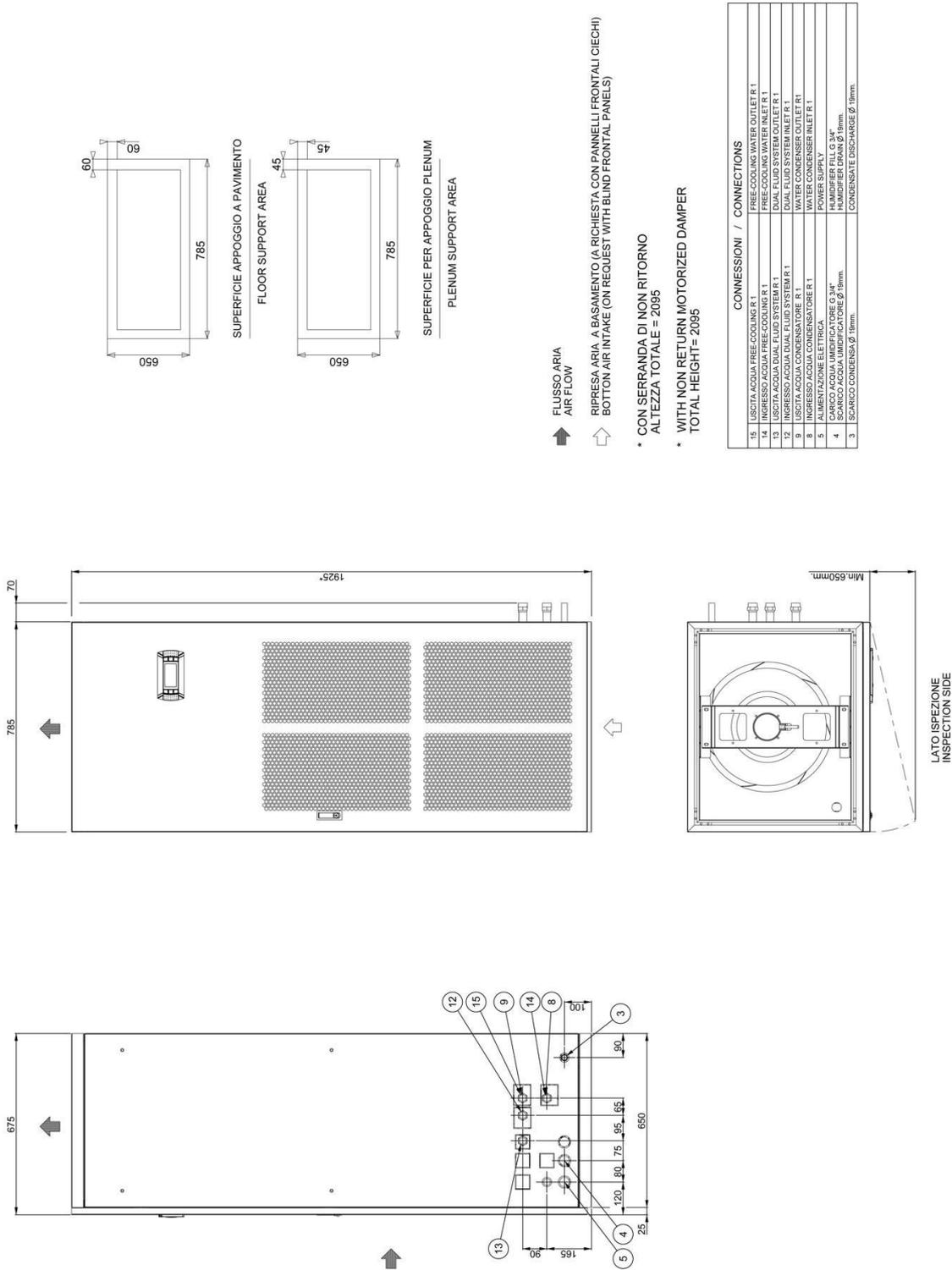
* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2150

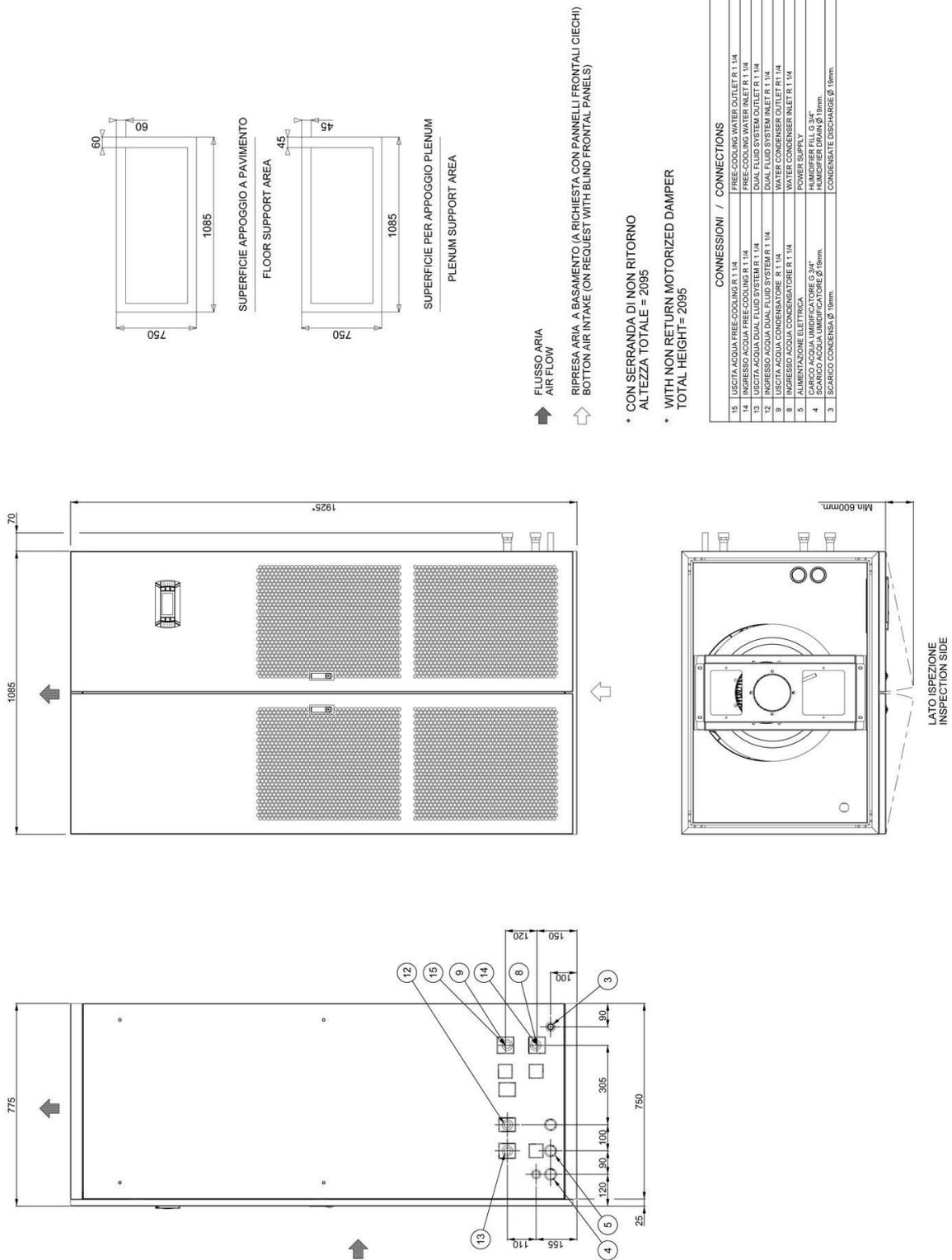
* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2150

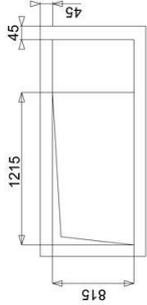
CONNESSIONI / CONNECTIONS	
15	USCITA' ACQUA FREO-COOLING R2 1/2
14	USCITA' ACQUA DUAL FLUID SYSTEM R2 1/2
13	USCITA' ACQUA DUAL FLUID SYSTEM R2 1/2
12	USCITA' ACQUA DUAL FLUID SYSTEM R2 1/2
9	USCITA' ACQUA CONDENSATORE R2 1/2
8	USCITA' ACQUA CONDENSATORE R2 1/2
5	ALIMENTAZIONE ELETTRICA
4	SCARICO ACQUA UMIDIFICATORE Ø 19mm
3	SCARICO CONDENSATA Ø 19mm



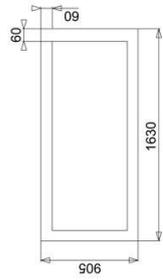




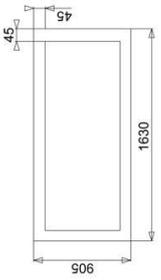




SUPERFICIE PER APPOGGIO CANALE
DUCT SUPPORT AREA



SUPERFICIE APPOGGIO A PAVIMENTO
FLOOR SUPPORT AREA



SUPERFICIE PER APPOGGIO PLENUM
PLENUM SUPPORT AREA

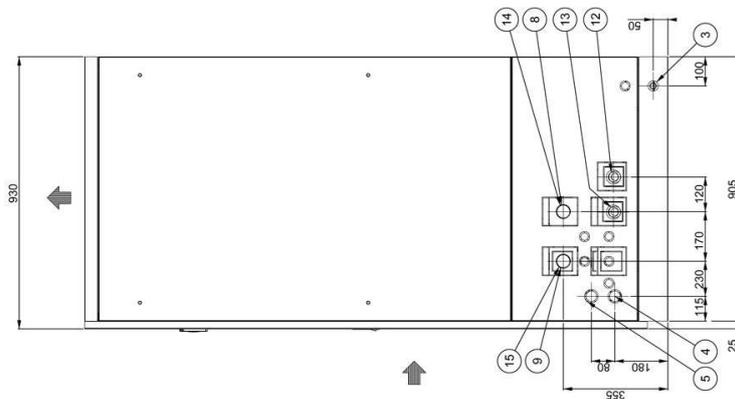
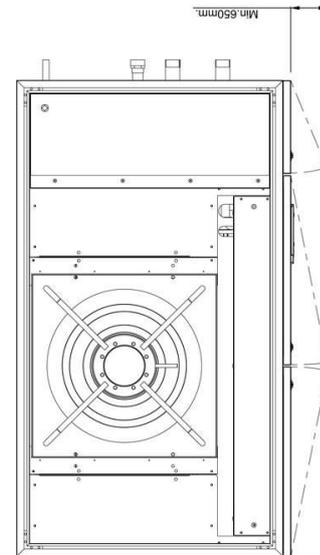
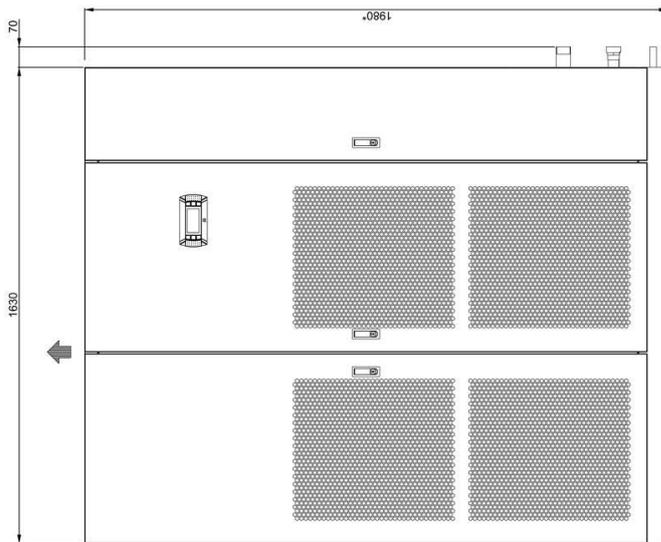
➔ FLUSSO ARIA
AIR FLOW

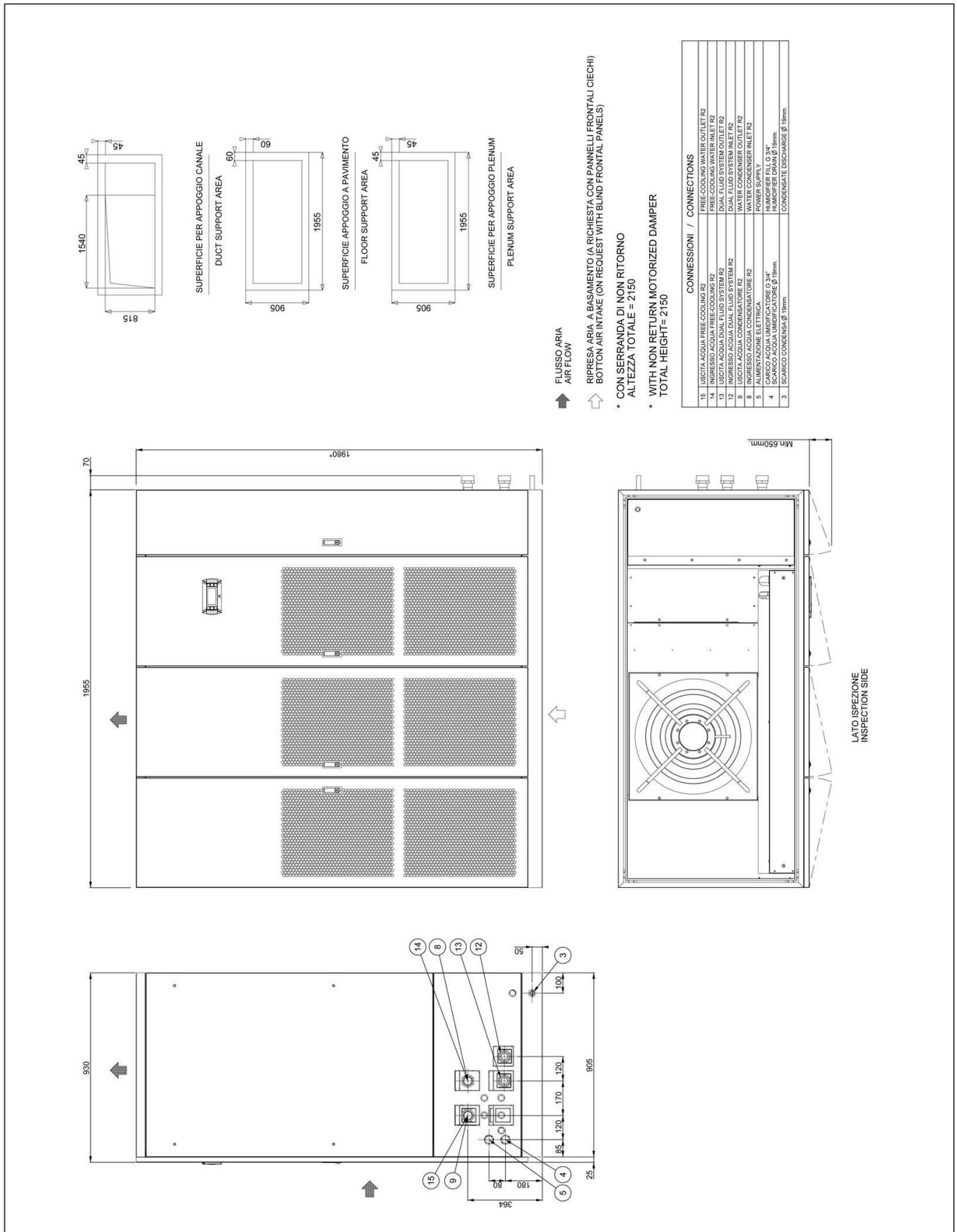
⬇️ RIPRESA ARIA - A BASAMENTO (A RICHIESTA CON PANNELLI FRONTALI CIECHI)
BOTTOM AIR INTAKE (ON REQUEST WITH BLIND FRONTAL PANELS)

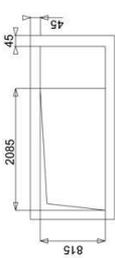
* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2150

* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2150

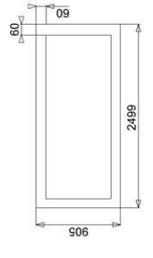
CONNESSIONI / CONNECTIONS	
15	USCITA ACQUA FREE-COOLING R1 1/2 FREE-COOLING WATER OUTLET R1 1/2
14	INGRESSO ACQUA FREE-COOLING R1 1/2 FREE-COOLING WATER INLET R1 1/2
13	USCITA ACQUA DUAL FLUID SYSTEM R1 1/2 DUAL FLUID SYSTEM OUTLET R1 1/2
12	INGRESSO ACQUA DUAL FLUID SYSTEM R1 1/2 DUAL FLUID SYSTEM INLET R1 1/2
9	USCITA ACQUA CONDENSATORE R1 1/2 WATER CONDENSER OUTLET R1 1/2
8	INGRESSO ACQUA CONDENSATORE R1 1/2 WATER CONDENSER INLET R1 1/2
7	USCITA ACQUA UMIDIFICATORE G. 3/4" HUMIDIFIER OUTLET G. 3/4"
4	SCARICO ACQUA UMIDIFICATORE Ø 18mm HUMIDIFIER DRAIN Ø 18mm
3	SCARICO CONDENSATA Ø 18mm CONDENSATE DISCHARGE Ø 18mm



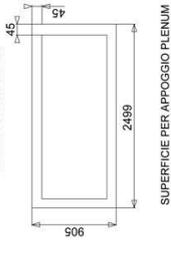




SUPERFICIE PER APPOGGIO CANALE
DUCT SUPPORT AREA



SUPERFICIE APPOGGIO A PAVIMENTO
FLOOR SUPPORT AREA



SUPERFICIE PER APPOGGIO PLENUM
PLENUM SUPPORT AREA

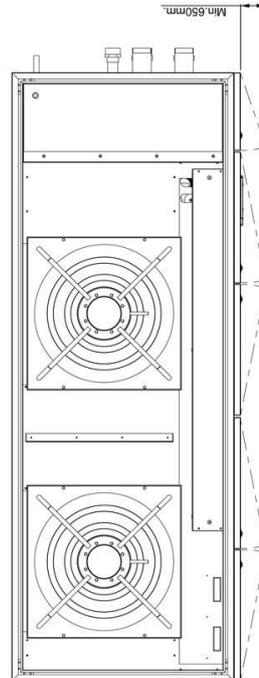
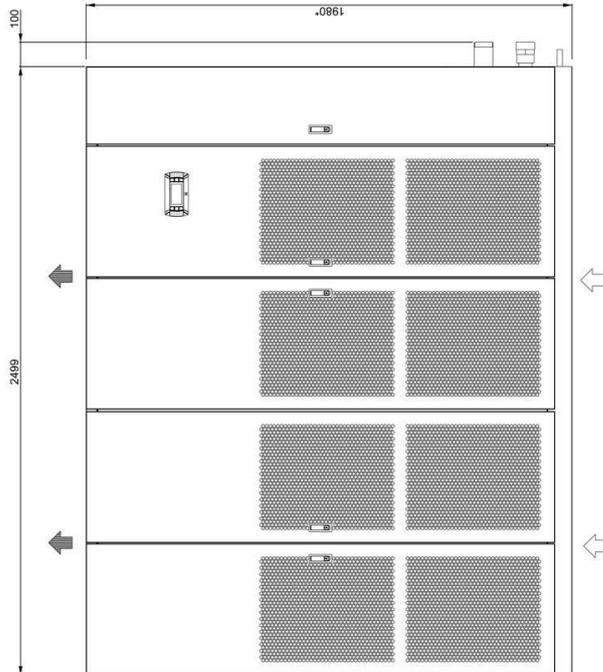
↑ FLUSSO ARIA
AIR FLOW

↑ RIPRESA ARIA A BASAMENTO (A RICHIESTA CON PANNELLI FRONTALI CIECHI)
BOTTOM AIR INTAKE (ON REQUEST WITH BLIND FRONTAL PANELS)

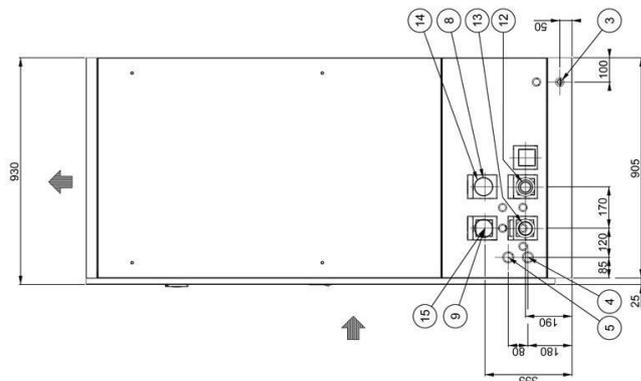
* CON SERRANDA DI NON RITORNO
ALTEZZA TOTALE = 2150

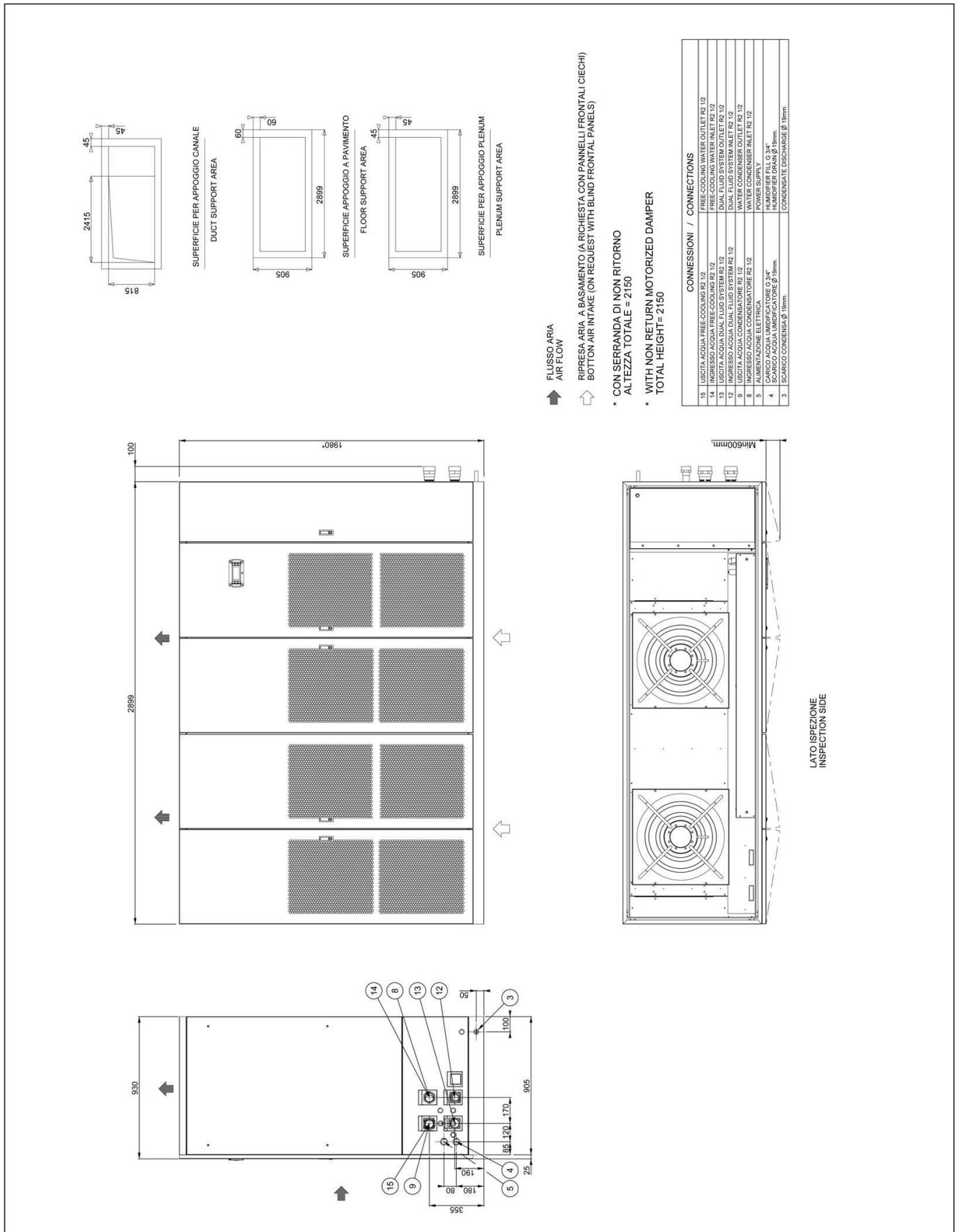
* WITH NON RETURN MOTORIZED DAMPER
TOTAL HEIGHT = 2150

CONNESSIONI / CONNECTIONS	
15	USCITA ACQUA FREE-COOLING R2 1/2 FREE-COOLING WATER OUTLET R2 1/2
14	INGRESSO ACQUA FREE-COOLING R2 1/2 FREE-COOLING WATER INLET R2 1/2
13	USCITA ACQUA DUAL FLUID SYSTEM R2 1/2 DUAL FLUID SYSTEM OUTLET R2 1/2
12	INGRESSO ACQUA DUAL FLUID SYSTEM R2 1/2 DUAL FLUID SYSTEM INLET R2 1/2
11	USCITA ACQUA CONDENSATORE R2 1/2 CONDENSER WATER OUTLET R2 1/2
8	INGRESSO ACQUA CONDENSATORE R2 1/2 CONDENSER WATER INLET R2 1/2
7	ALIMENTAZIONE ELETTRICA POWER SUPPLY
4	CARICO ACQUA UMIDIFICATORE G3/4" HUMIDIFIER FILL G 3/4"
3	SCARICO ACQUA UMIDIFICATORE Ø 18mm CONDENSATE E DISCHARGE Ø 18mm



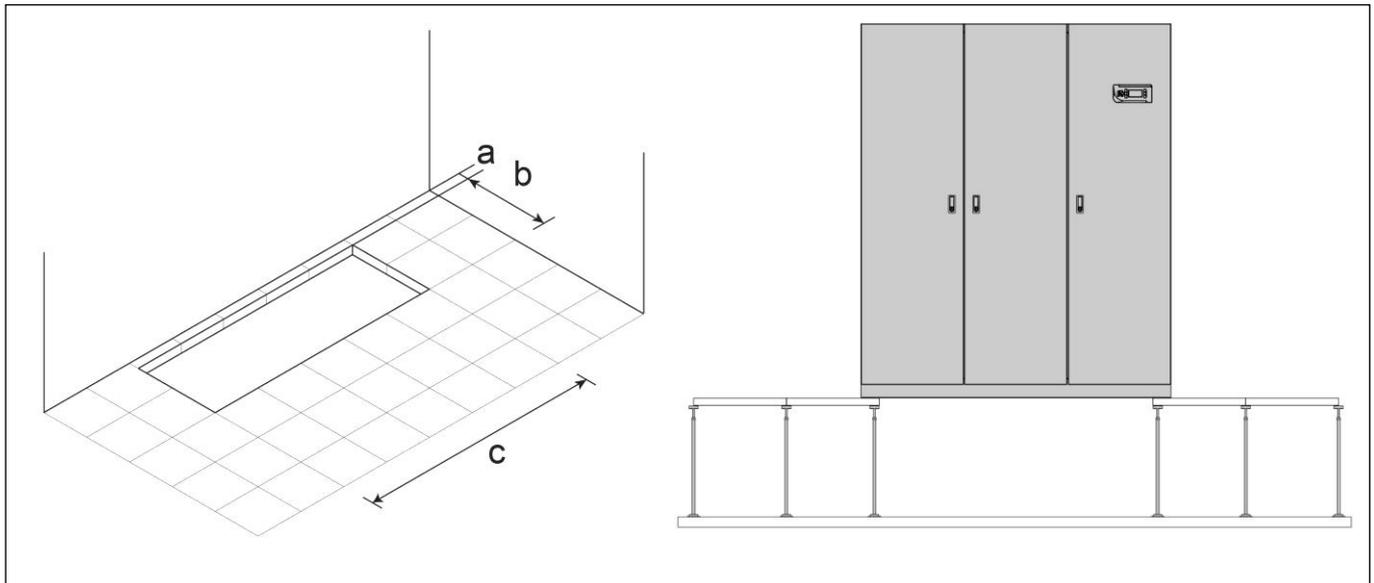
LATO ISPEZIONE
INSPECTION SIDE





HOLE IN THE RAISED FLOOR FOR DOWNFLOW VERSION

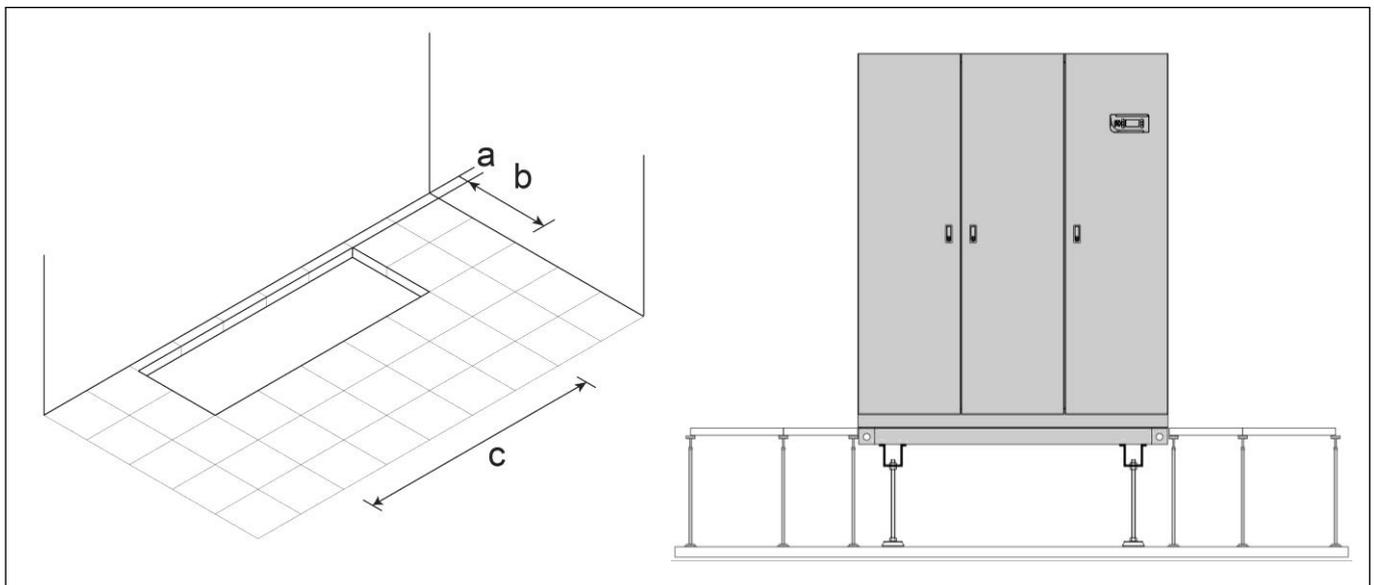
HOLE IN THE RAISED FLOOR WITHOUT FLOOR STAND



Foresee a hole in the floor with the following dimensions:

SIZE		E0	E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
a	mm	90	95	95	95	110	110	110	110	110	110
b	mm	340	560	560	660	785	785	785	785	785	785
c	mm	585	560	695	995	1510	1835	2080	2400	2780	3180

HOLE IN THE RAISED FLOOR WITH FLOOR STAND (OPTION)

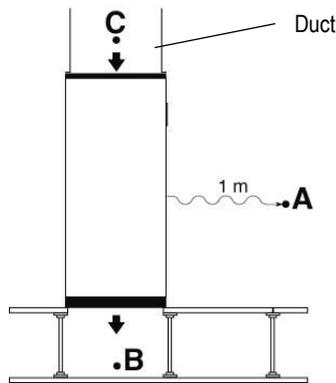


Foresee a hole in the floor with the following dimensions:

SIZE		E0	E1	E2	E3	E4L	E5L	E6L	E7L	E8L	E9L
a	mm	50	50	50	50	50	50	50	50	50	50
b	mm	440	670	670	770	925	925	925	925	925	925
c	mm	675	670	805	1105	1650	1975	2220	2520	2920	3320

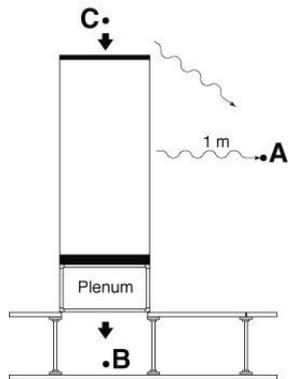
EXAMPLE FOR MACHINES NOISE EMISSION CALCULATION

UNDER MACHINE WITH DUCT ON AIR INTAKE



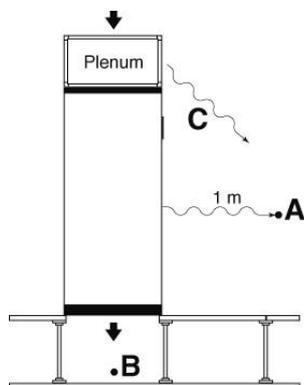
- Lp A = Front side Under catalogue value
- Lp B = Air delivery Under catalogue value
- Lp C = Air intake Under catalogue value
- The points B and C do not influence the point A

UNDER MACHINE WITH PLENUM ON AIR DELIVERY



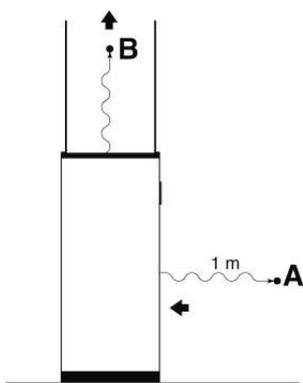
- Lp A = Front side Under catalogue value
- Lp B = Air delivery Under catalogue value – plenum noise reduction
- Lp C = Air intake Under catalogue value
- $Lp A+C = 10 \log_{10} \left(10^{\frac{LpA}{10}} + 10^{\frac{LpC}{10}} \right)$
- The point B do not influence the point A

UNDER MACHINE WITH PLENUM ON AIR INTAKE



- Lp A = Front side Under catalogue value
- Lp B = Air delivery Under catalogue value
- Lp C = Air intake Under catalogue value – plenum noise reduction
- $Lp A+C = 10 \log_{10} \left(10^{\frac{LpA}{10}} + 10^{\frac{LpC}{10}} \right)$
- The point B do not influence the point A

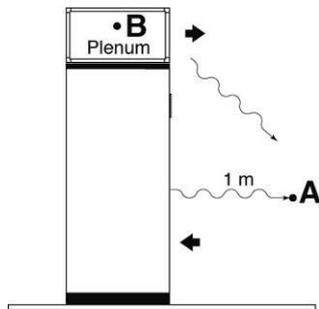
OVER MACHINE WITH DUCT



- Lp A = Air intake Over catalogue value
- Lp B = Air delivery Over catalogue value
- The point B do not influence the point A

EXAMPLE FOR MACHINES NOISE EMISSION CALCULATION

OVER MACHINE WITH PLENUM ON AIR DELIVERY

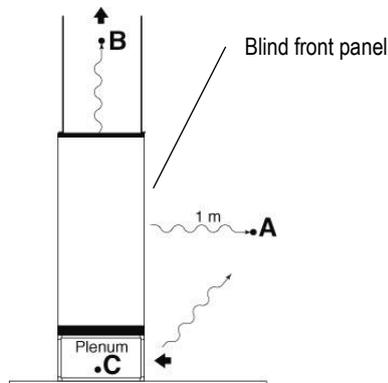


Lp A = Air intake Over catalogue value

Lp B = Air delivery Over catalogue value – plenum noise reduction

$$L_p A+B = 10 \log_{10} \left(10^{\frac{L_p A}{10}} + 10^{\frac{L_p C}{10}} \right)$$

OVER MACHINE WITH DUCT AND PLENUM ON AIR DELIVERY



Lp A = Radiated Over catalogue value

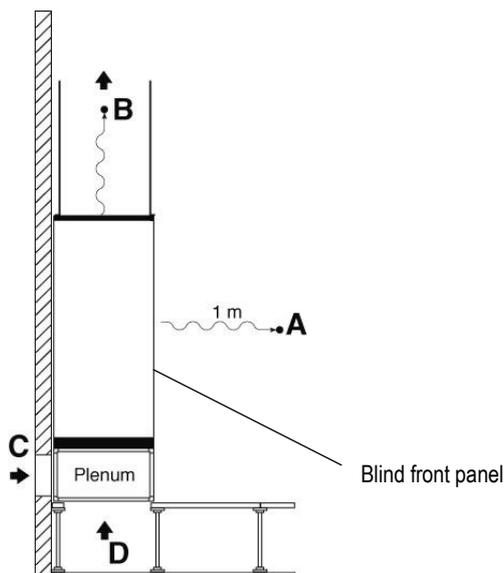
Lp B = Air delivery Over catalogue value

Lp C = Lp A + 6dB(A) – plenum noise reduction

$$L_p A+C = 10 \log_{10} \left(10^{\frac{L_p A}{10}} + 10^{\frac{L_p C}{10}} \right)$$

The point B do not influence the point A+C

OVER MACHINE WITH DUCT AND PLENUM ON AIR DELIVERY



Lp A = Radiated Over catalogue value

Lp B = Air delivery Over catalogue value

Lp C = Lp D = Lp A + 6 dB(A) – plenum noise reduction

The points B, C and D do not influence the point A

IMPORTANT

The declared noise levels are intended in free field conditions.

The noise pressure level of an installed unit is affected by the room acoustic characteristics.

Please consider an average noise increase of +4/+6 dB(A).

VALVE PRESSURE DROP CALCULATION AS FUNCTION OF WATER FLOW RATE

Flow coefficient k_v defines the water flow (between 5°C and 40°C) expressed in m³/h that cross a valve with a pressure drop of 1bar (100kPa).

With this data is possible to calculate the localized pressure drop as function of the water flow rate.

$$\Delta P = (Q / k_v)^2$$

ΔP (bar) = localized pressure drop of valve;

Q (m³/h) = water flow rate – it varies according to the desired operating condition;

k_v (m³/h) = valve flow coefficient.

The formula allows to calculate the value of the localized pressure drop (in bar).

The pressure drops values showed on the documentation are supplied in kPa.

Is possible to change from one unit to another through the following conversion.

$$1 \text{ bar} = 100\text{kPa}$$

CALCULATION EXAMPLE OF CONDENSING CONTROL VALVE PRESSURE DROP IN FUNCTION OF CONDENSER WATER FLOW RATE.

Model 092 P2 D E8L

Example at nominal conditions. Characteristics referred to entering air at 26°C-40%UR; water to the condenser 30-35°C

Condenser water flow rate: 19,5 m³/h

Condenser pressure drop 20 kPa

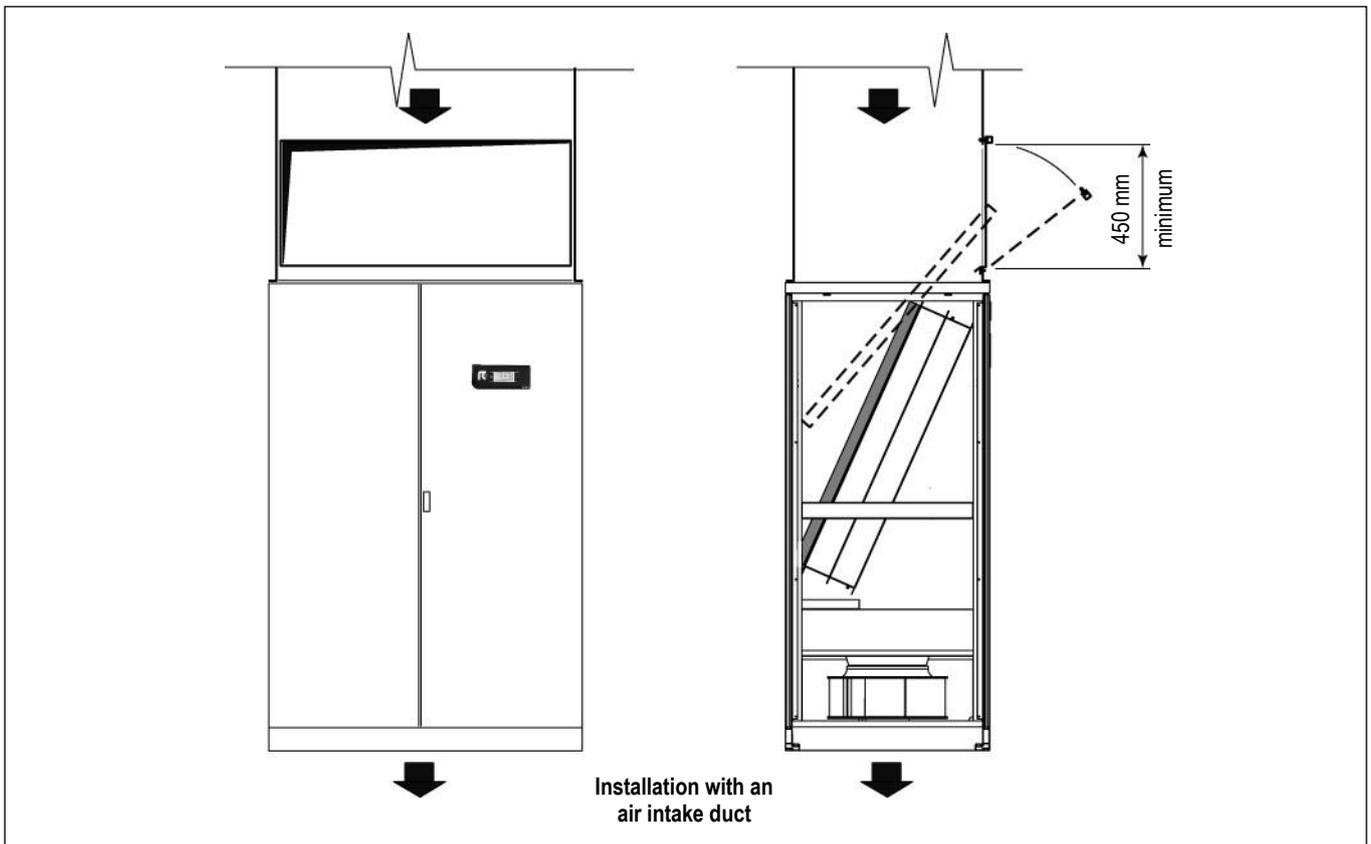
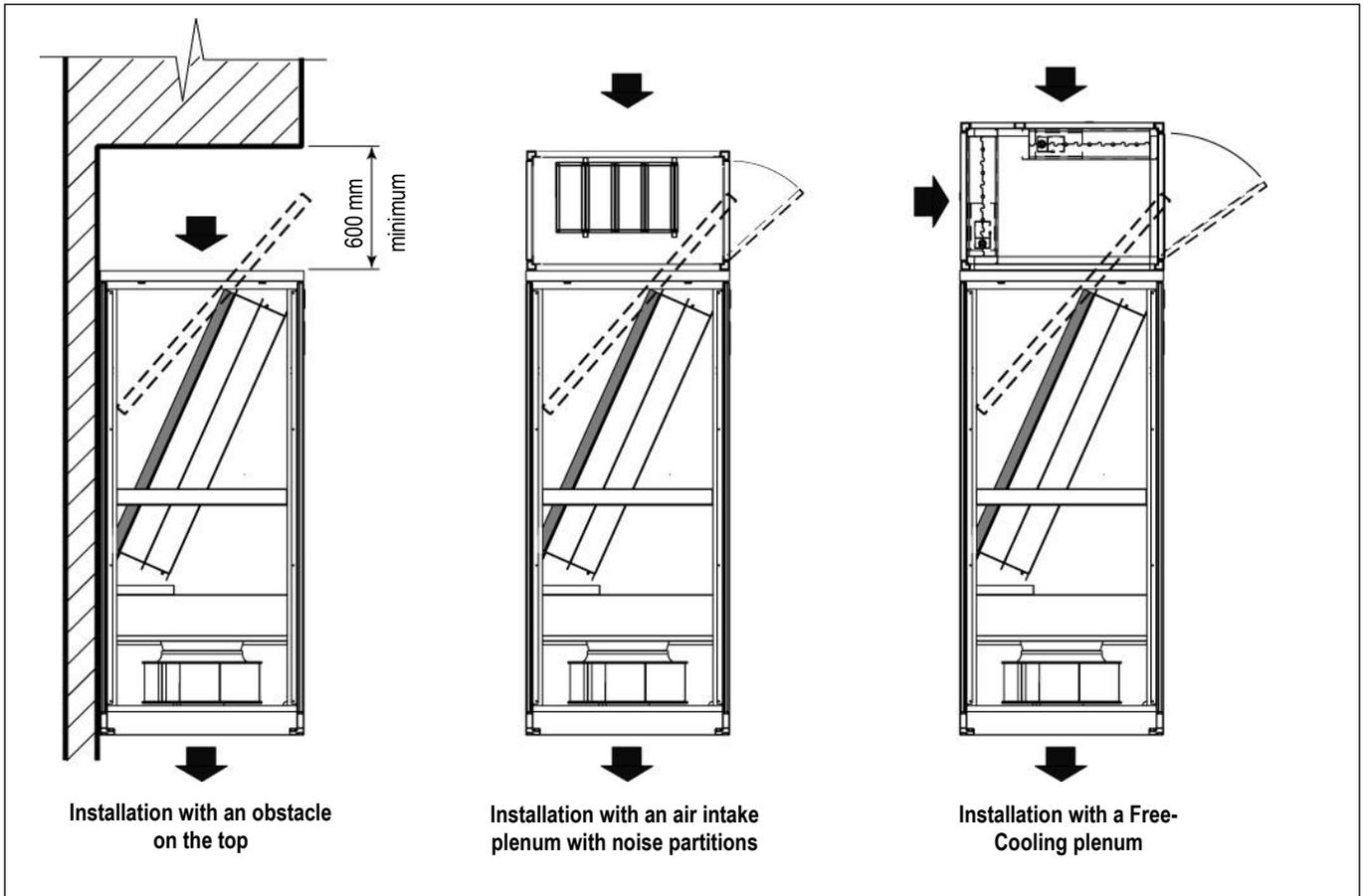
Valve flow coefficient k_v : 25 m³/h

Condensing control valve pressure drop: $\Delta P = (Q / k_v)^2 = (19,5 / 25)^2 = 0,608 \text{ (bar)} * 100 \text{ (kPa / bar)} = 60,8 \text{ kPa}$

Pressure drop (condenser + valve) = 16 + 61 = 77 kPa

AIR FILTERS REPLACEMENT

FOR UNDER VERSION MACHINES SIZE E4L – E5L – E6L – E7L – E8L – E9L





for a greener tomorrow

Eco Changes is the Mitsubishi Electric Group's environmental statement, and expresses the Group's stance on environmental management. Through a wide range of businesses, we are helping contribute to the realization of a sustainable society.



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